

Madison, Wisconsin

CITY OF MADISON

CITY ENGINEERING DIVISION

DEPARTMENT OF PUBLIC WORKS

PLAN OF PROPOSED IMPROVEMENT

PUBLIC IMPROVEMENT PROJECT APPROVED

BY THE COMMON COUNCIL
OF MADISON, WISCONSIN

PUBLIC IMPROVEMENT DESIGN
APPROVED BY:

City Engineer

Date

STORM SEWER
DESIGNED BY:

MCKENNA FLOOD MITIGATION

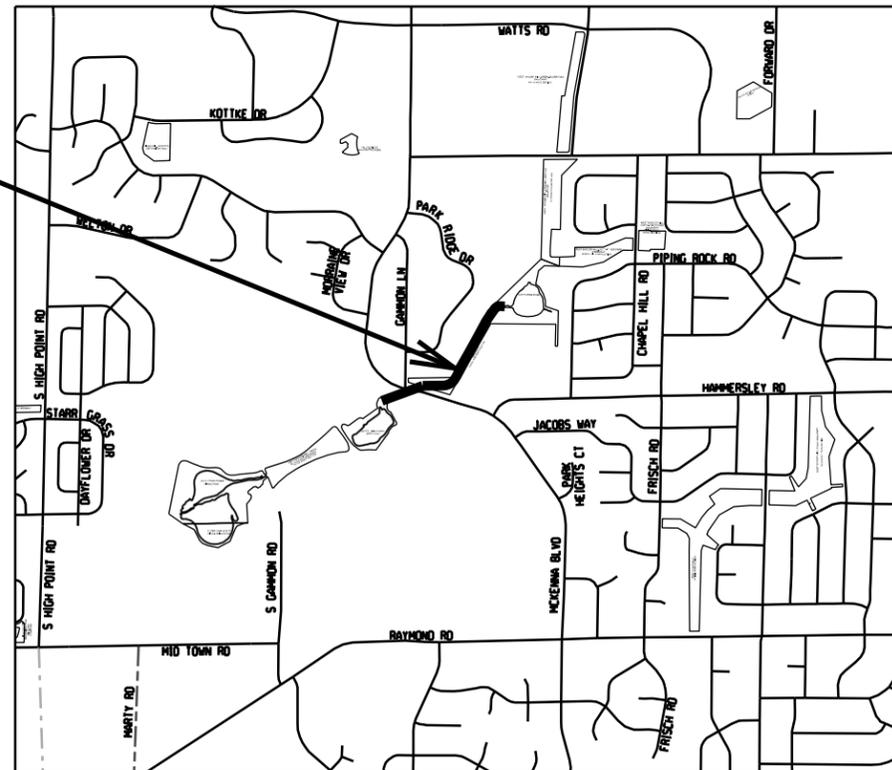
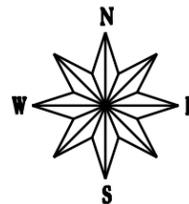
CITY PROJECT NO. 12011

CONTRACT NO. XXXX

INDEX OF SHEETS

| SHEET NO. | TITLE |
|-----------|-----------------------------------|
| 1 | |
| D1 | TYPICAL SECTION & DETAIL |
| P1-P9 | CHANNEL PLAN & PROFILES |
| XI-X10 | CHANNEL CROSS SECTIONS |
| SI-S3 | BOX CULVERT SHEETS |
| RI-R3 | CHANNEL AND RETAINING WALL SHEETS |

PROJECT
LOCATION



| CONVENTIONAL SIGNS | |
|------------------------------------|-----|
| FIELD VERIFY ALL UTILITY LOCATIONS | |
| GAS | G |
| STORM SEWER | ST |
| SANITARY SEWER | SAN |
| WATER | W |
| OVERHEAD ELECTRIC | OH |
| POWER POLE | □ |

NOTES:

ALL GUTTERS SHALL DRAIN WITH A MINIMUM GRADE OF 0.50% TOWARD STORM SEWER INLETS.

SIDEWALK RAMPS AND CURB THRU SIDEWALK RAMPS SHALL HAVE A MAXIMUM SLOPE OF 1" PER 12". SIDEWALK AND CURB RAMPS SHALL BE CONSTRUCTED WITH A SIDE SLOPE OF 2.00%. SIDEWALK SHALL HAVE A MINIMUM LONGITUDINAL SLOPE OF 0.50% AND A MAXIMUM LONGITUDINAL SLOPE OF 5.00%

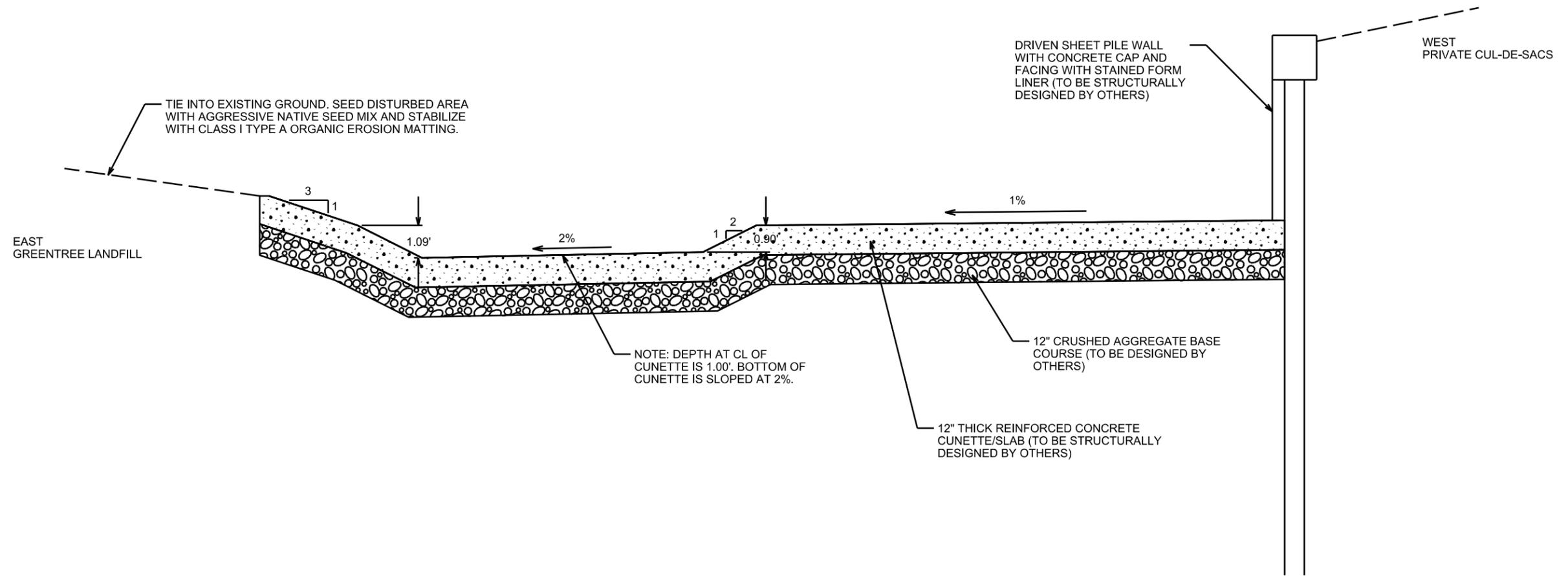
DRAFT
PRELIMINARY
NOT FOR CONSTRUCTION

PLOT SCALE: _____

PLOT NAME: _____

REV. DATE: _____

ORIGINATOR: CITY OF MADISON, STREETS DIVISION



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PLAN AND PROFILE

GREENTREE SOUTH SECTION CITY OF MADISON

HORIZONTAL DATUM: WCCS83(07)
VERTICAL DATUM: NAVD88

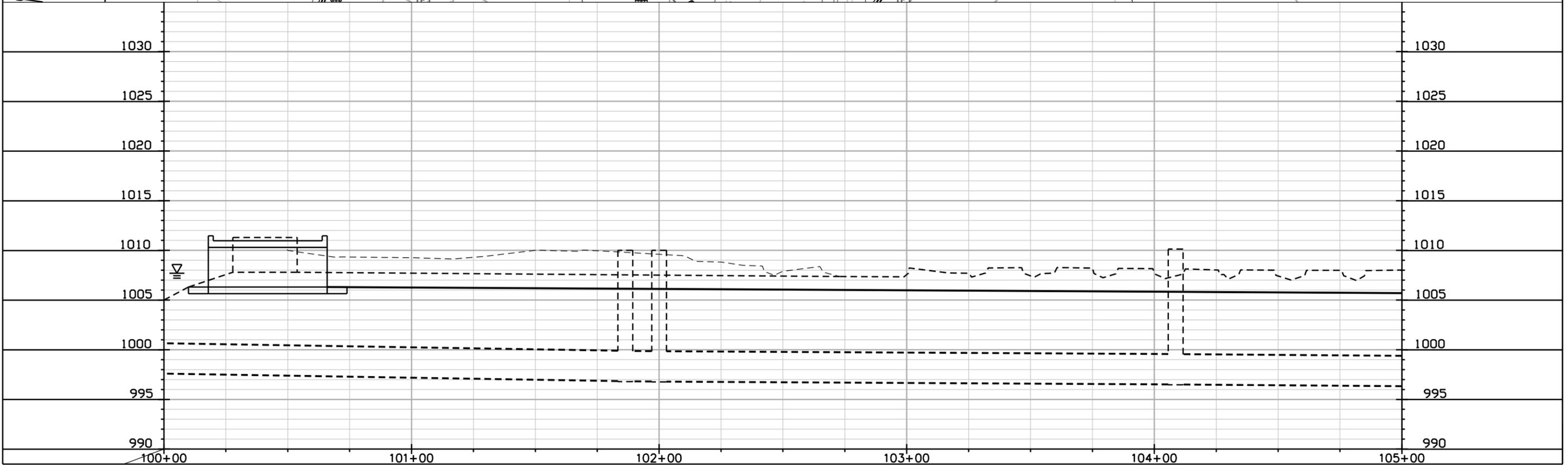
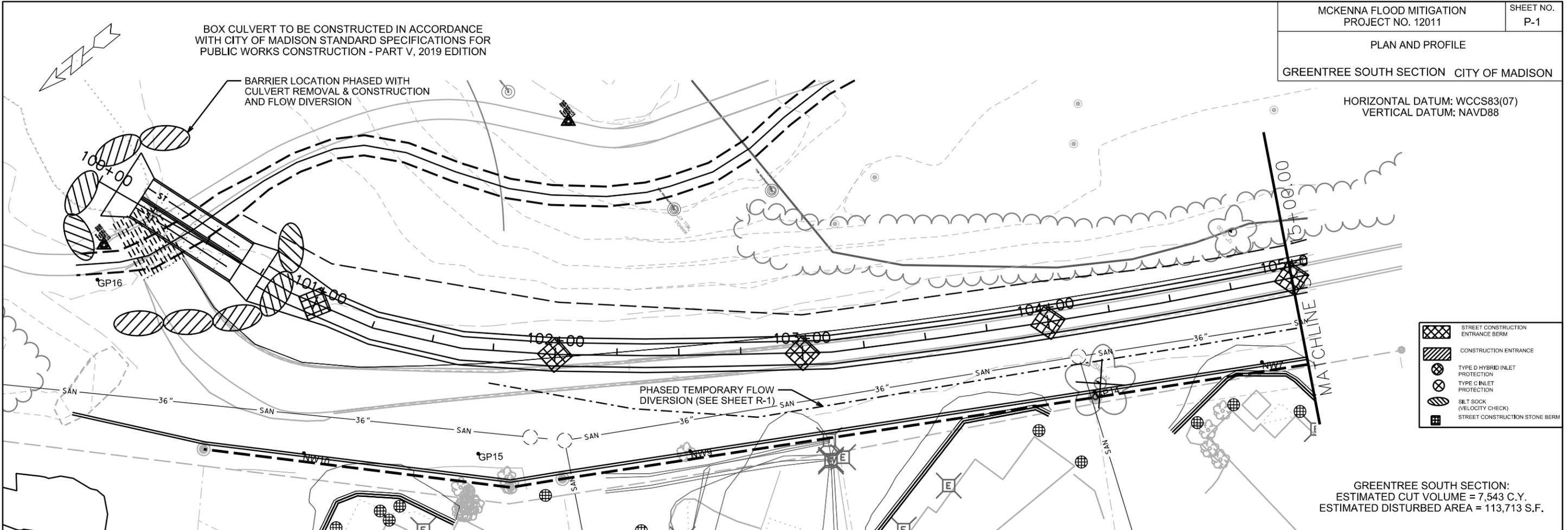
BOX CULVERT TO BE CONSTRUCTED IN ACCORDANCE
WITH CITY OF MADISON STANDARD SPECIFICATIONS FOR
PUBLIC WORKS CONSTRUCTION - PART V, 2019 EDITION

BARRIER LOCATION PHASED WITH
CULVERT REMOVAL & CONSTRUCTION
AND FLOW DIVERSION

PHASED TEMPORARY FLOW
DIVERSION (SEE SHEET R-1)

GREENTREE SOUTH SECTION:
ESTIMATED CUT VOLUME = 7,543 C.Y.
ESTIMATED DISTURBED AREA = 113,713 S.F.

-  STREET CONSTRUCTION ENTRANCE BERM
-  CONSTRUCTION ENTRANCE
-  TYPE D HYBRID INLET PROTECTION
-  TYPE C INLET PROTECTION
-  SILT SOCK (VELOCITY CHECK)
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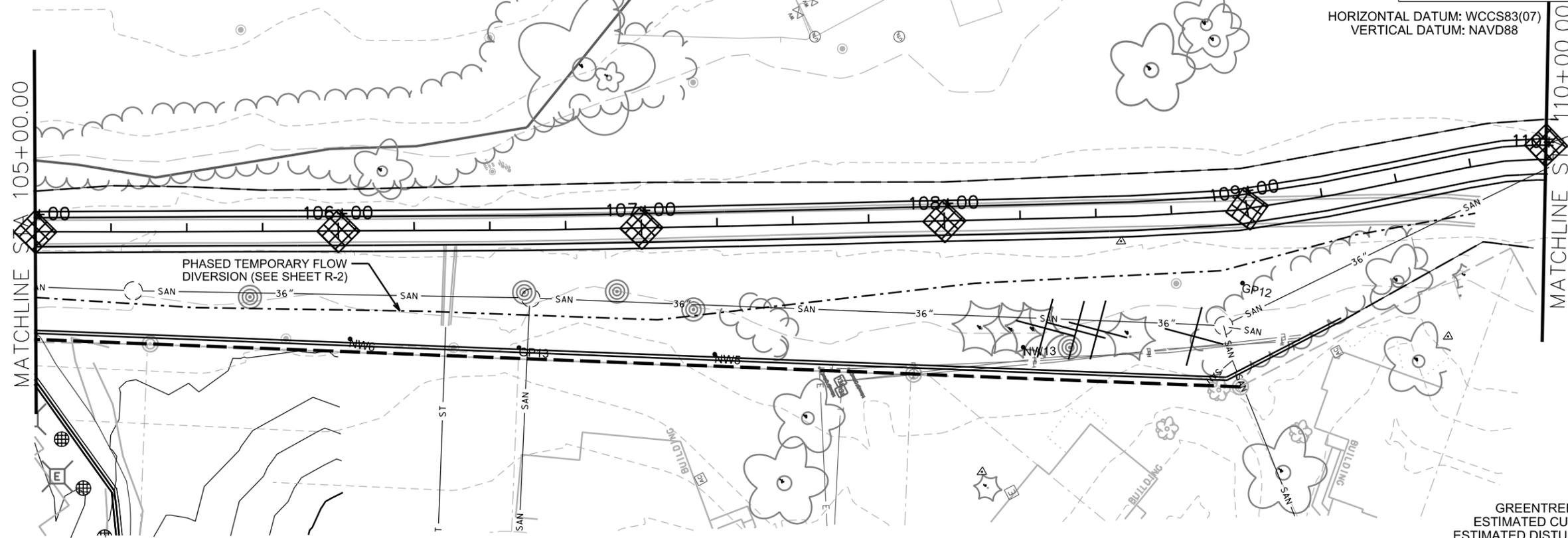
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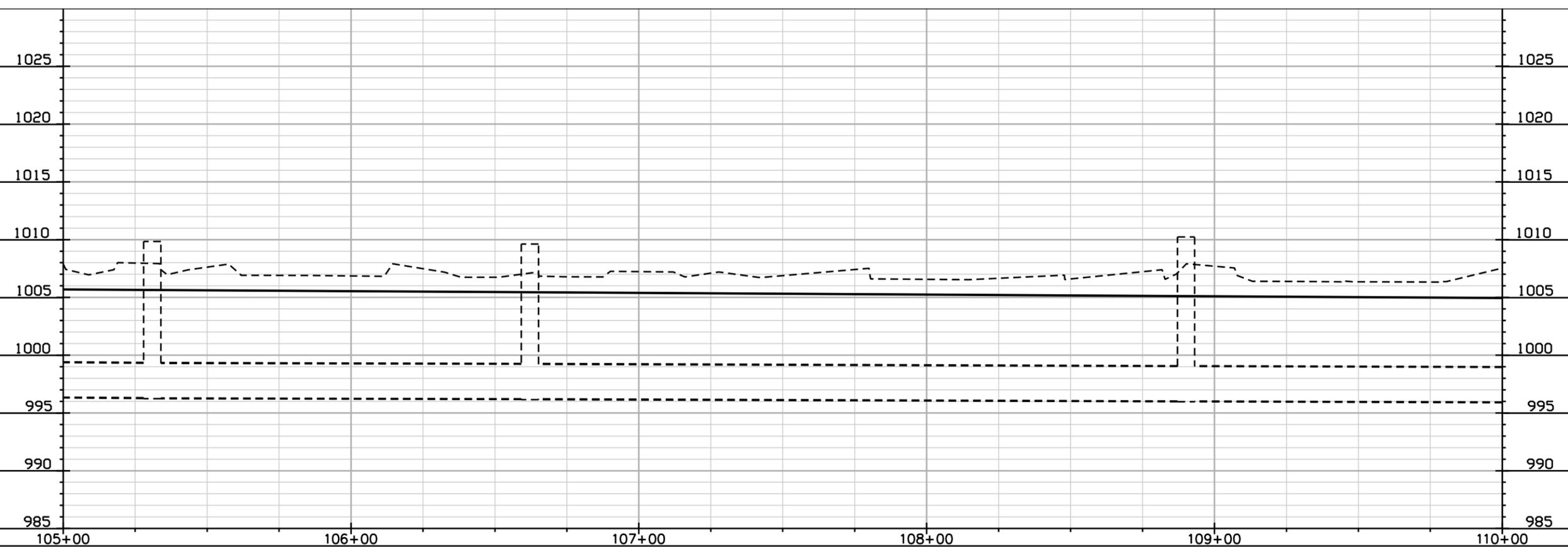
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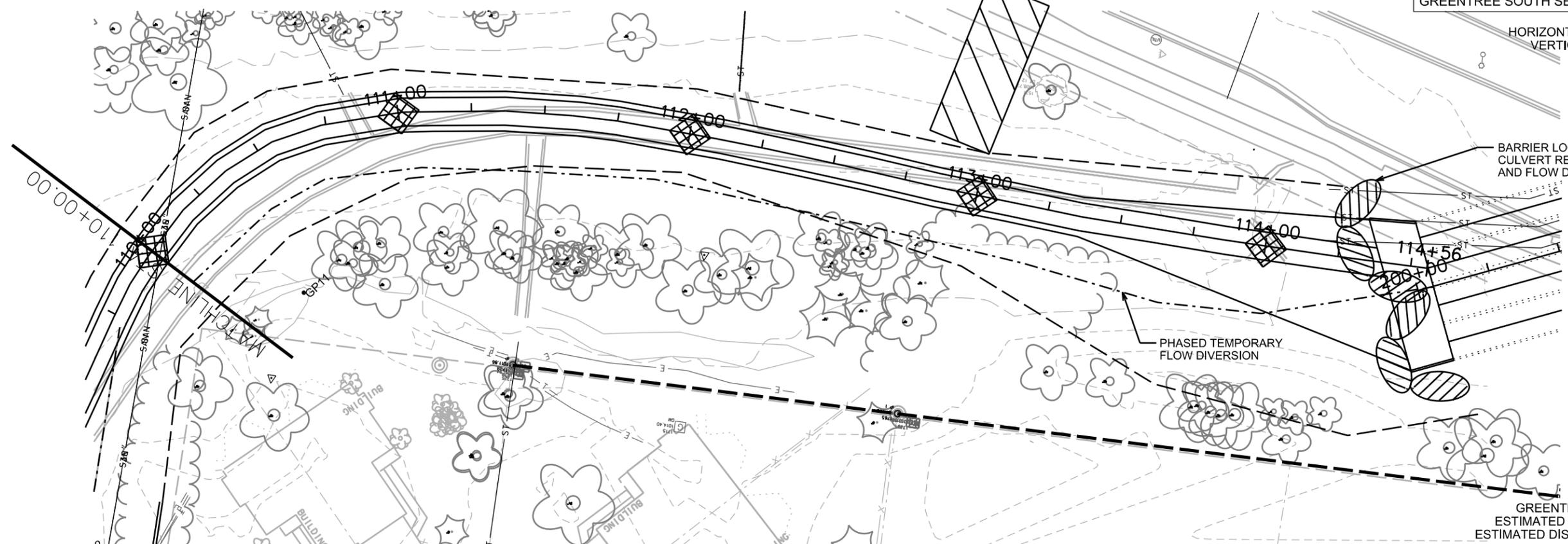
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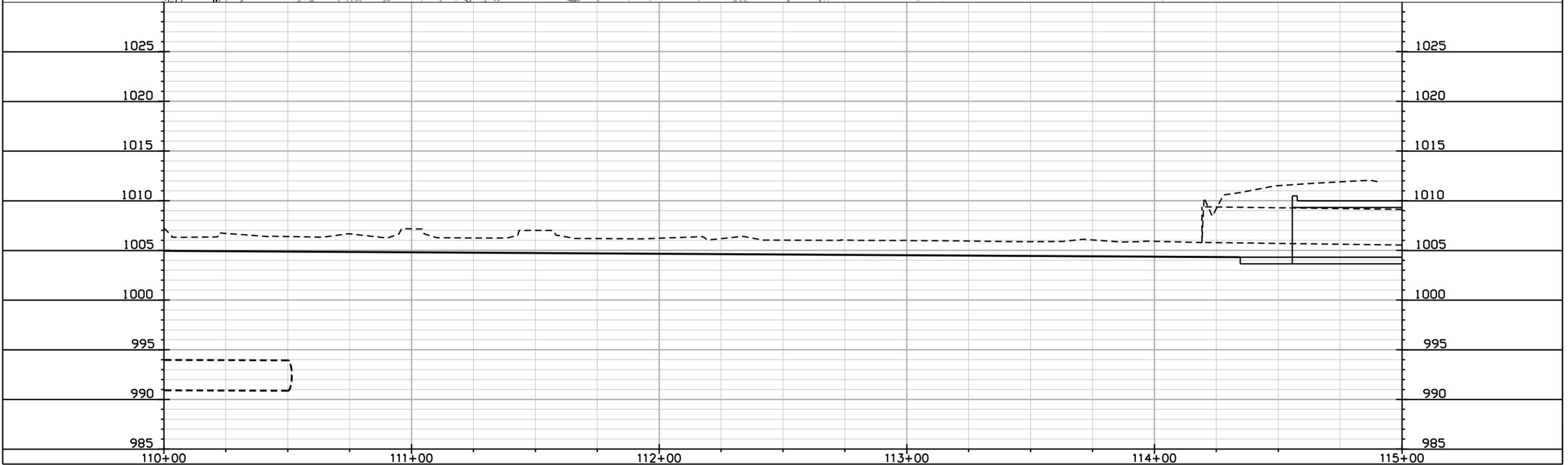
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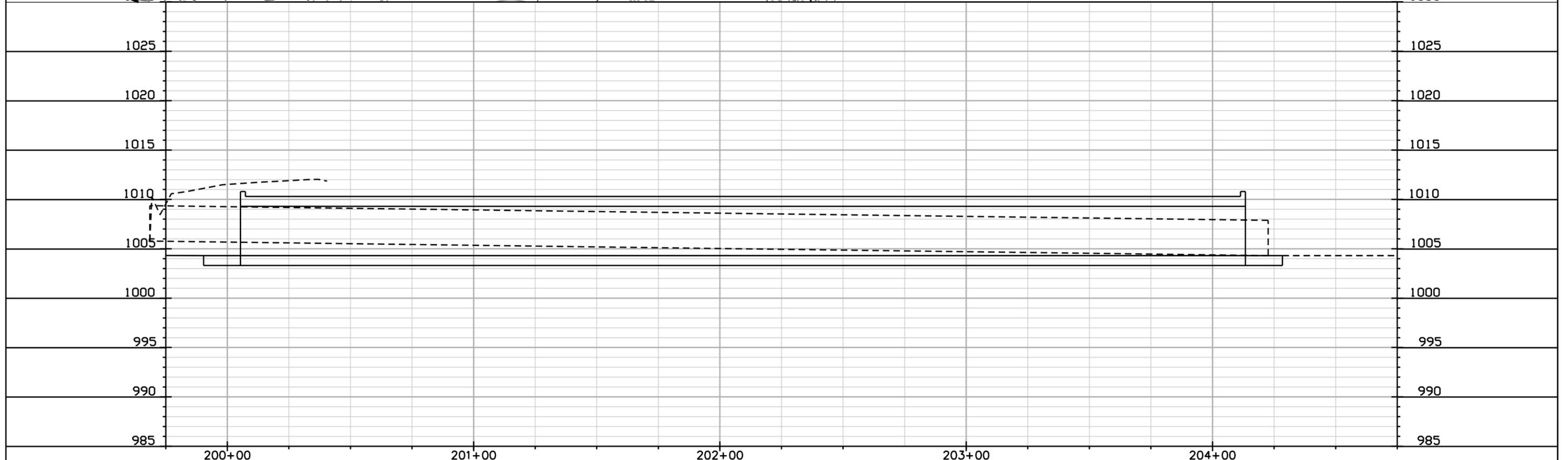
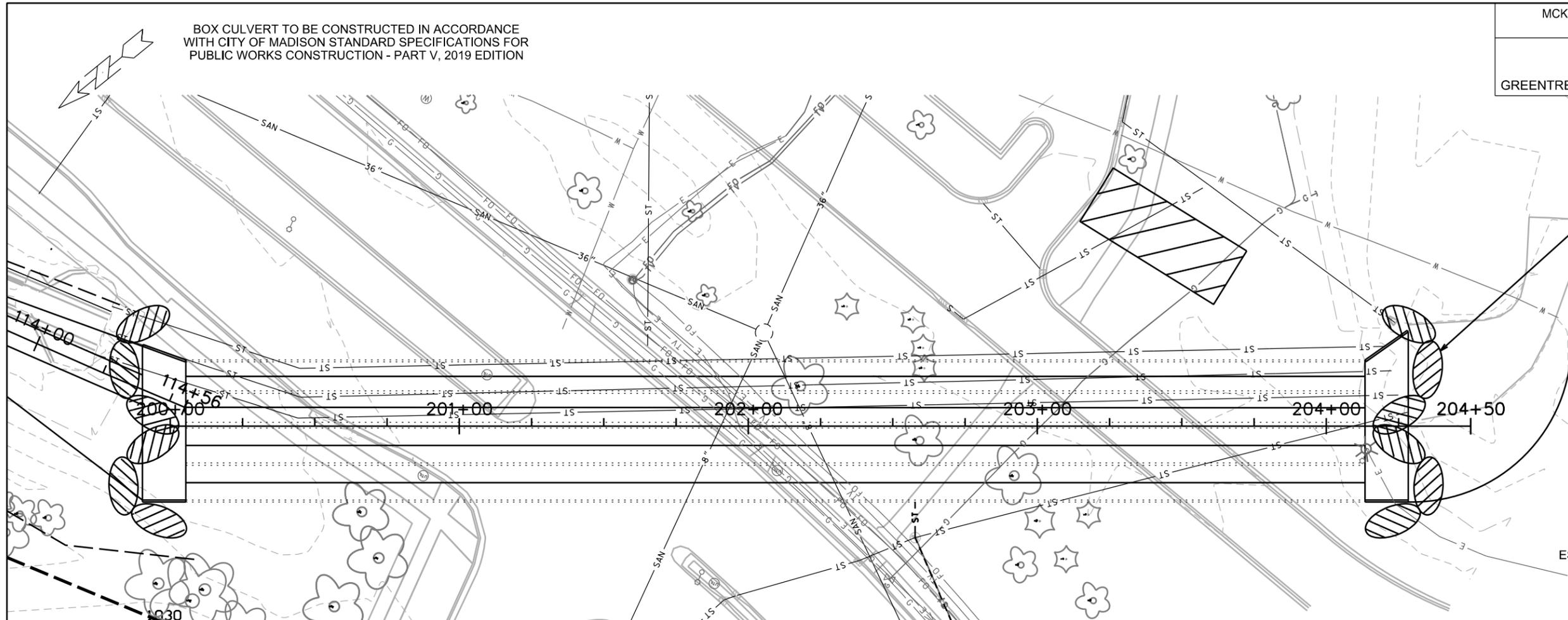
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STRUCK STREET

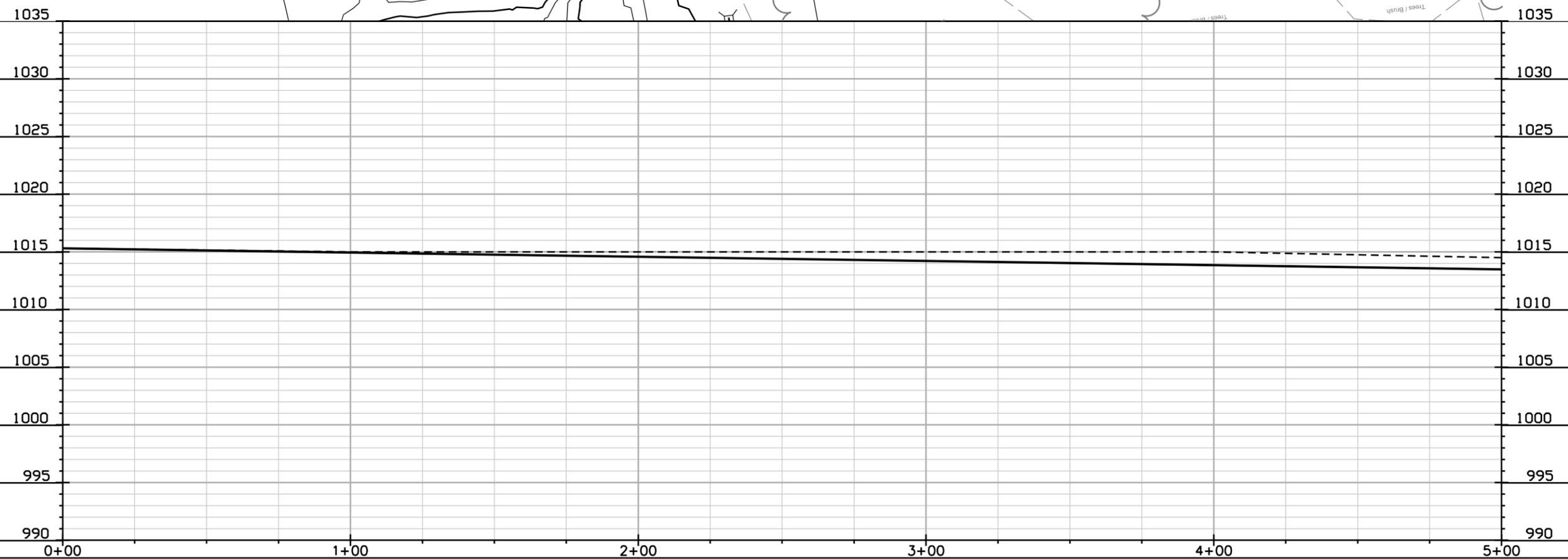
PRIVATE DRIVEWAY

PHASED TEMPORARY
FLOW DIVERSION

MATCHLINE STATION 5+00.00

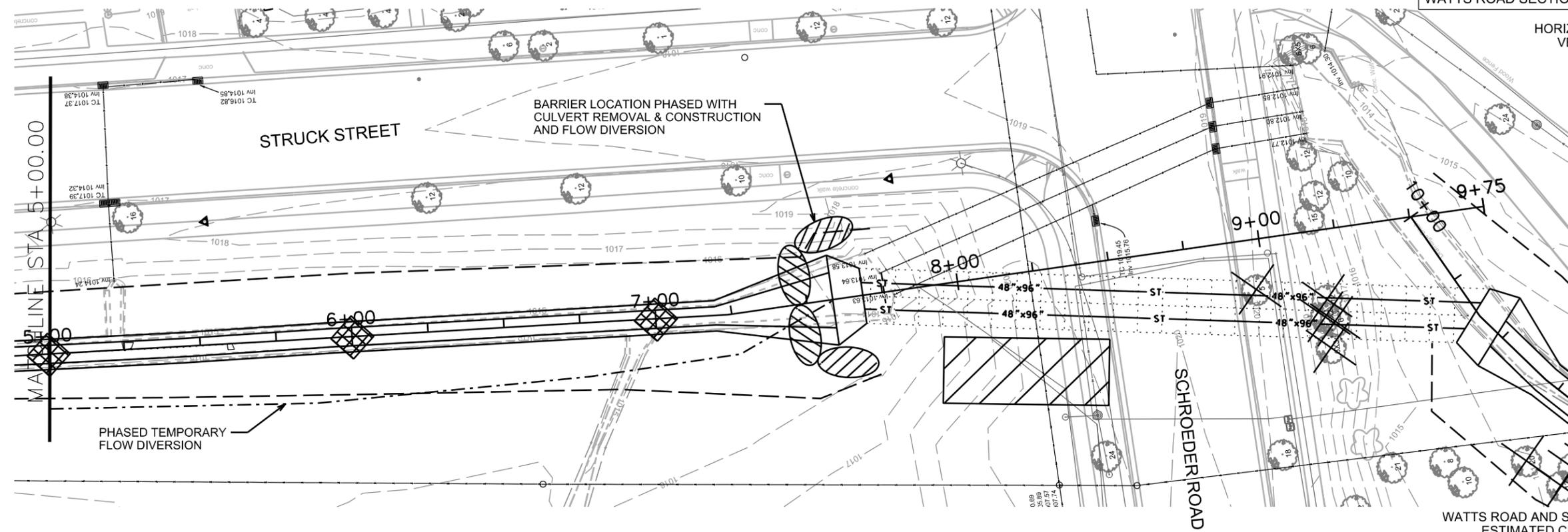
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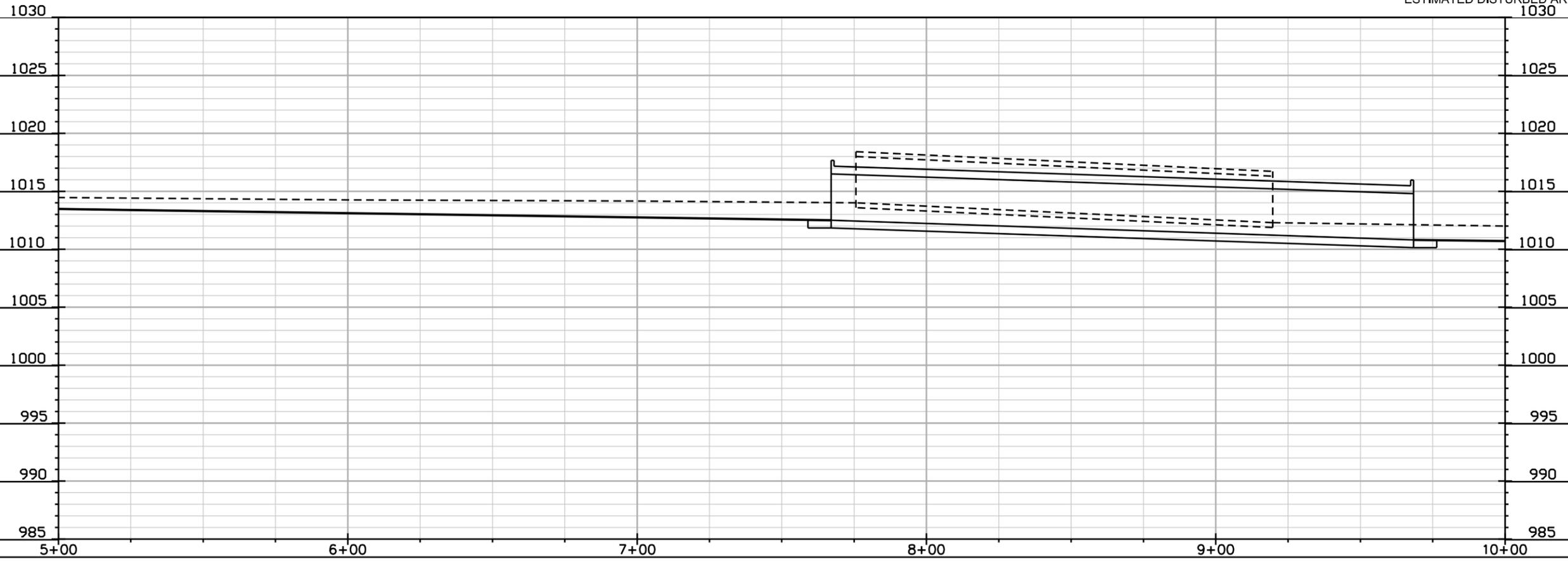
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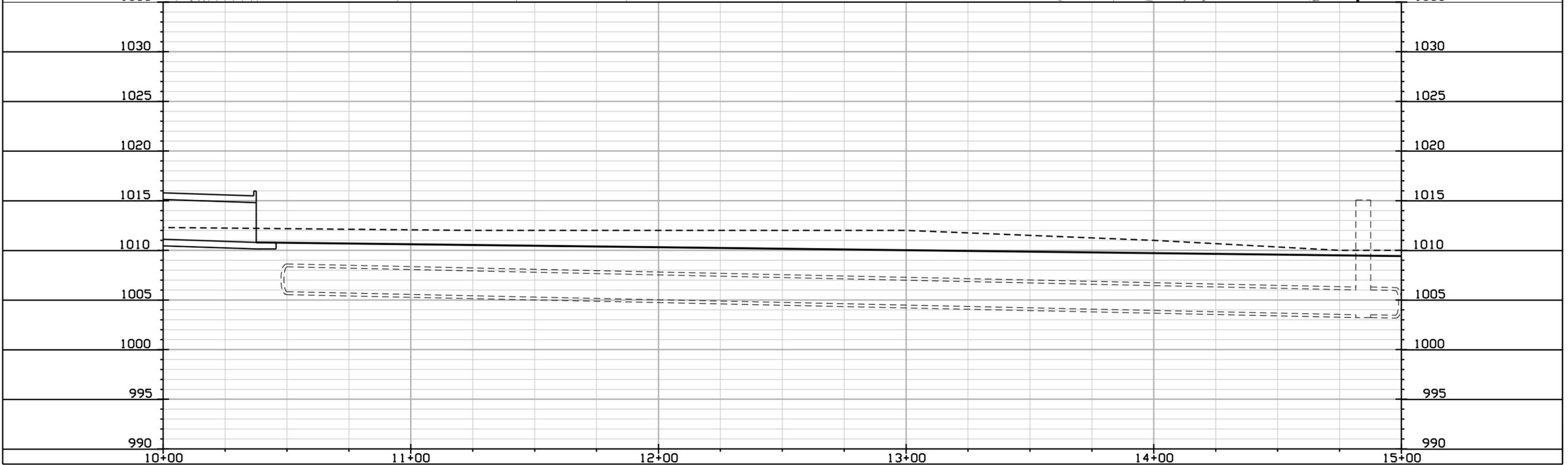
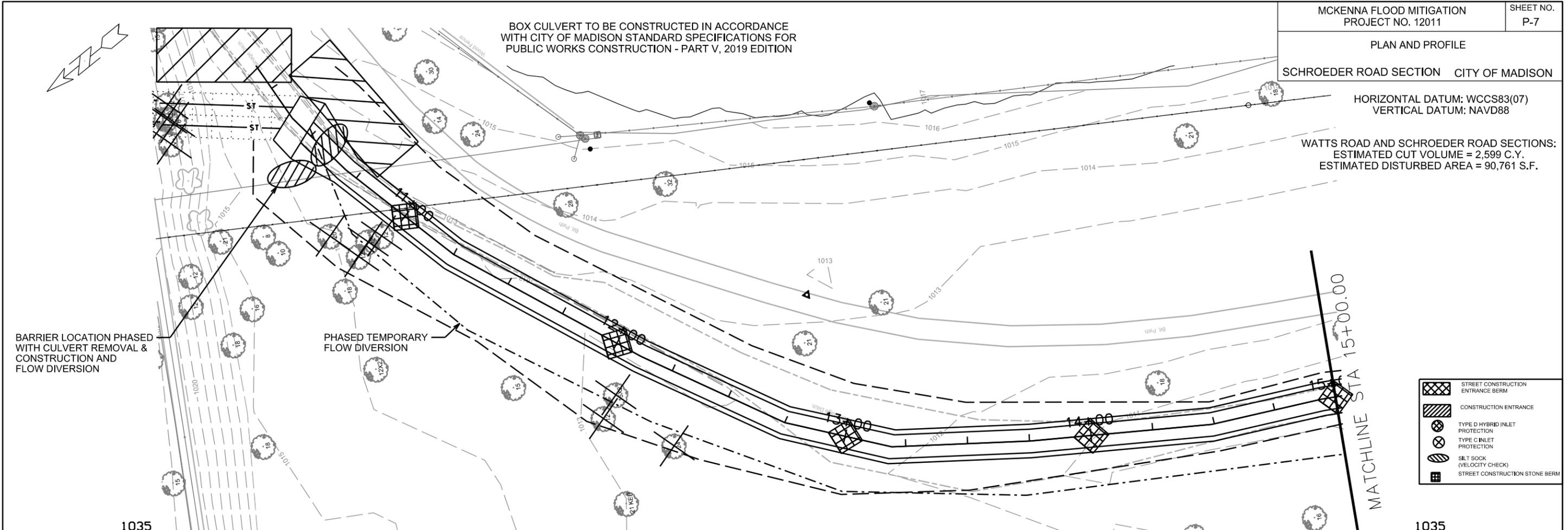
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SCHROEDER ROAD SECTION CITY OF MADISON

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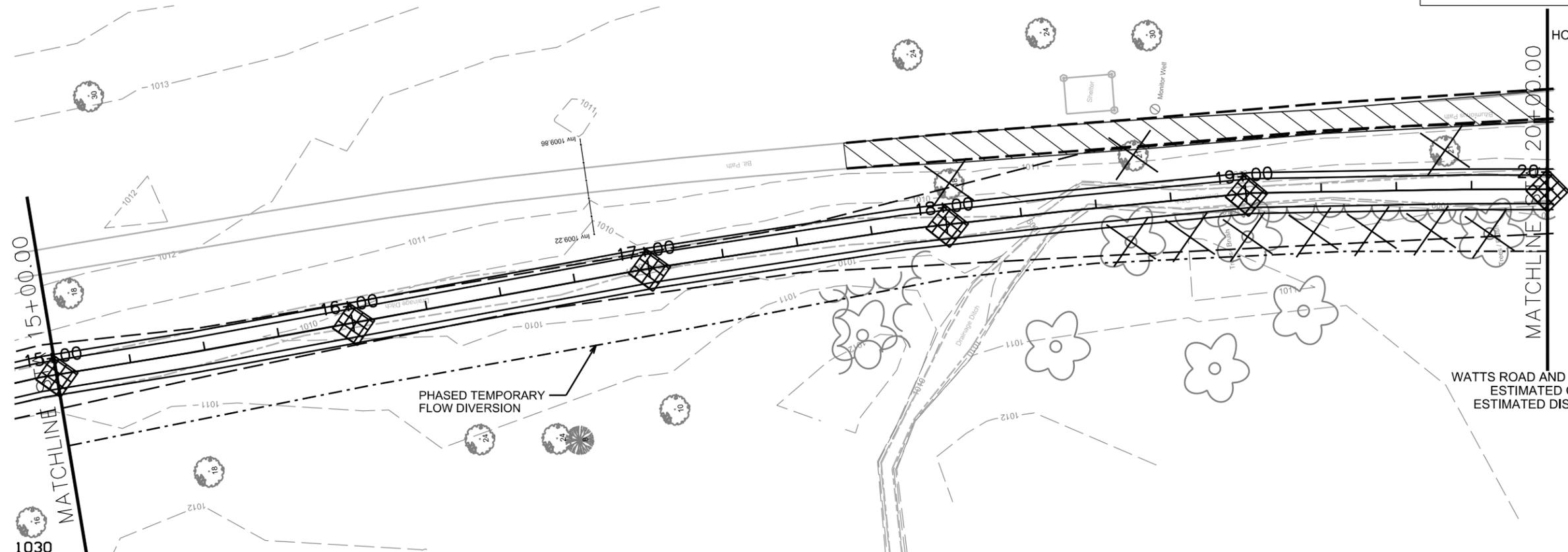
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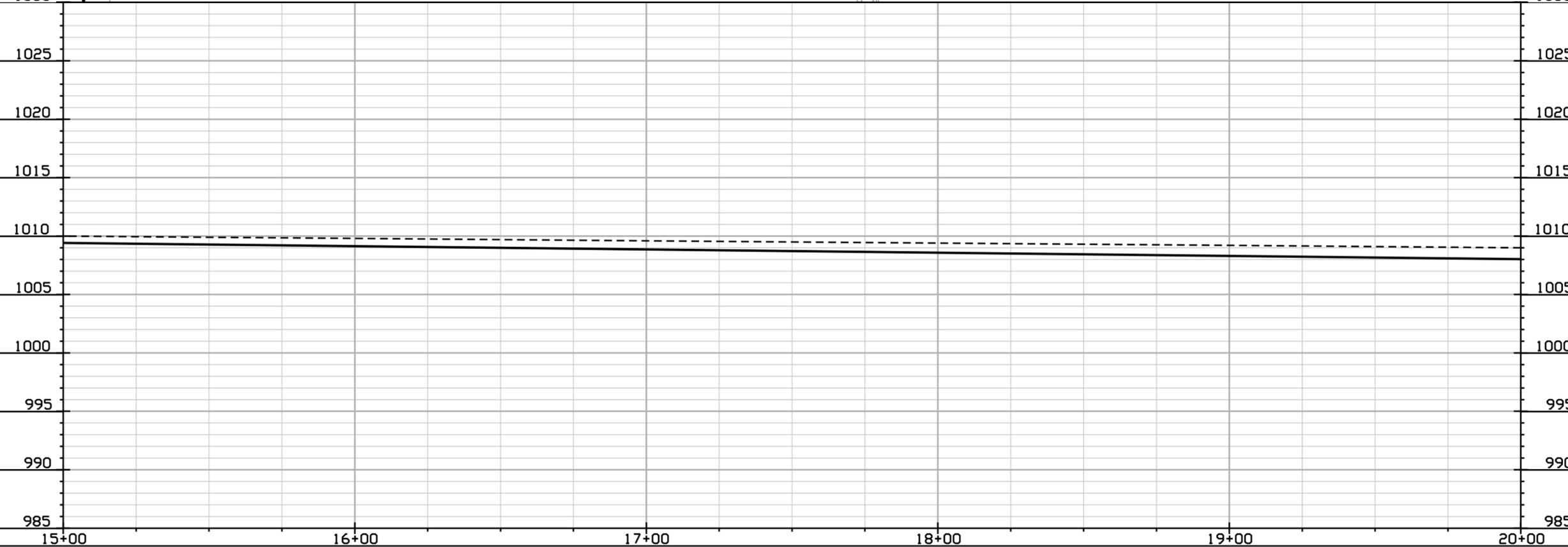
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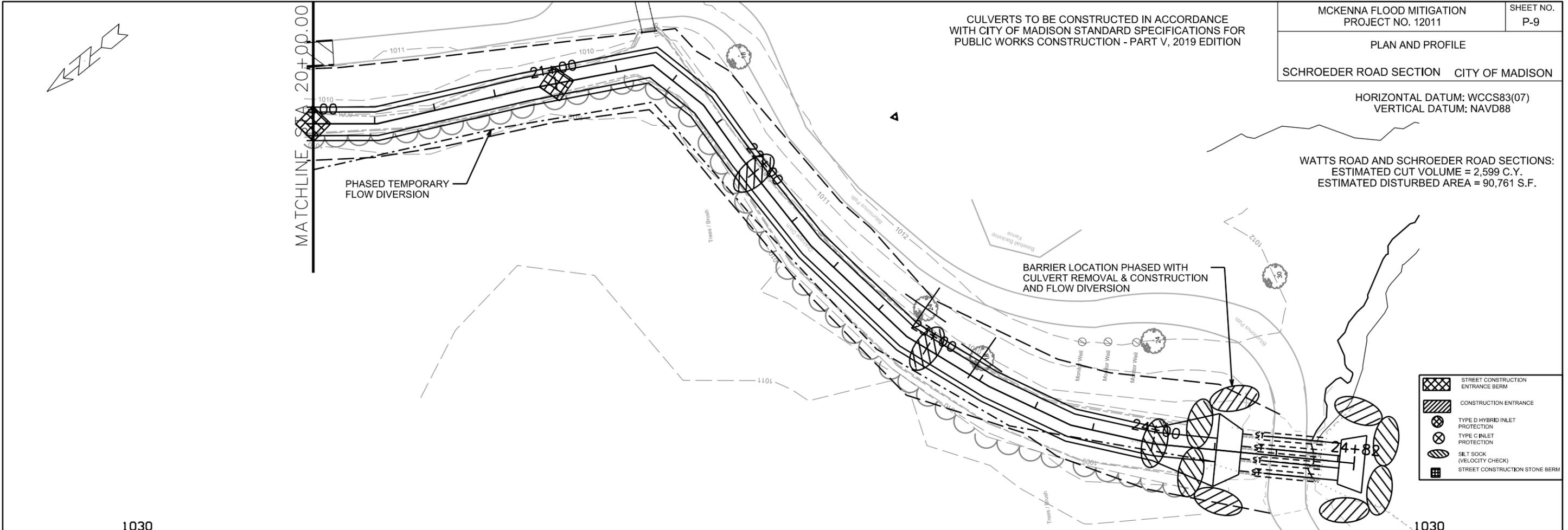
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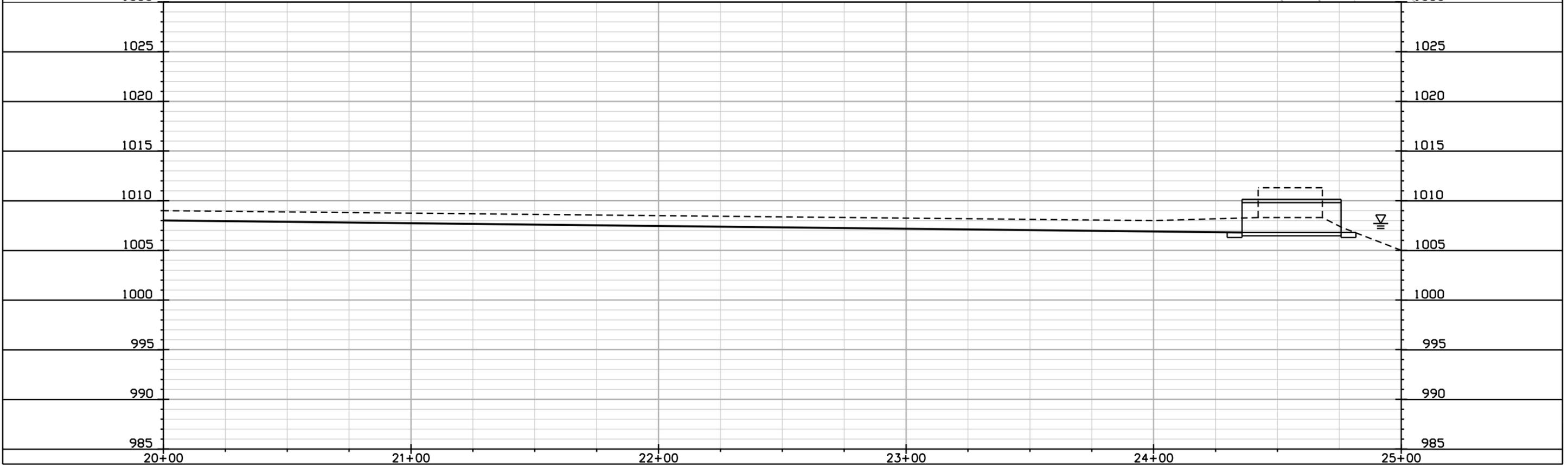
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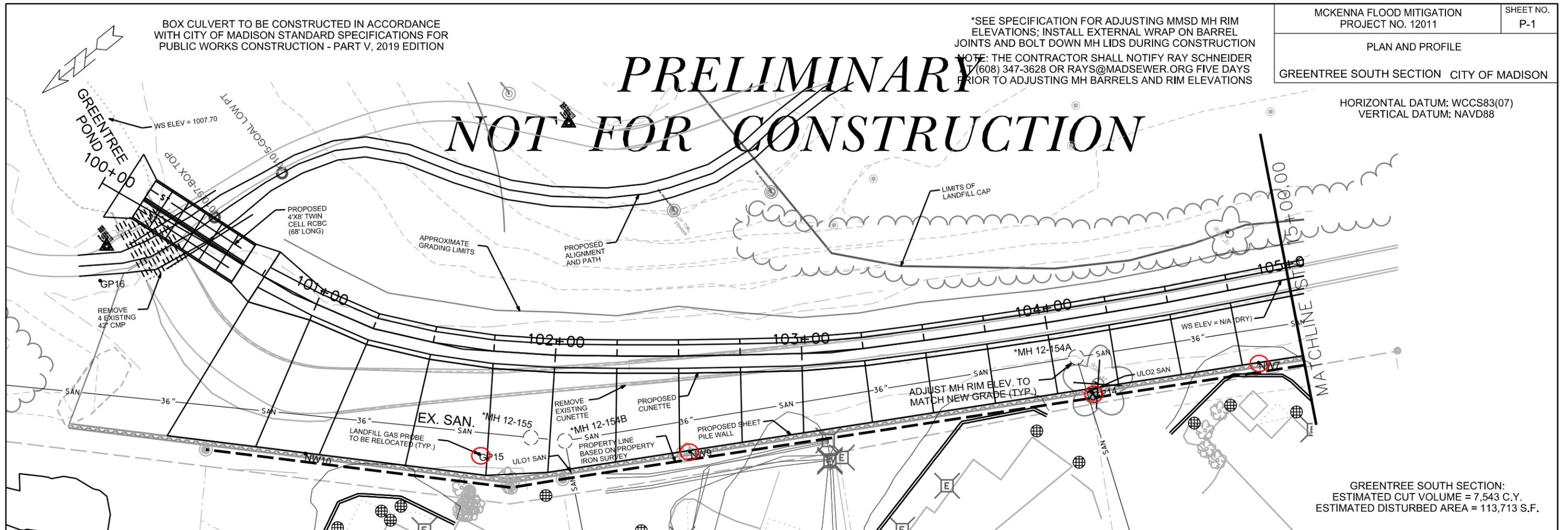
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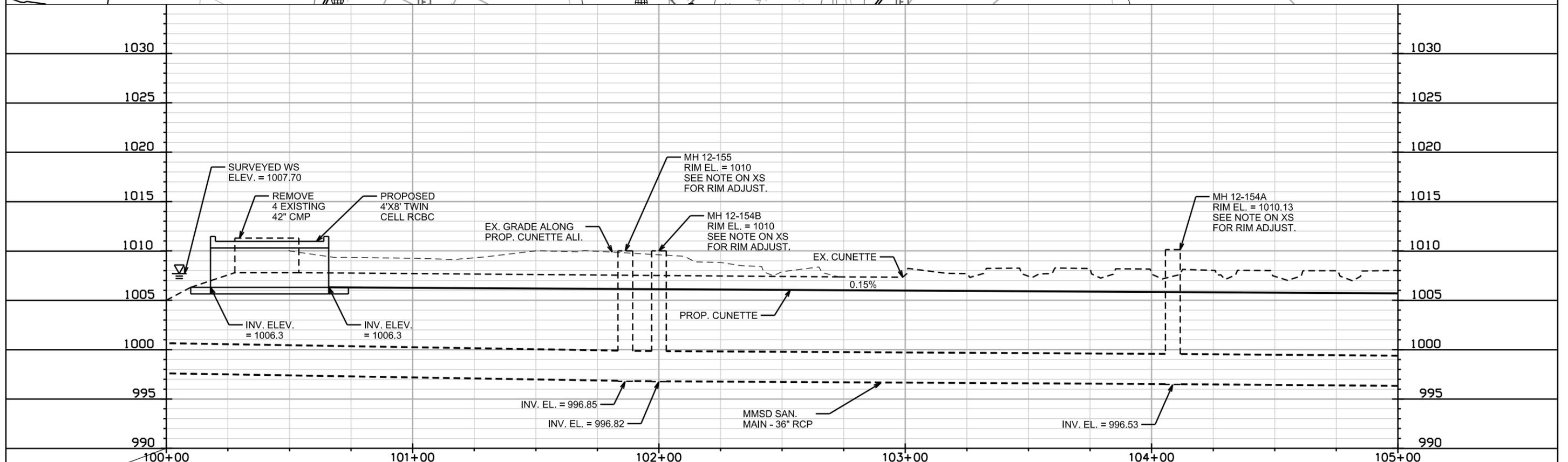
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*SEE SPECIFICATION FOR ADJUSTING MMSD MH RIM ELEVATIONS; INSTALL EXTERNAL WRAP ON BARREL JOINTS AND BOLT DOWN MH LIDS DURING CONSTRUCTION
NOTE: THE CONTRACTOR SHALL NOTIFY RAY SCHNEIDER (608) 347-3628 OR RAYS@MADSEWER.ORG FIVE DAYS PRIOR TO ADJUSTING MH BARRELS AND RIM ELEVATIONS

PRELIMINARY NOT FOR CONSTRUCTION



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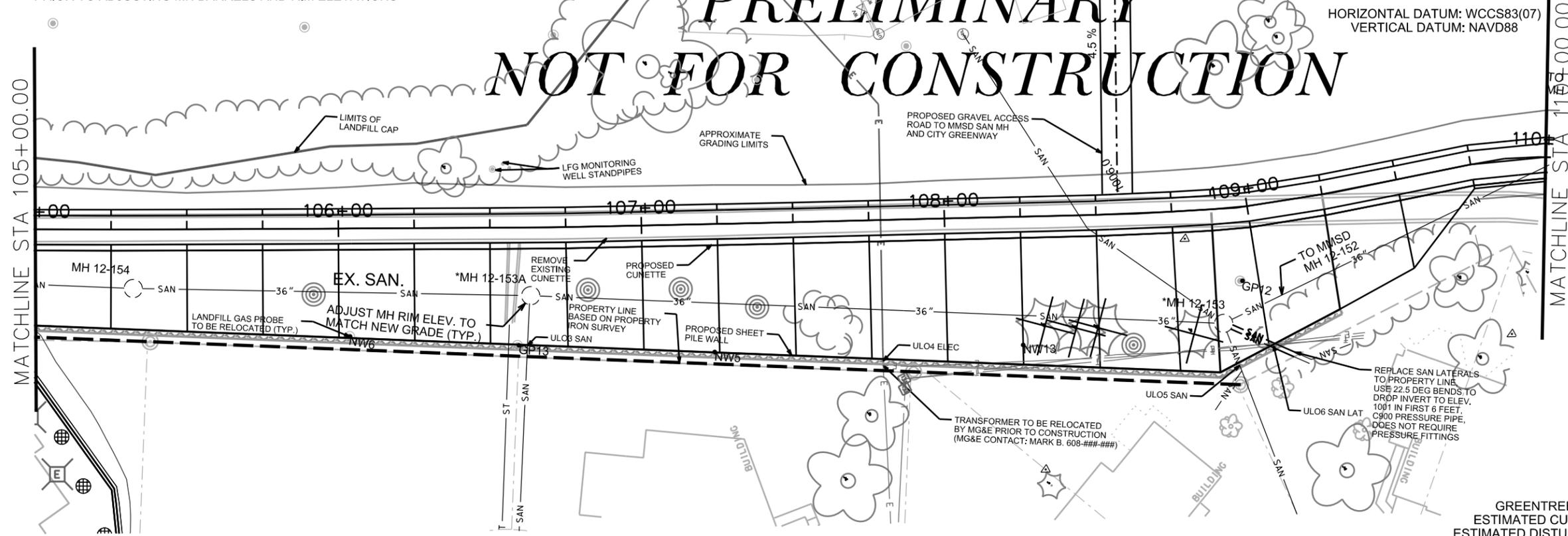
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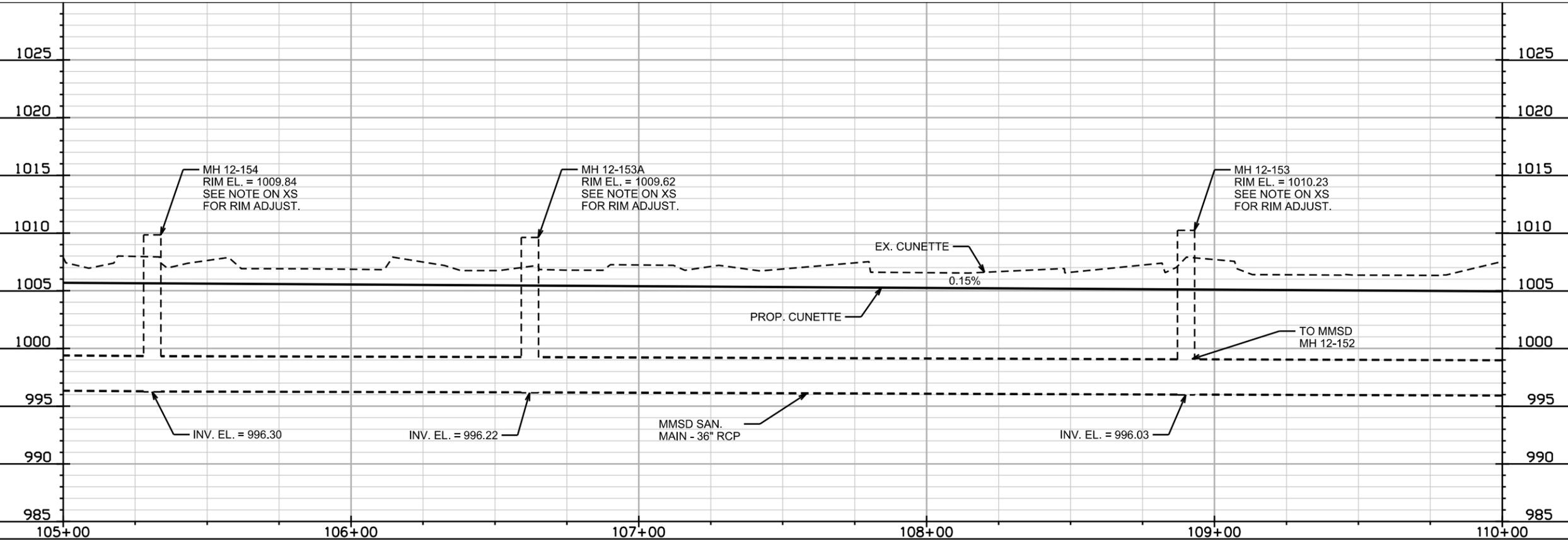
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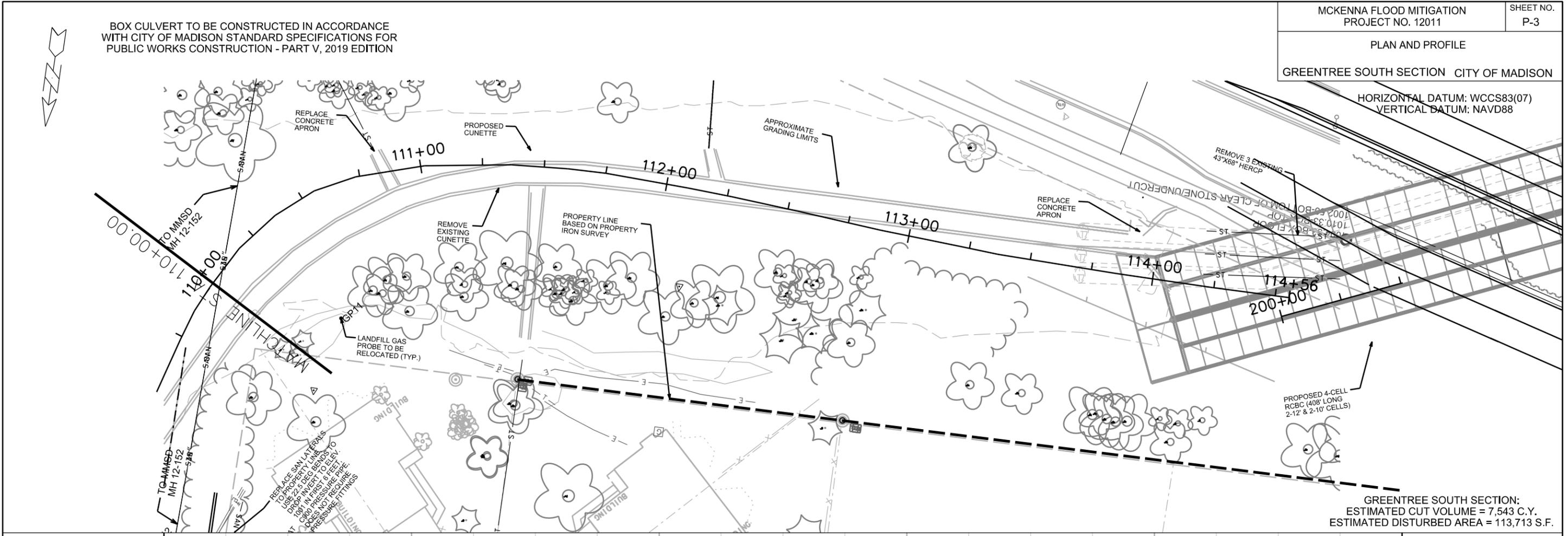
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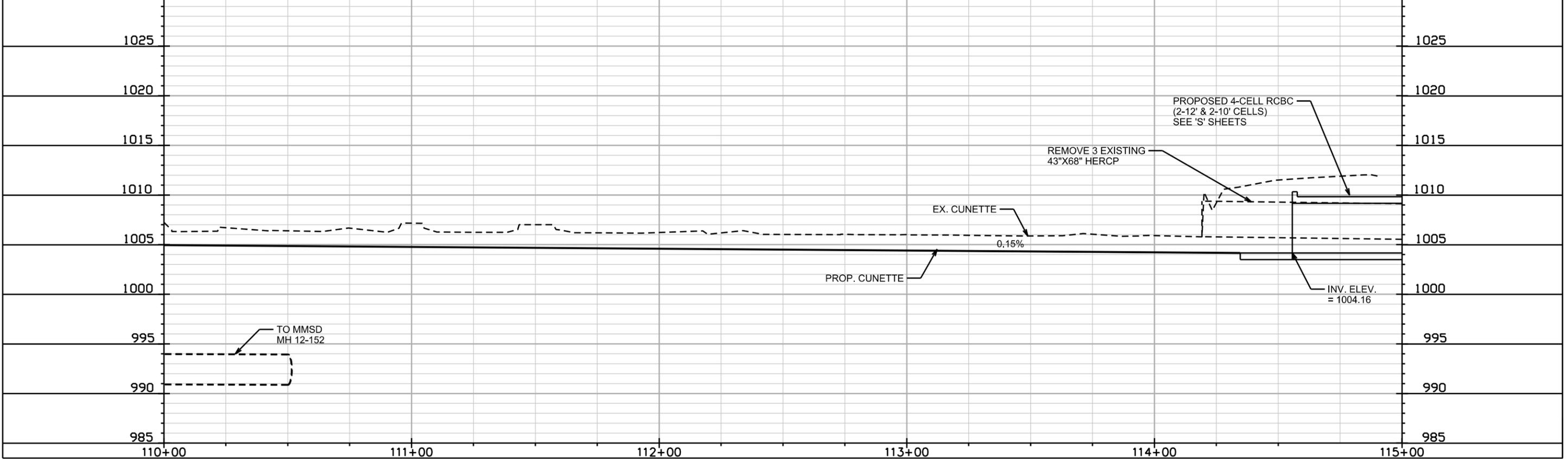
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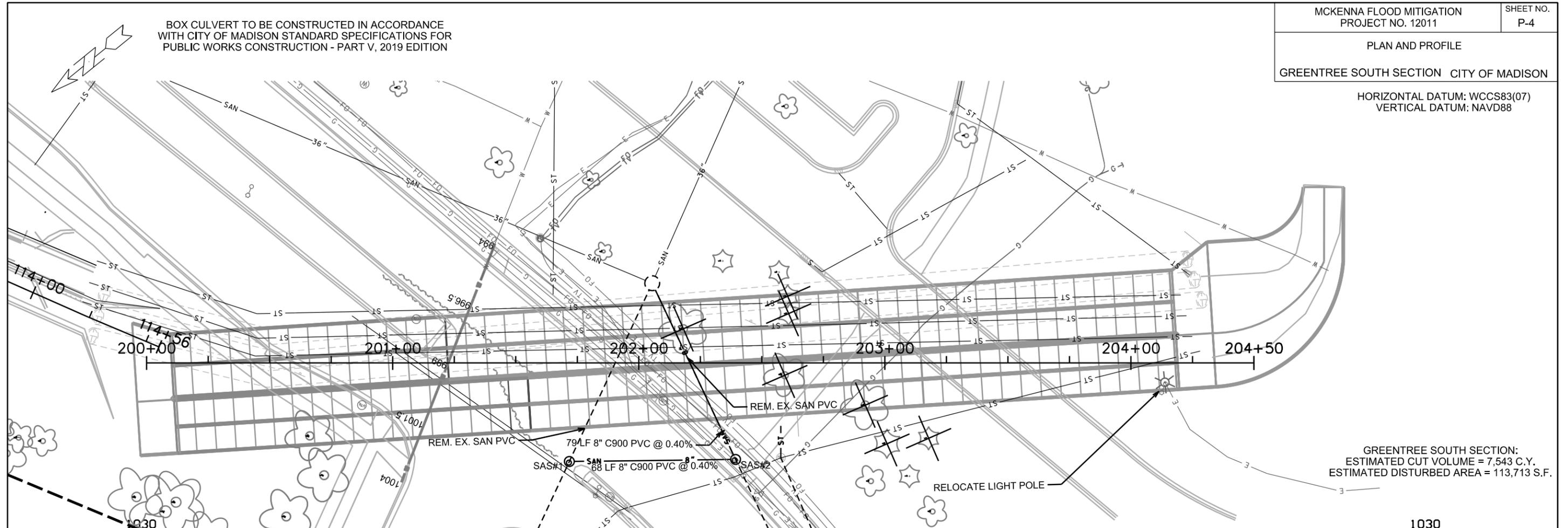
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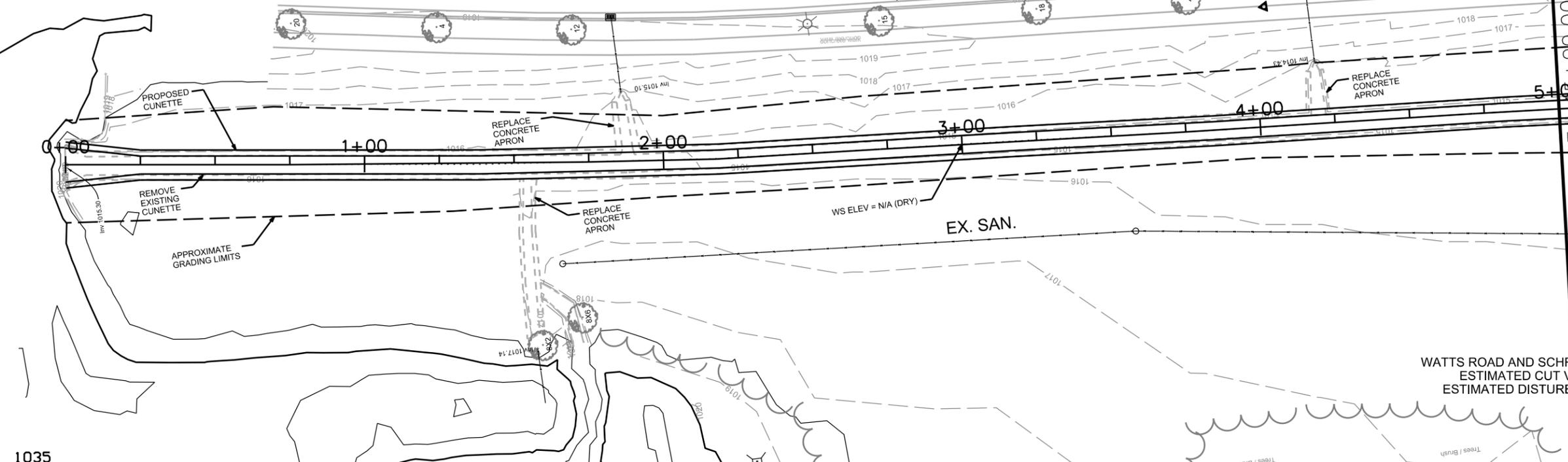
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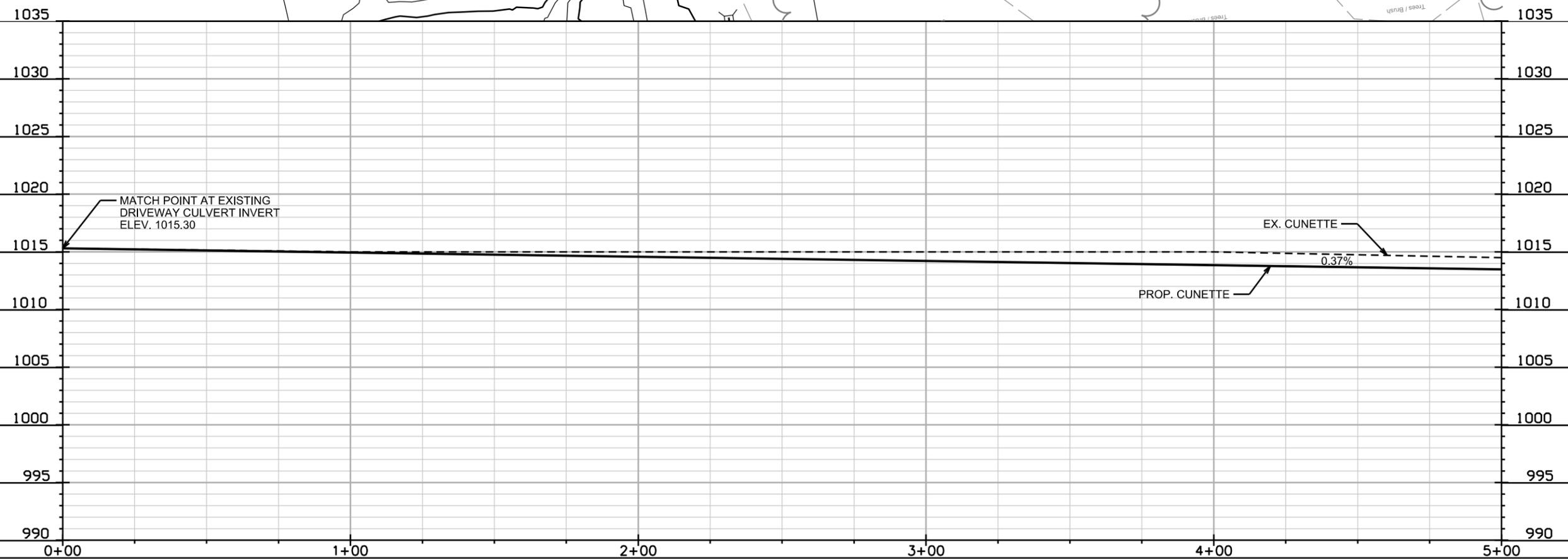
STRUCK STREET

PRIVATE DRIVEWAY

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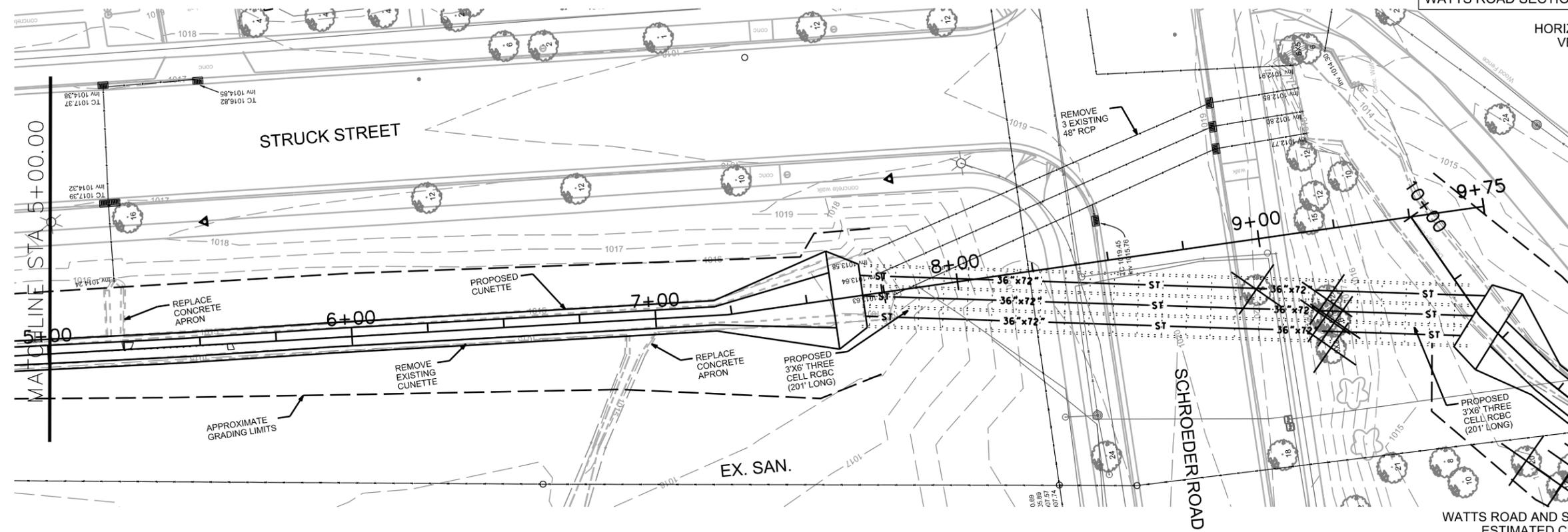
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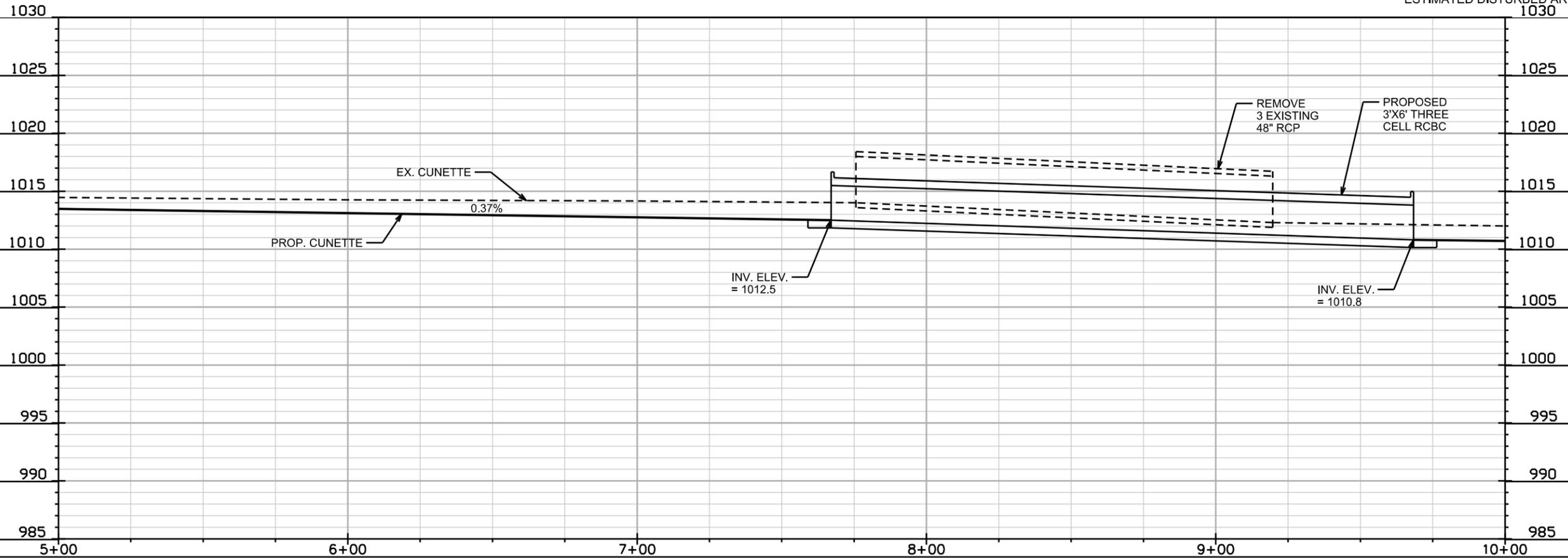
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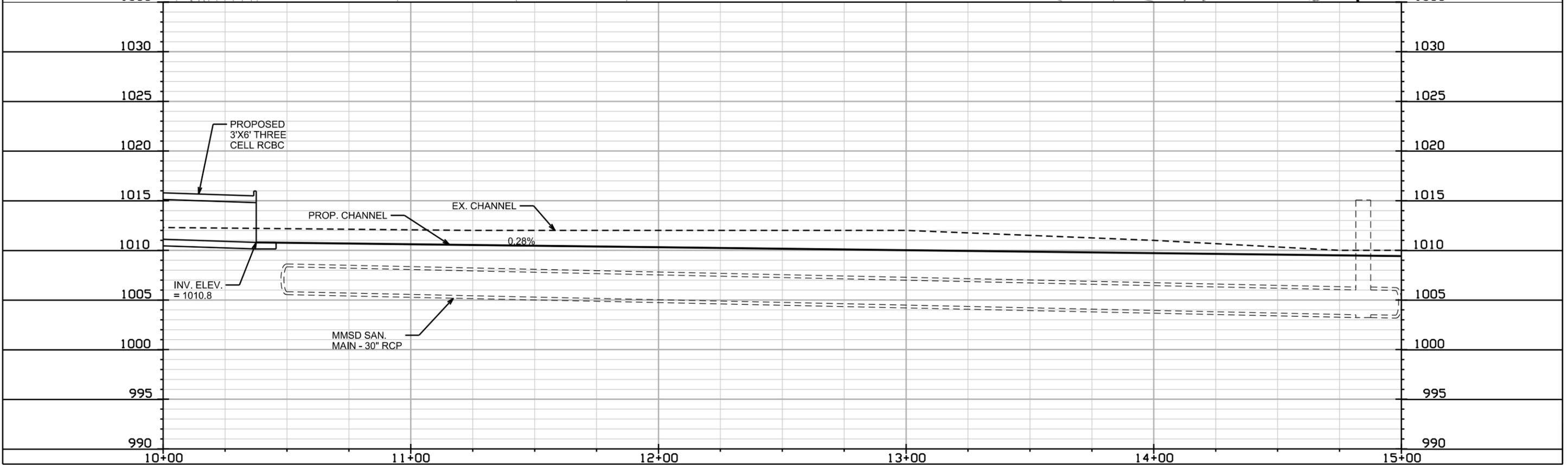
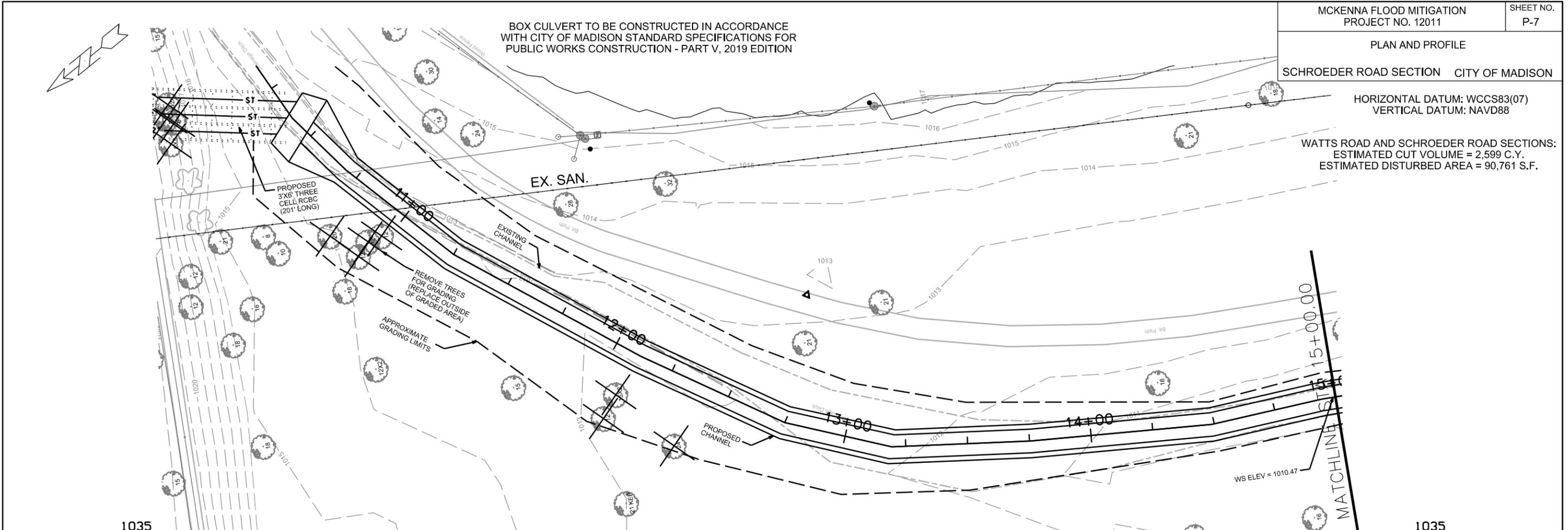
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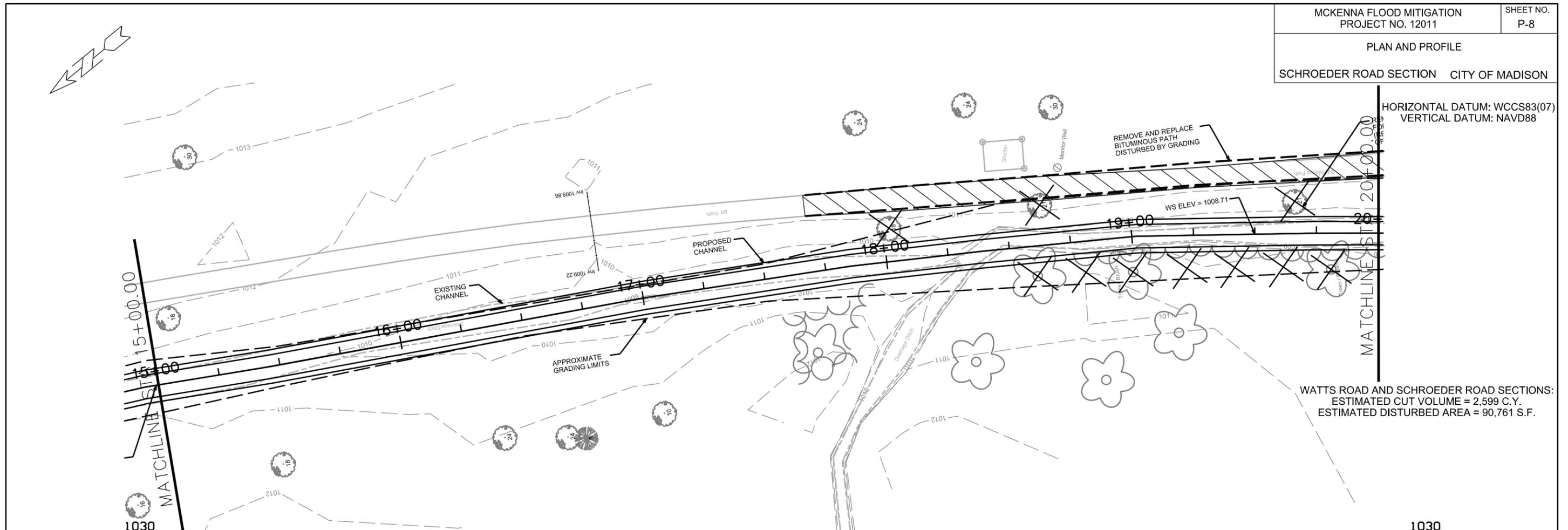
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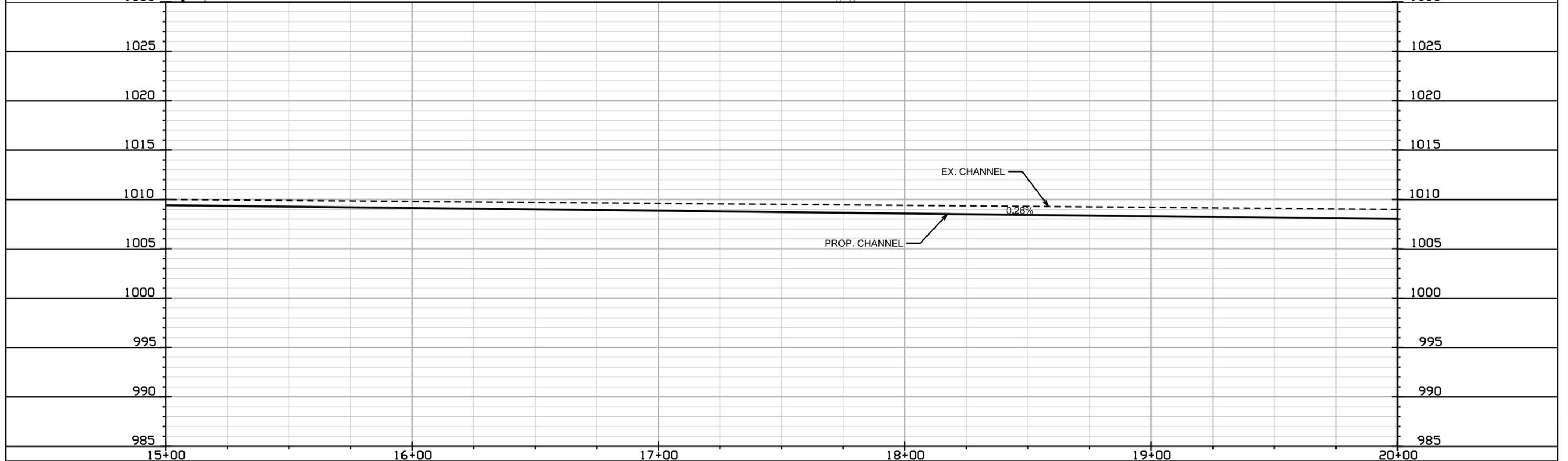
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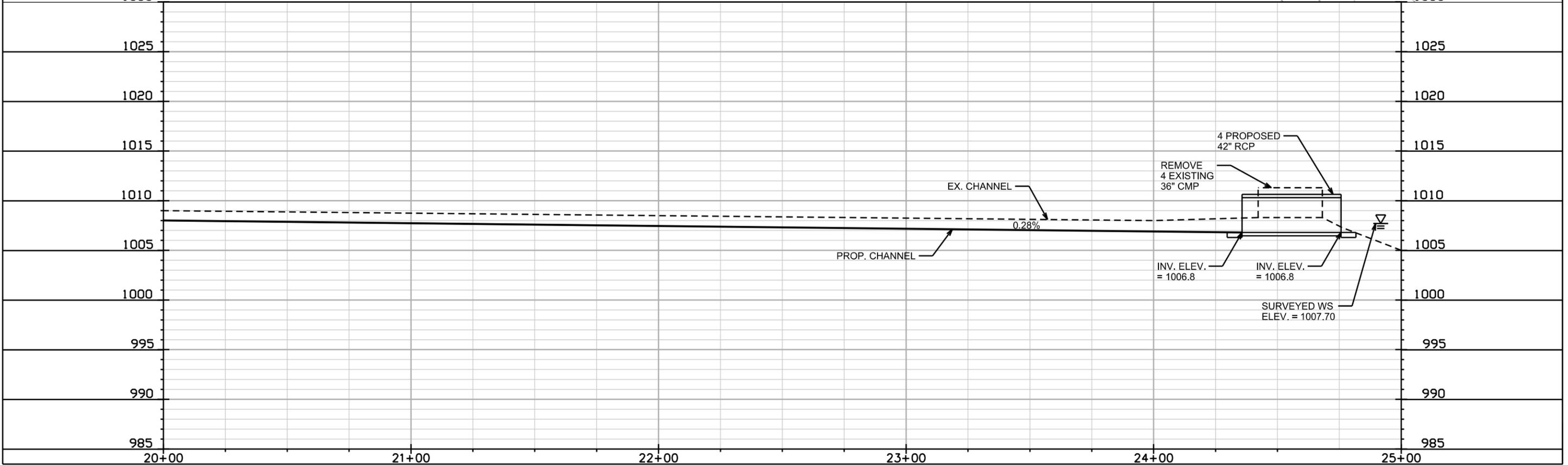
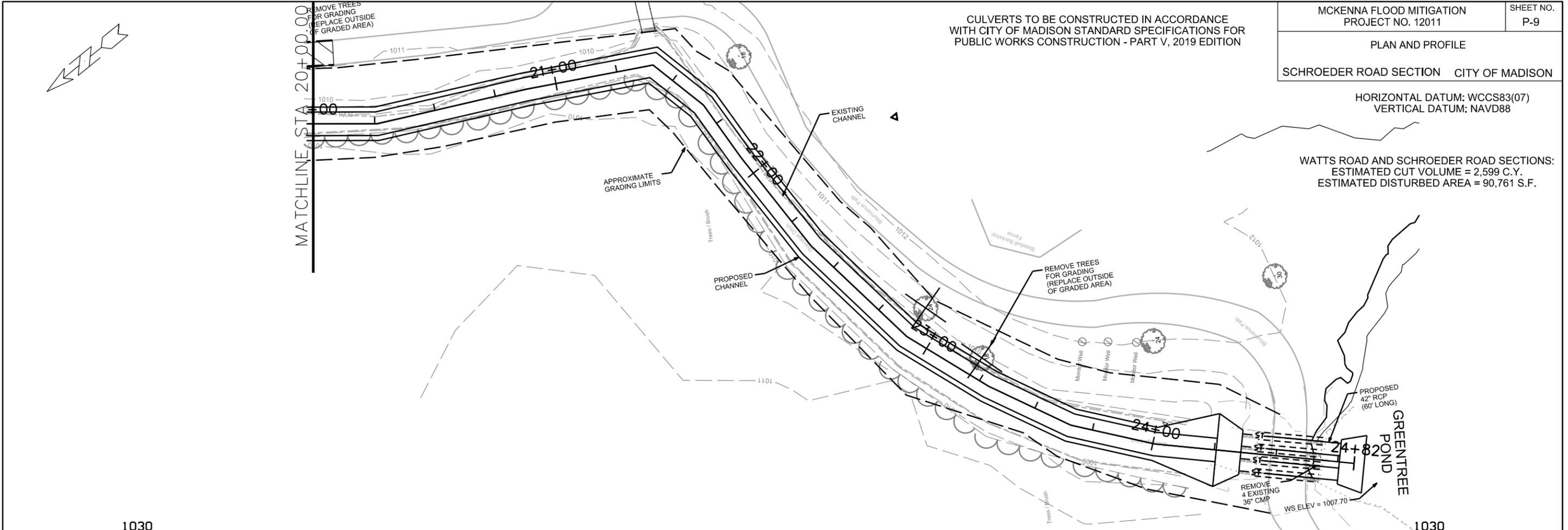
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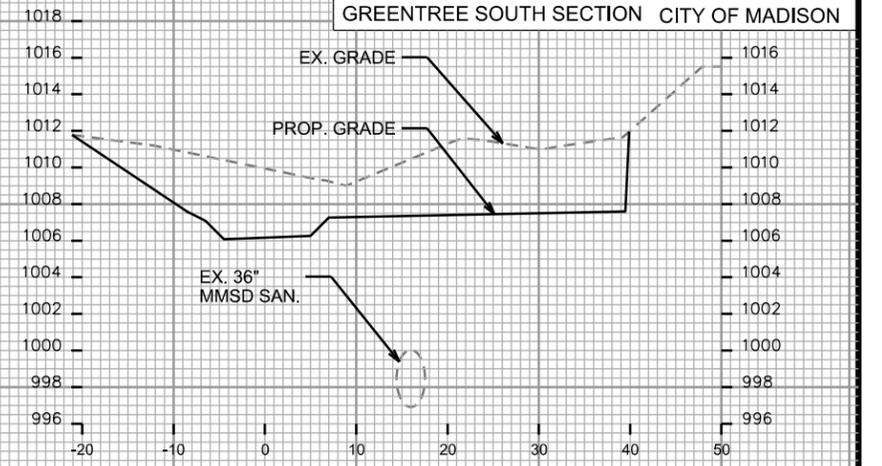
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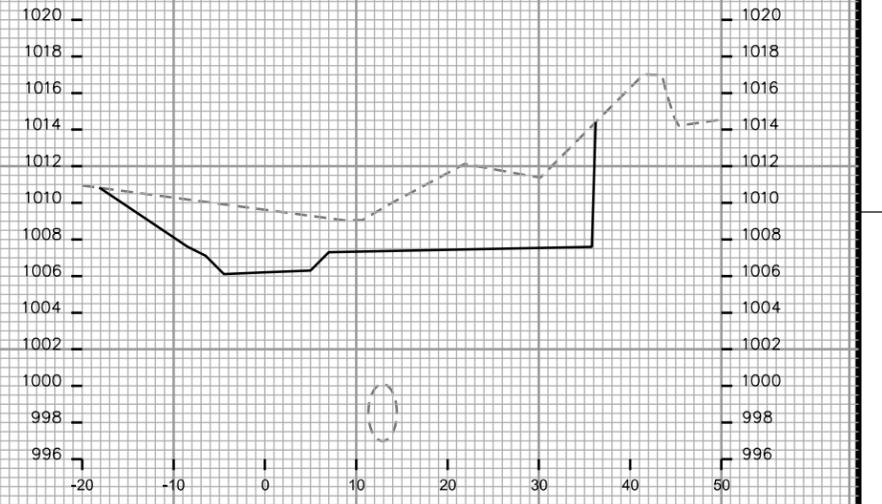
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CROSS SECTIONS

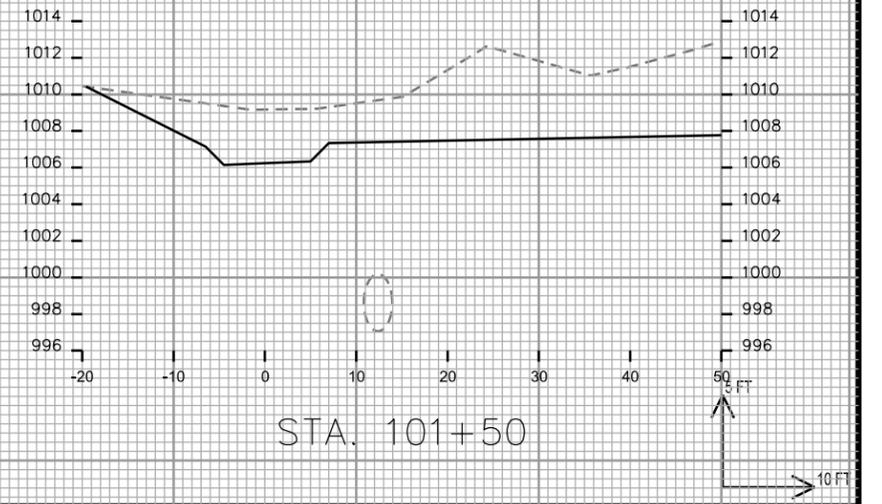
GREENTREE SOUTH SECTION CITY OF MADISON



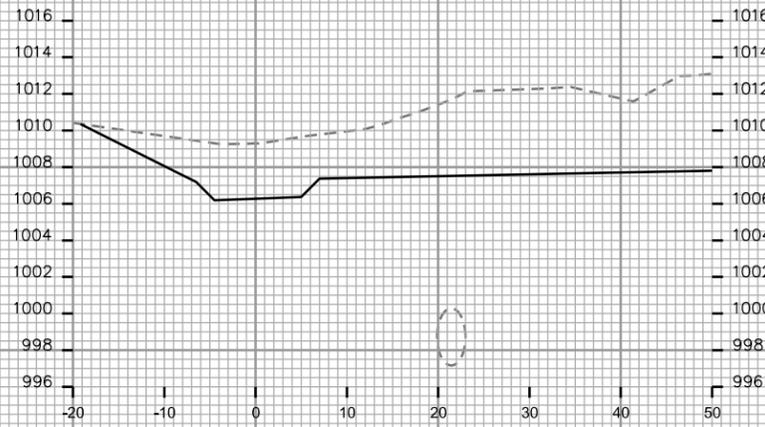
STA. 102+00



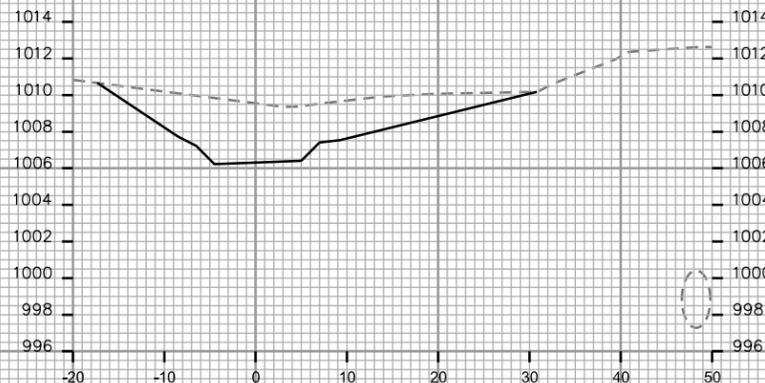
STA. 101+75



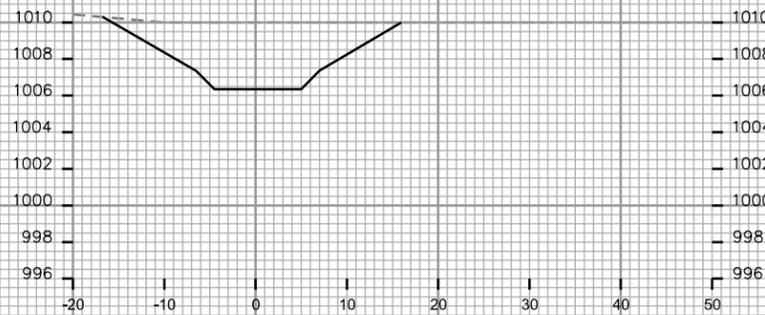
STA. 101+50



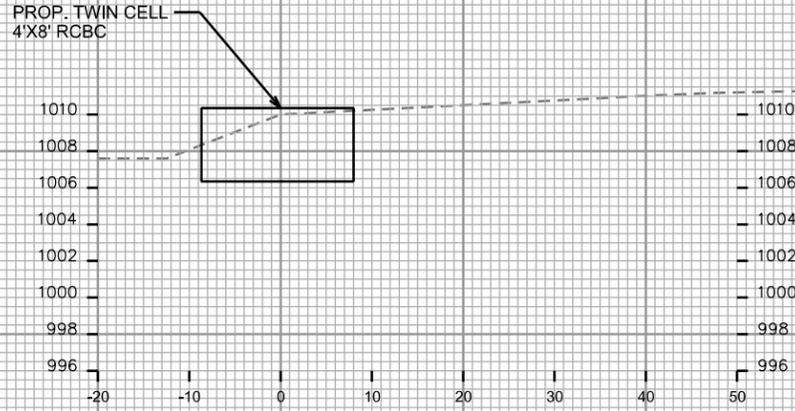
STA. 101+25



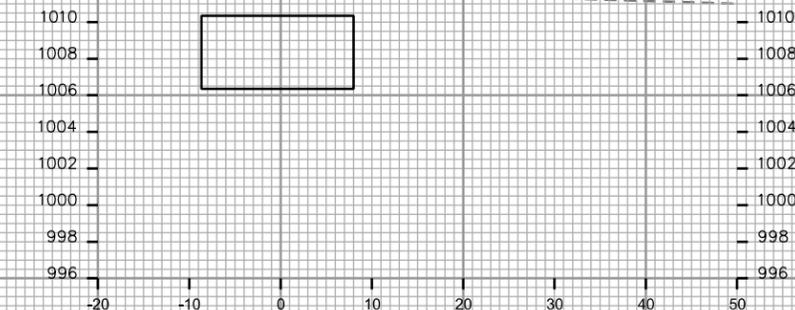
STA. 101+00



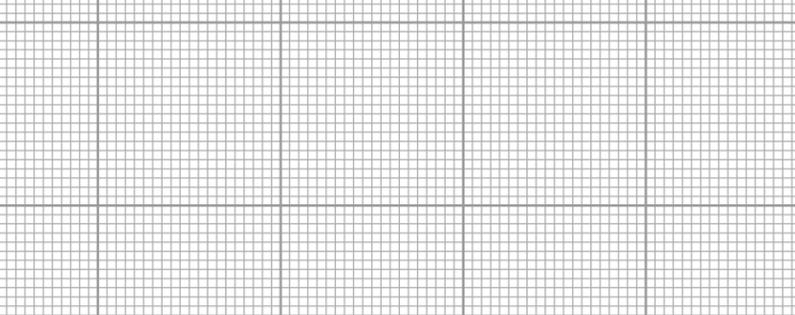
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STA. 100+50



STA. 100+25



STA. 100+00

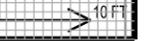
PROP. TWIN CELL
4'X8' RCBC

PLOT SCALE: _____

PLOT NAME: _____

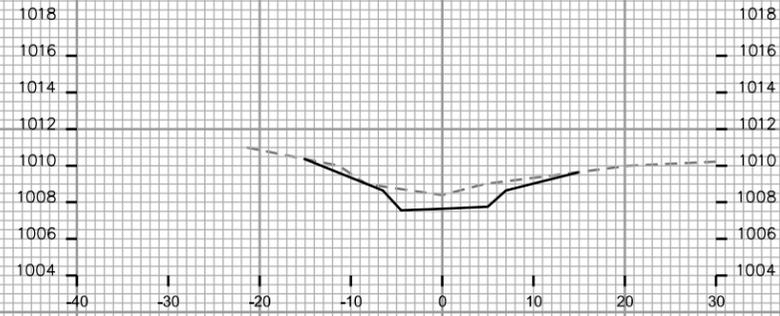
REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION

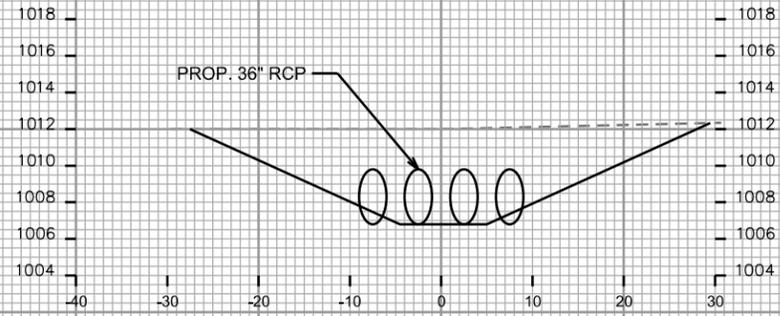


CROSS SECTIONS

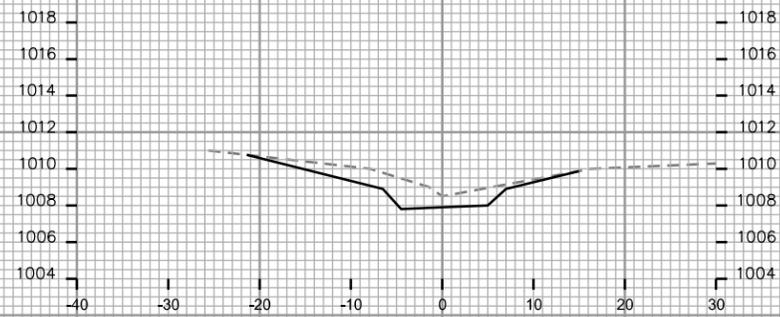
SCHROEDER ROAD SECTION CITY OF MADISON



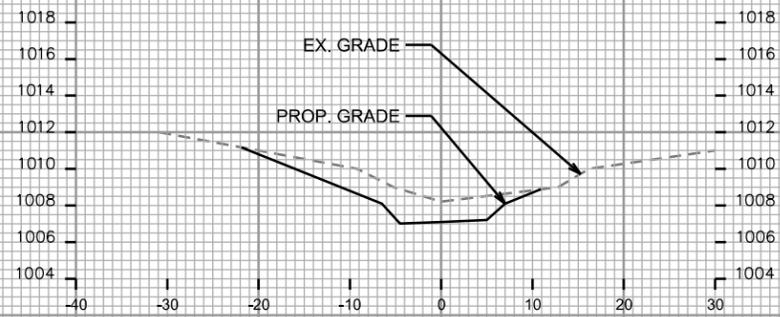
STA. 21+50



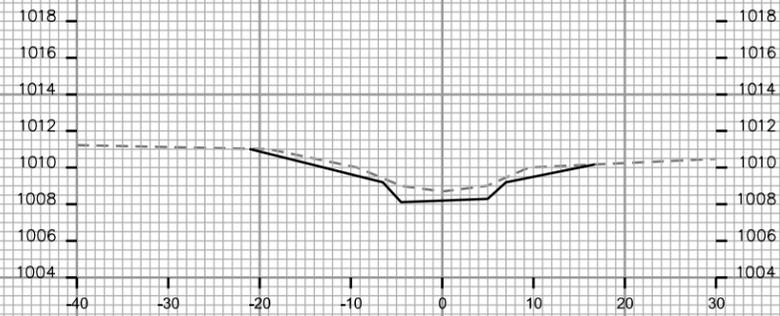
STA. 24+50



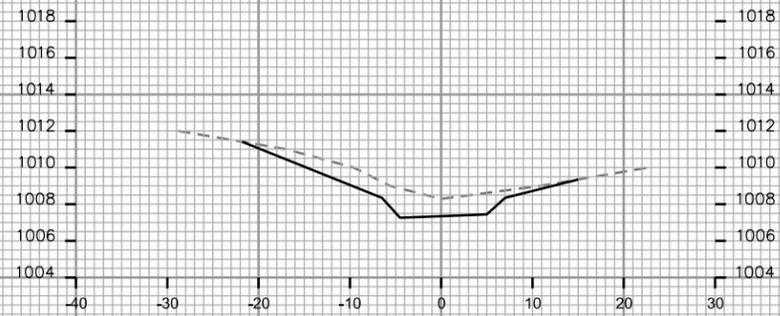
STA. 20+50



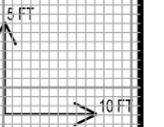
STA. 23+50



STA. 19+50



STA. 22+50



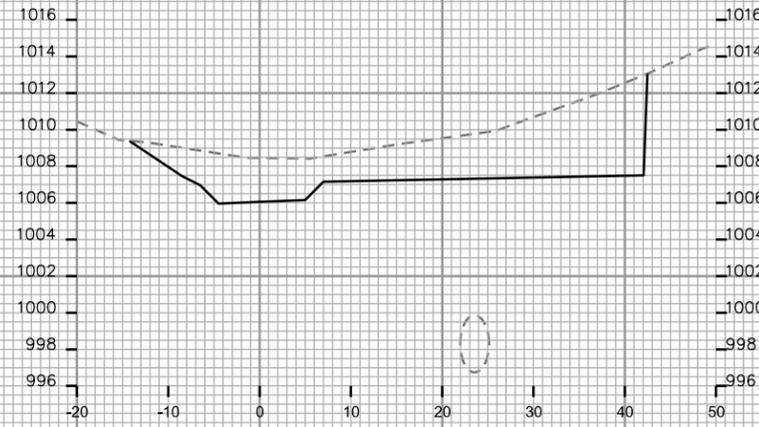
PLOT SCALE: _____

PLOT NAME: _____

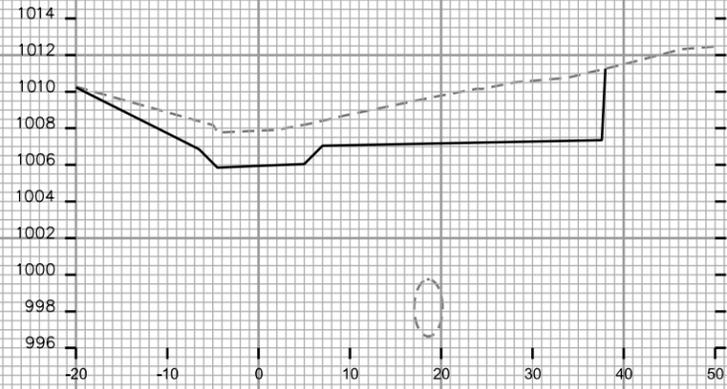
REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION

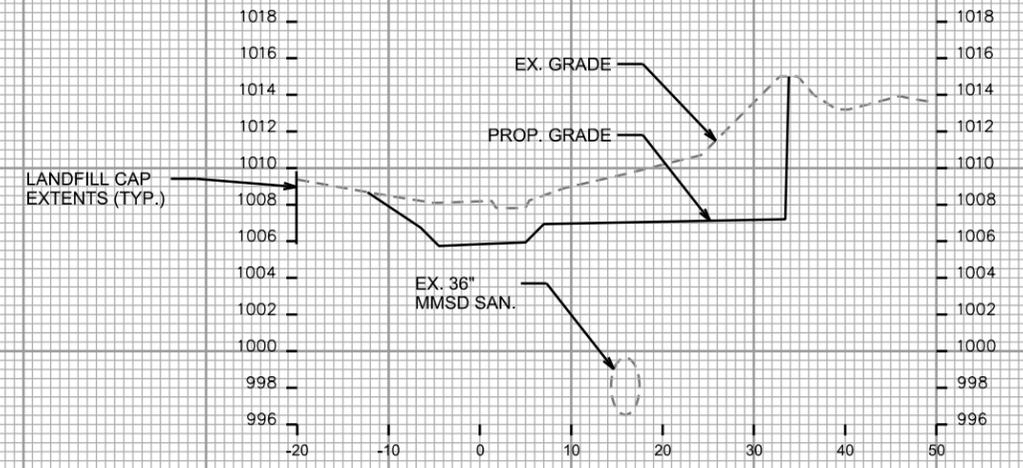
CROSS SECTIONS
GREENTREE SOUTH SECTION CITY OF MADISON



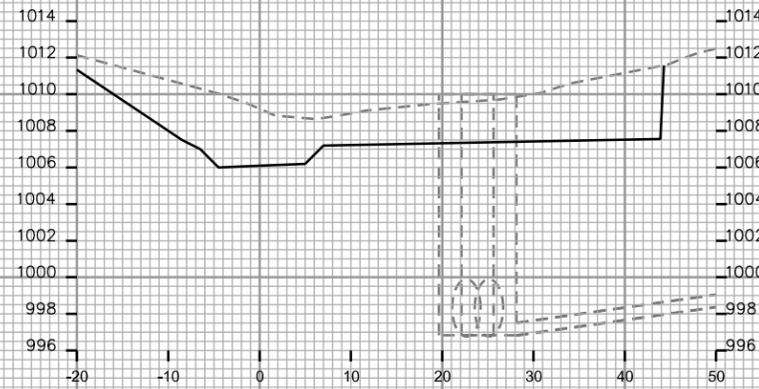
STA. 102+75



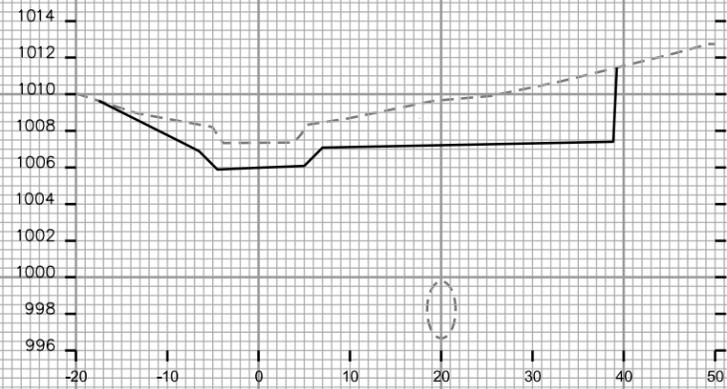
STA. 103+50



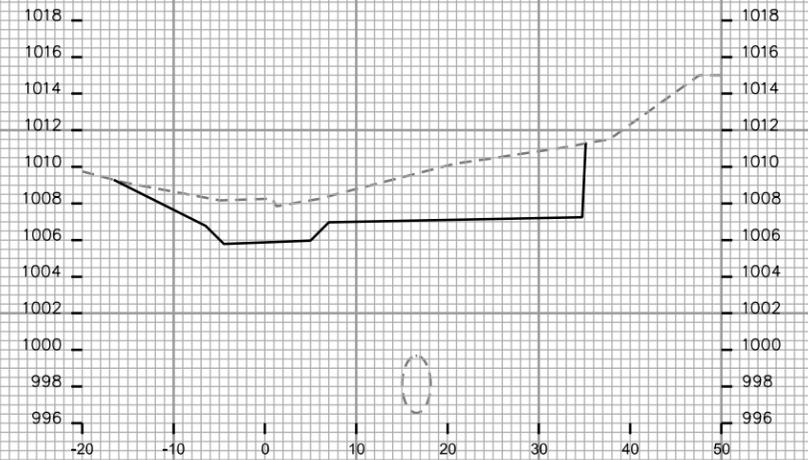
STA. 104+25



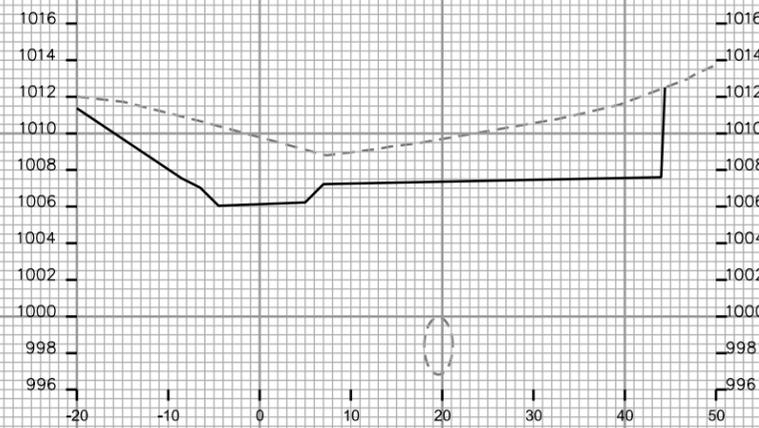
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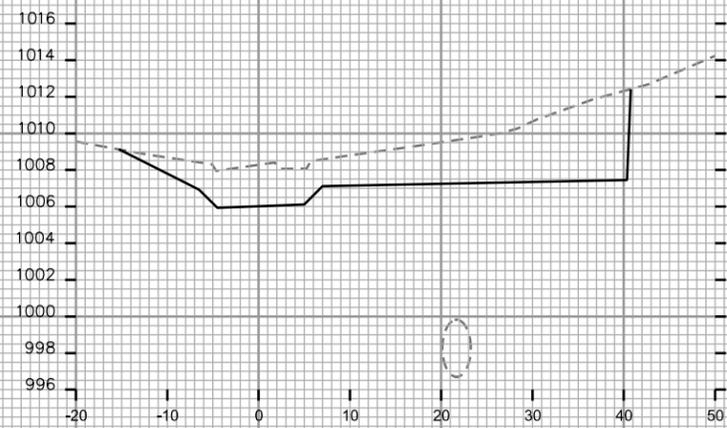
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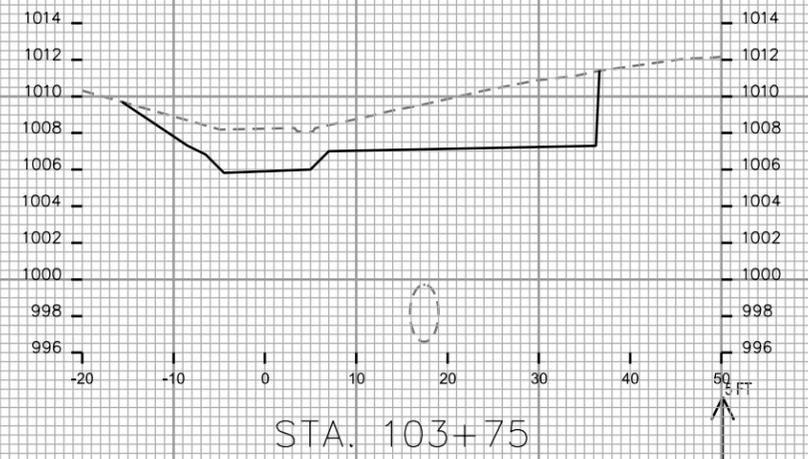
STA. 104+00



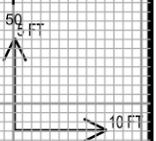
STA. 102+25



STA. 103+00



STA. 103+75



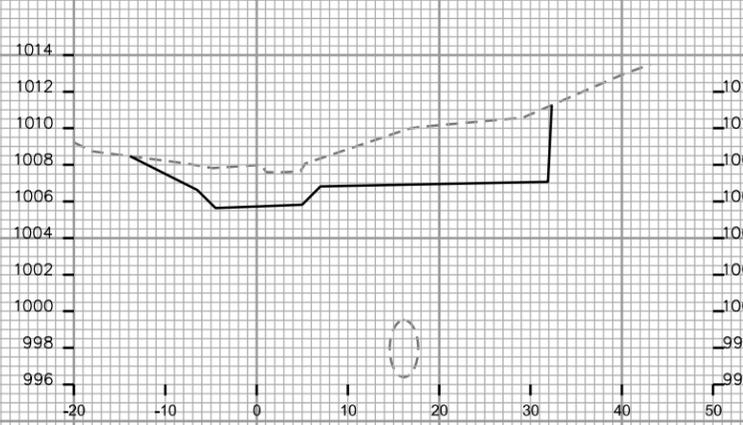
PLOT SCALE: _____

PLOT NAME: _____

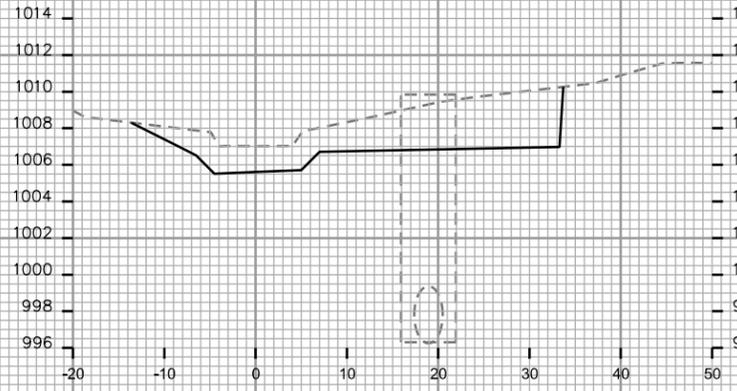
REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION

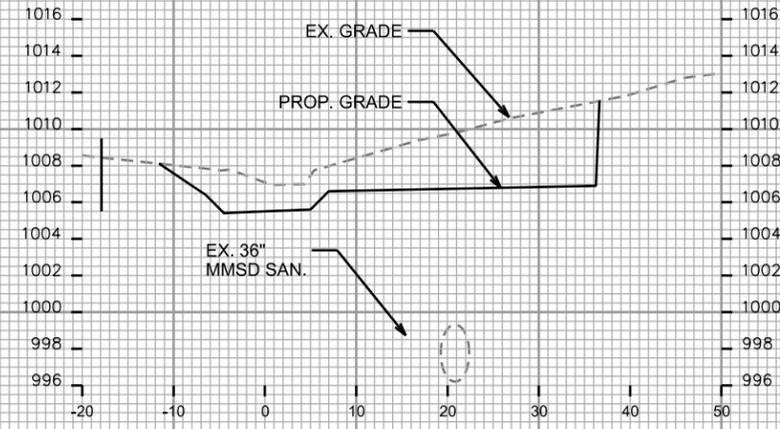
CROSS SECTIONS
GREENTREE SOUTH SECTION CITY OF MADISON



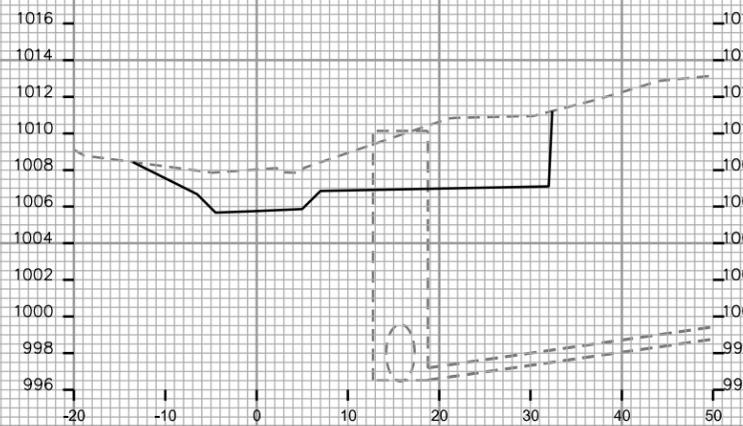
STA. 105+00



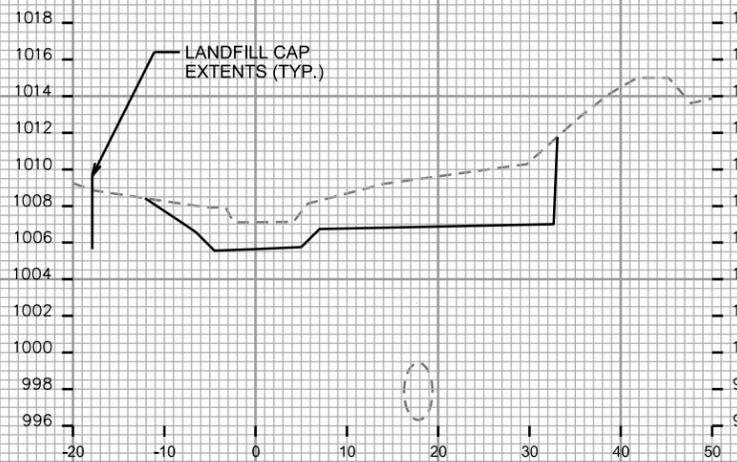
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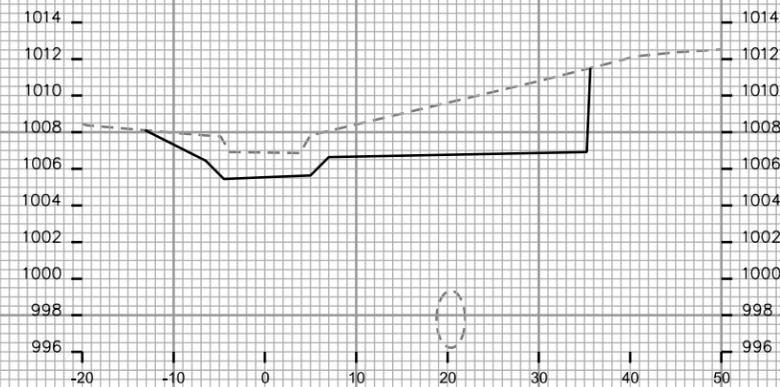
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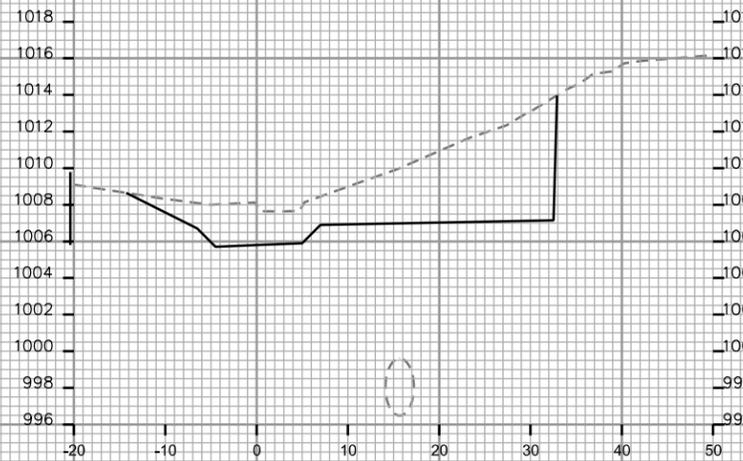
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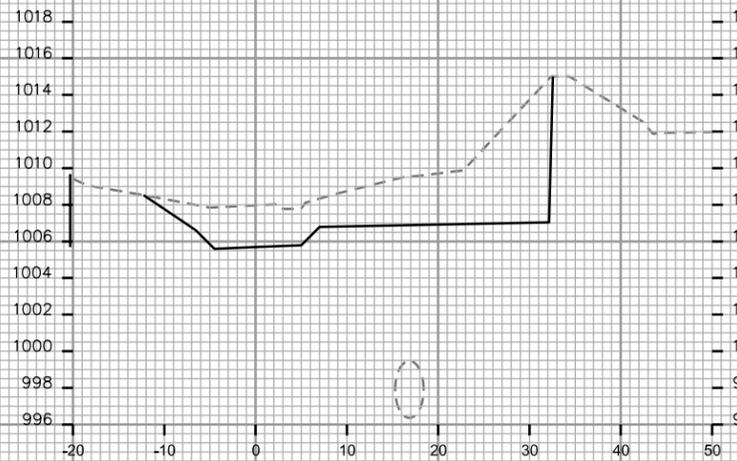
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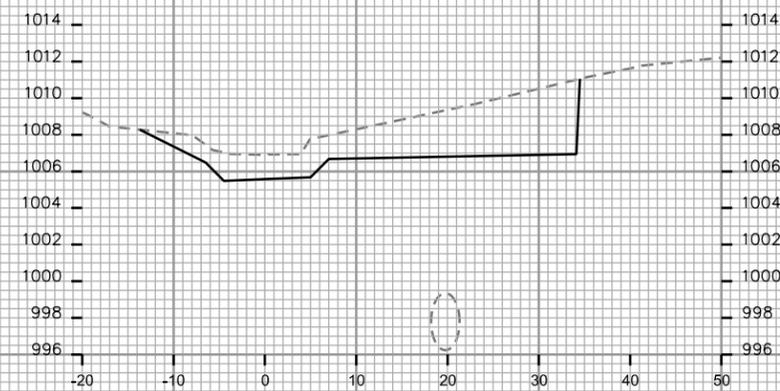
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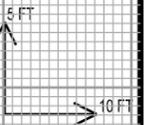
STA. 104+50



STA. 105+25



STA. 106+00



PLOT SCALE: _____

PLOT NAME: _____

REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION

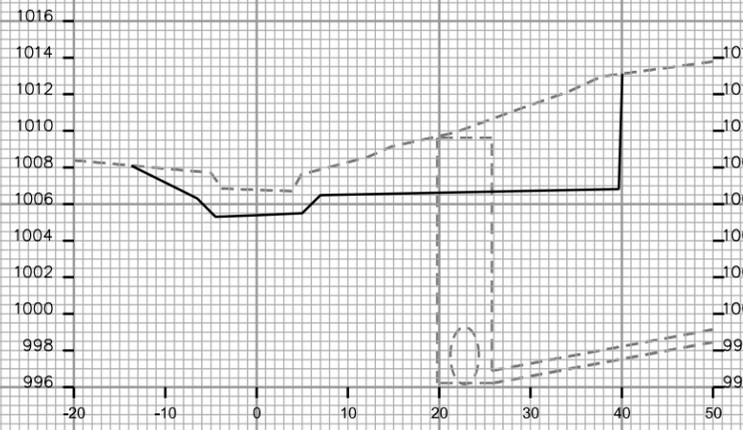
CROSS SECTIONS
GREENTREE SOUTH SECTION CITY OF MADISON

PLOT SCALE: _____

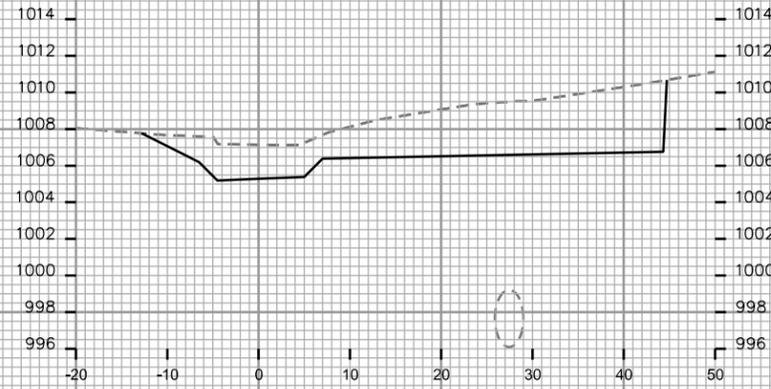
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REV. DATE: _____

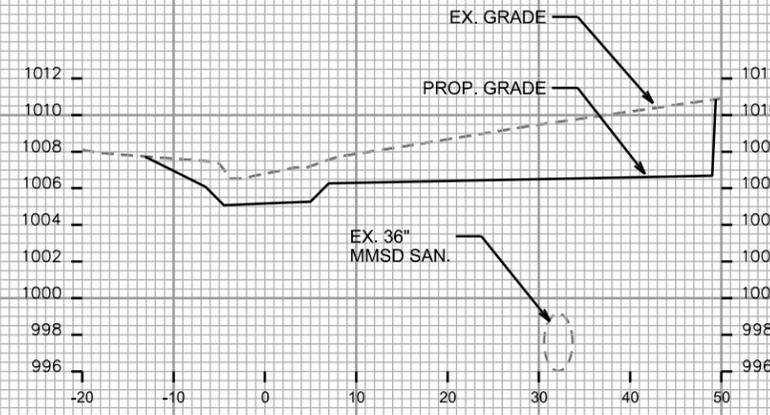
ORIGINATOR: CITY OF MADISON - STREETS DIVISION



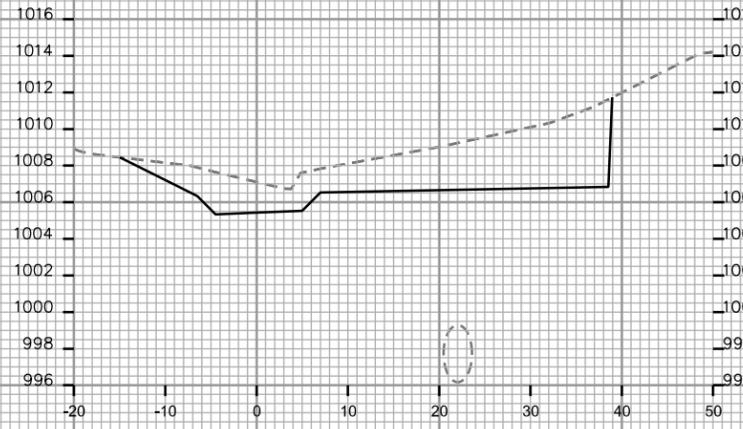
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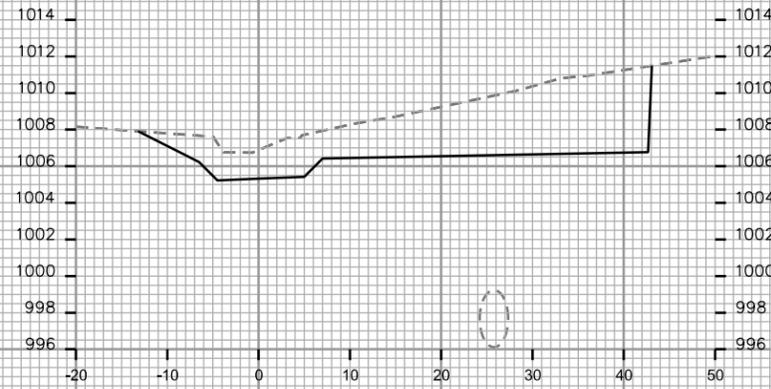
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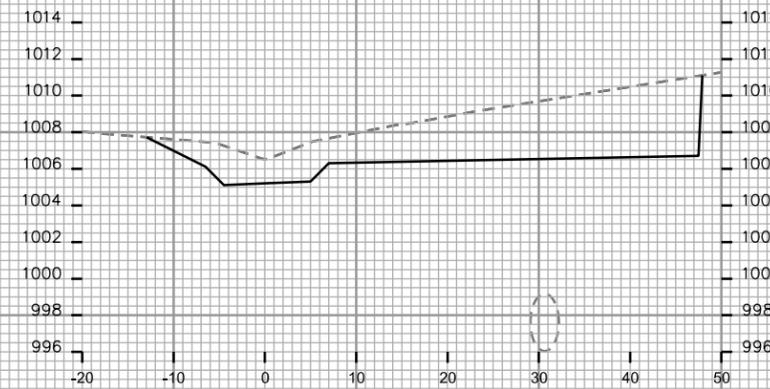
STA. 108+75



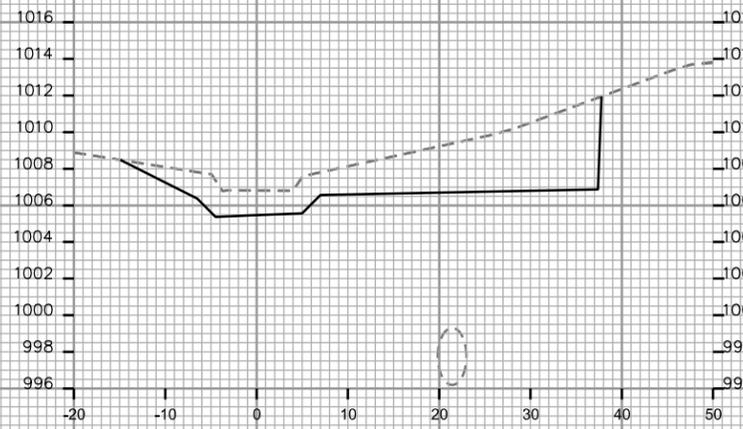
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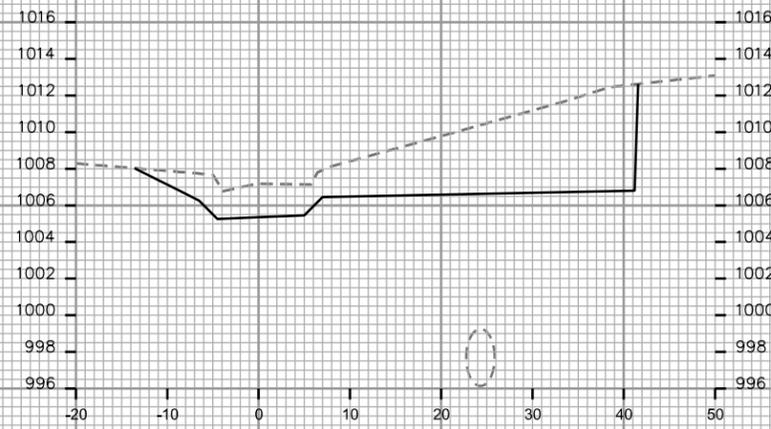
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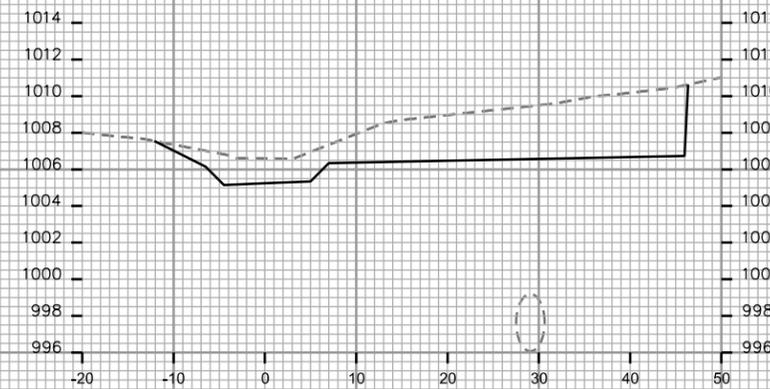
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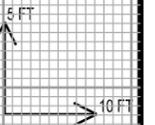
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STA. 107+50



STA. 108+25



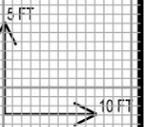
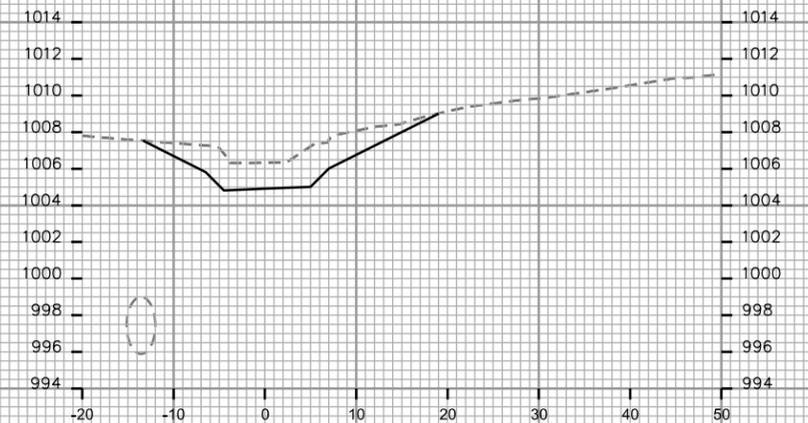
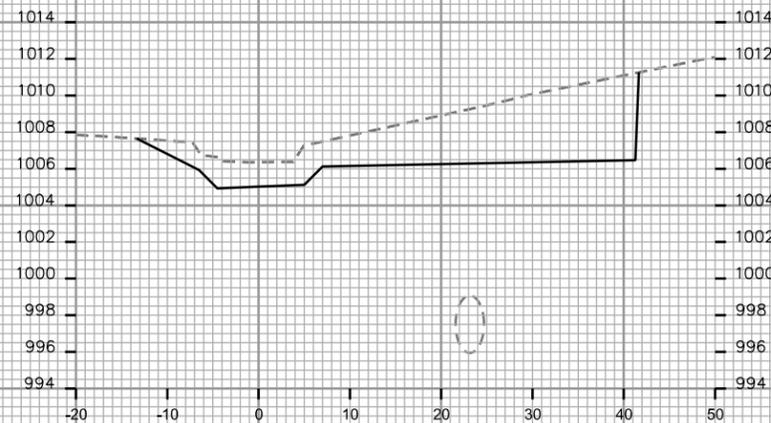
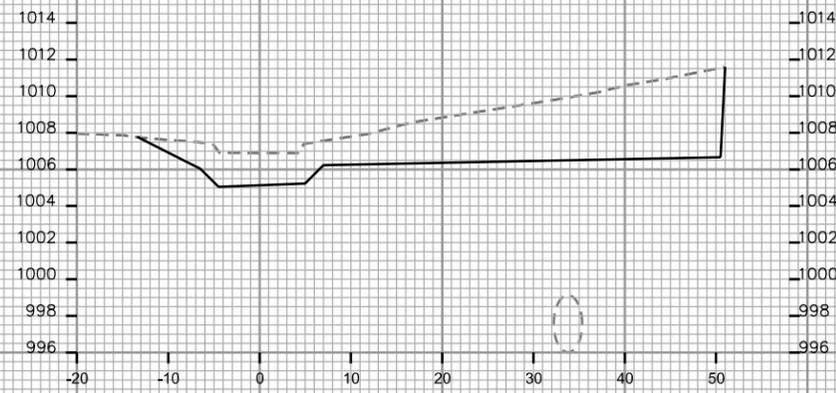
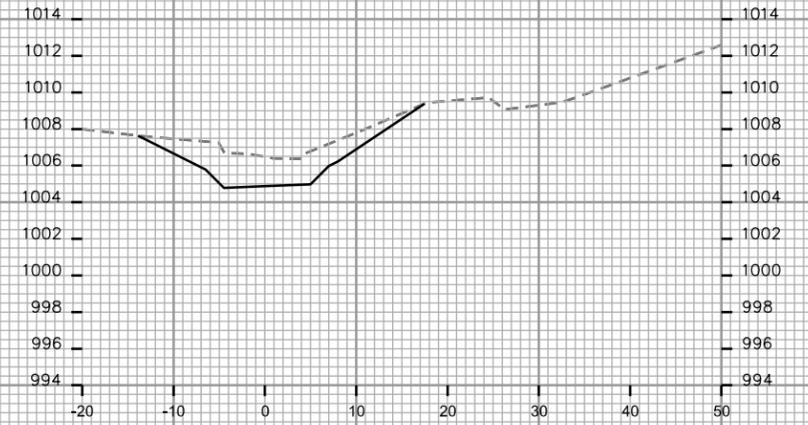
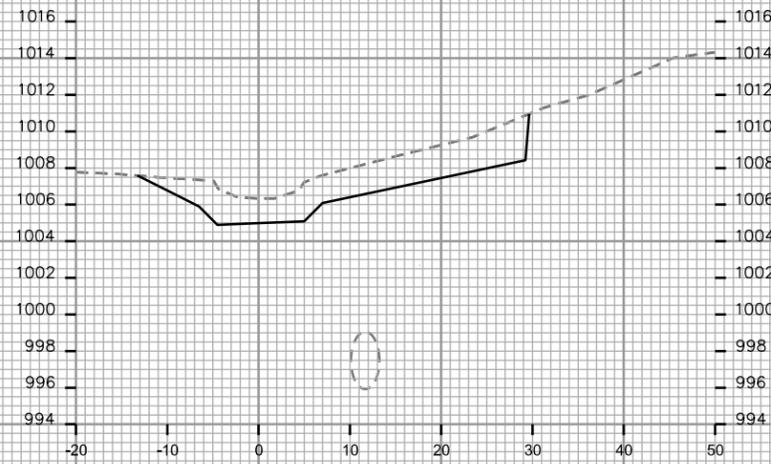
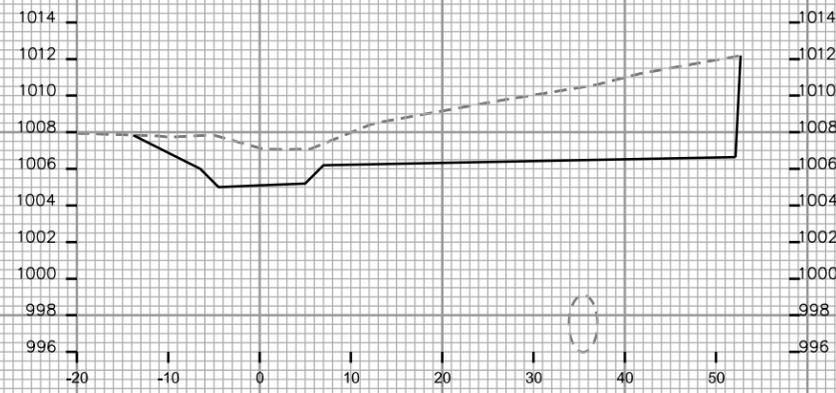
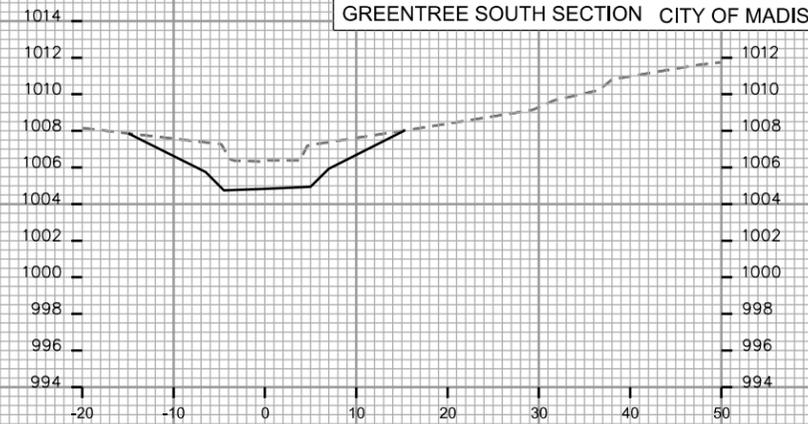
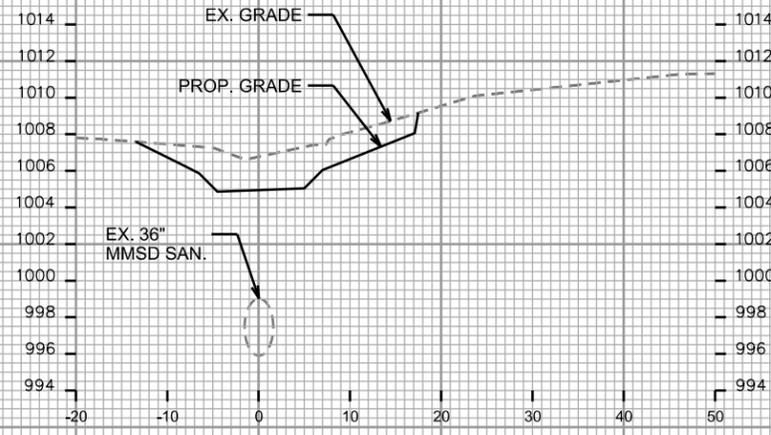
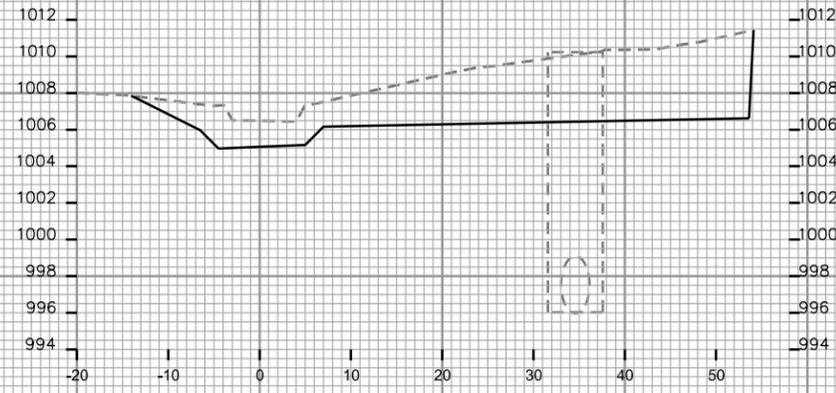
CROSS SECTIONS
GREENTREE SOUTH SECTION CITY OF MADISON

PLOT SCALE: _____

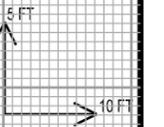
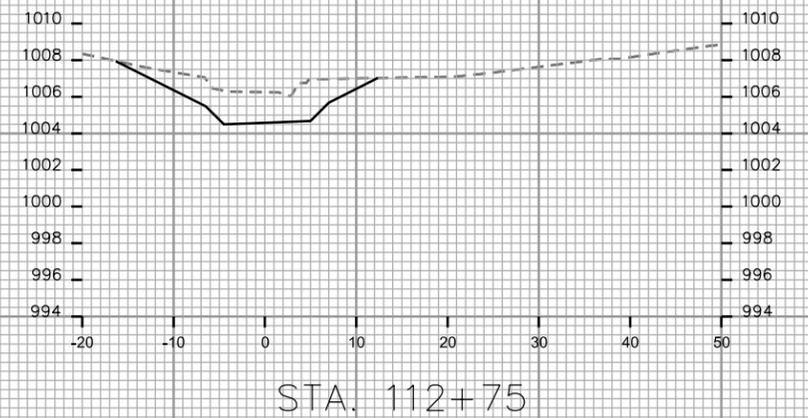
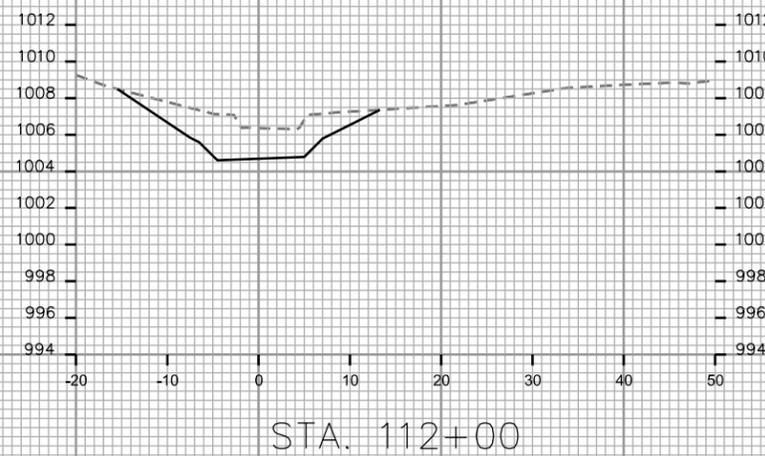
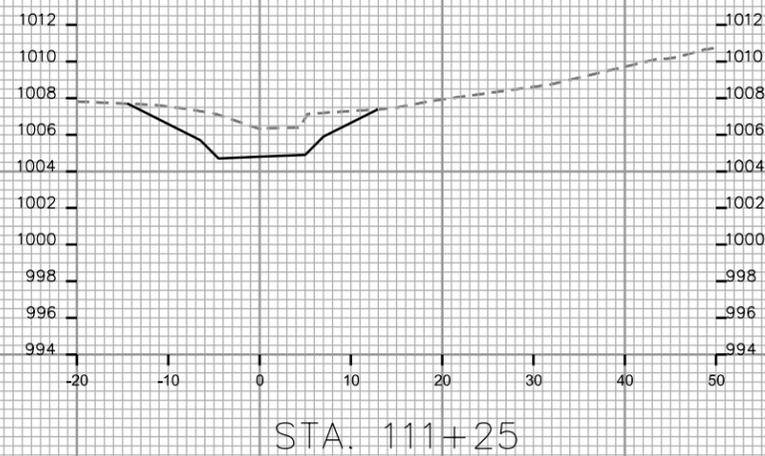
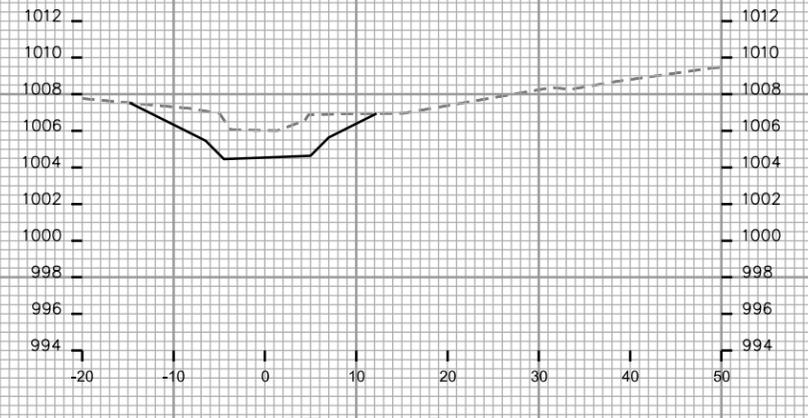
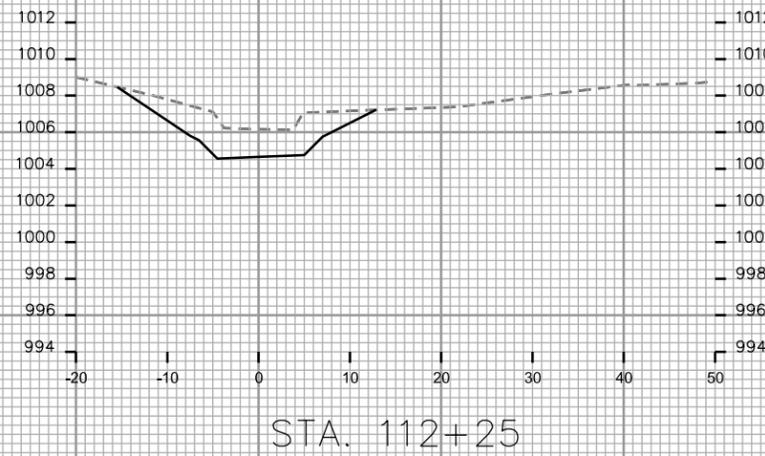
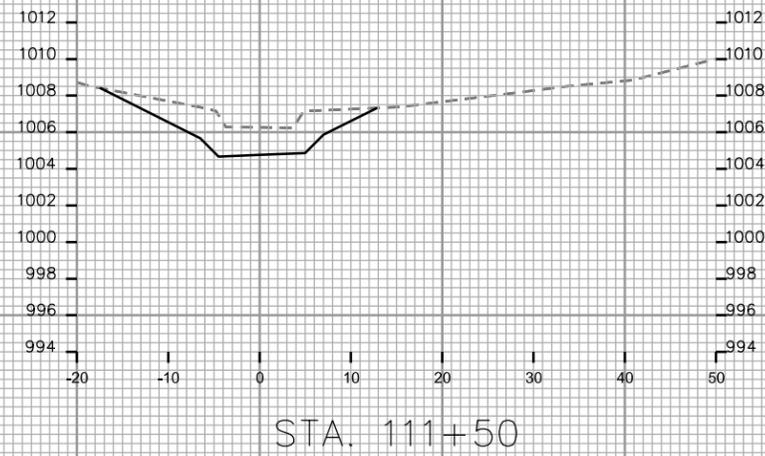
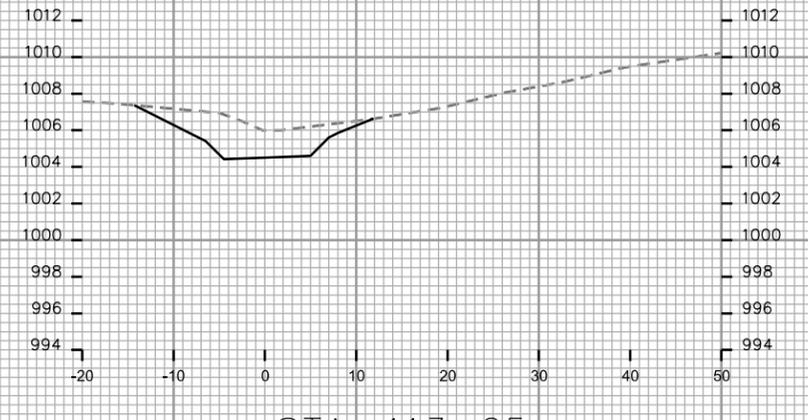
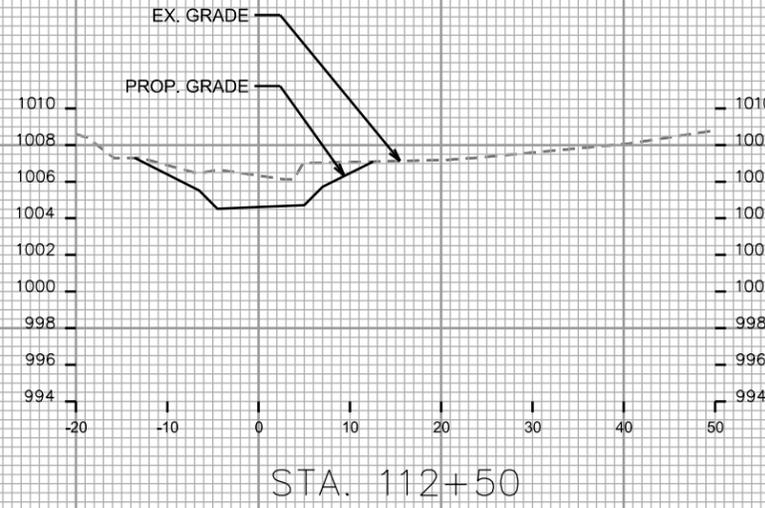
PLOT NAME: _____

REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION



CROSS SECTIONS
GREENTREE SOUTH SECTION CITY OF MADISON



PLOT SCALE: _____

PLOT NAME: _____

REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION

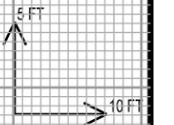
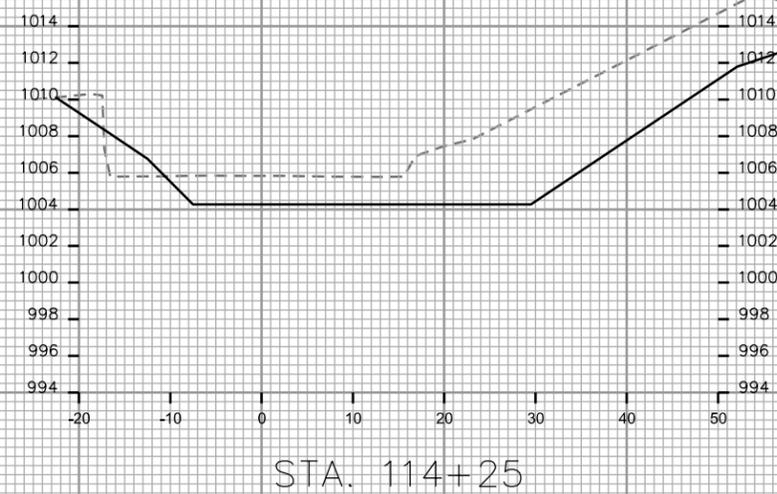
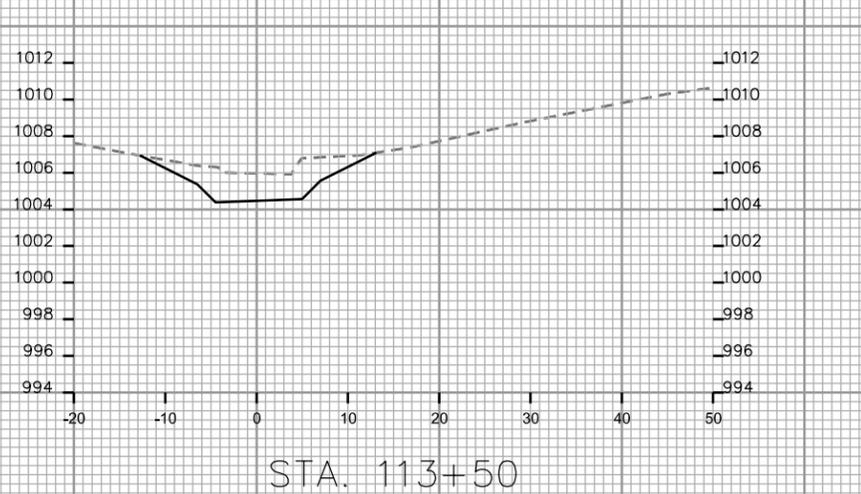
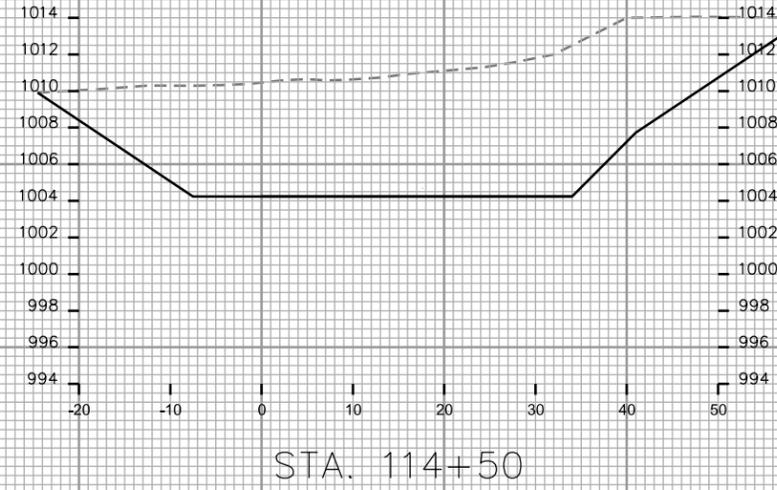
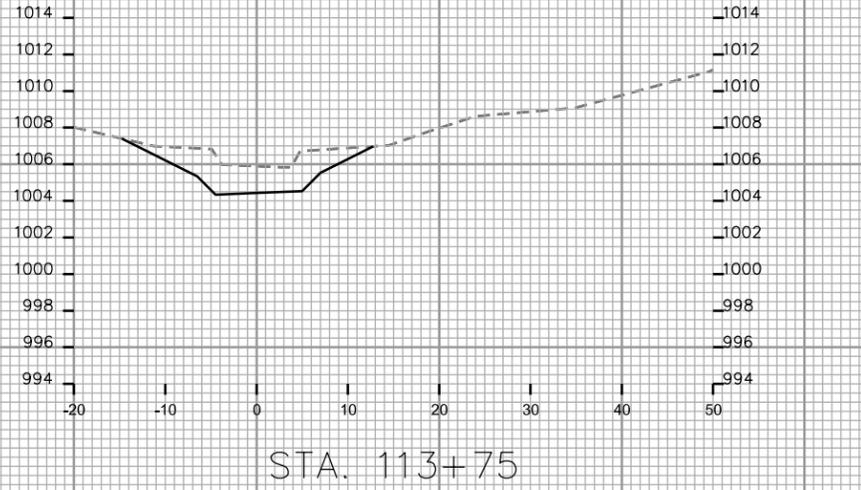
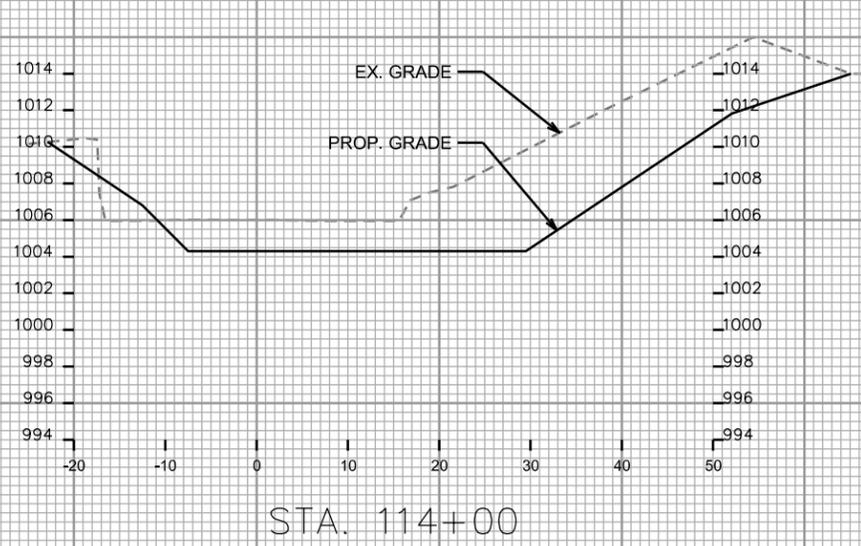
CROSS SECTIONS
GREENTREE SOUTH SECTION CITY OF MADISON

PLOT SCALE: _____

PLOT NAME: _____

REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION



CROSS SECTIONS

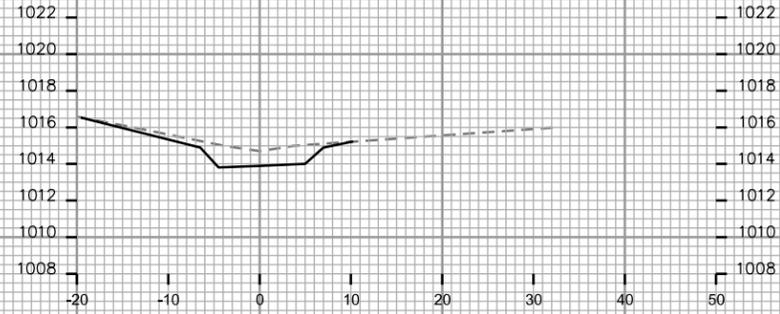
WATTS ROAD SECTION

CITY OF MADISON

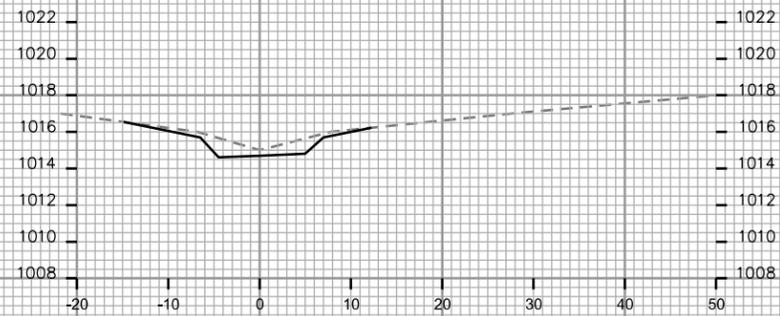
PLOT SCALE: _____
PLOT NAME: _____

REV. DATE: _____

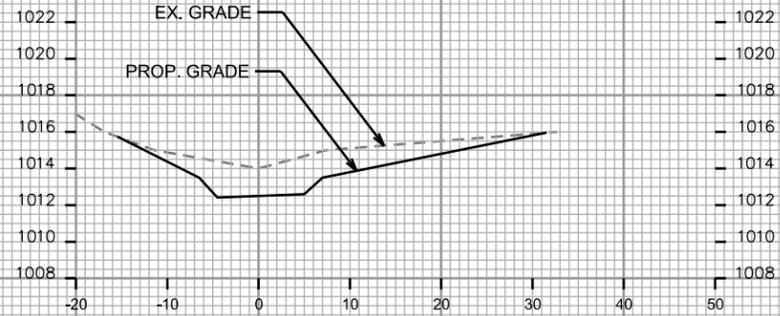
ORIGINATOR: CITY OF MADISON - STREETS DIVISION



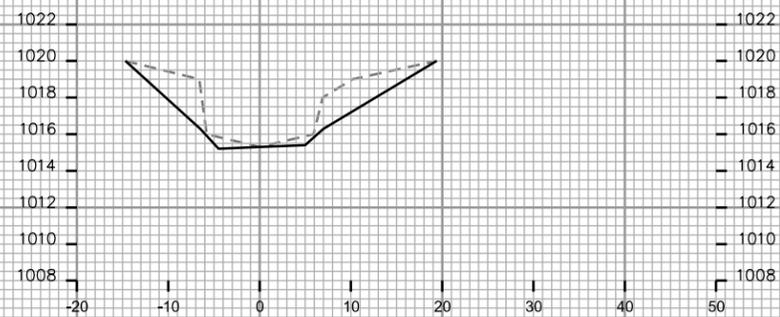
STA. 4+00



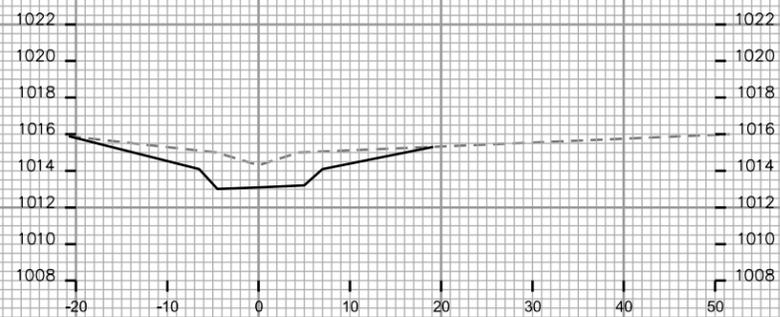
STA. 2+00



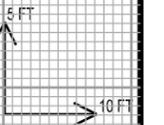
STA. 7+50



STA. 0+00



STA. 6+00



CROSS SECTIONS

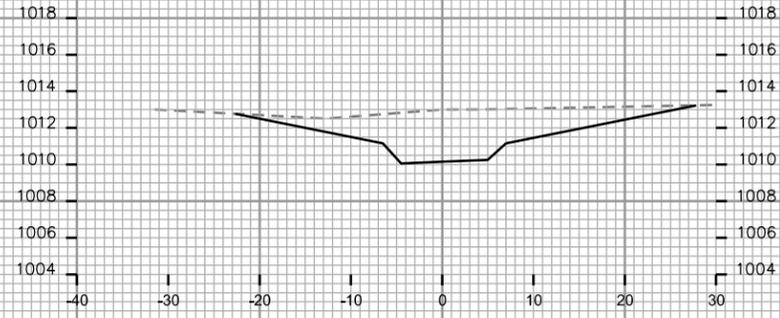
SCHROEDER ROAD SECTION CITY OF MADISON

PLOT SCALE: _____

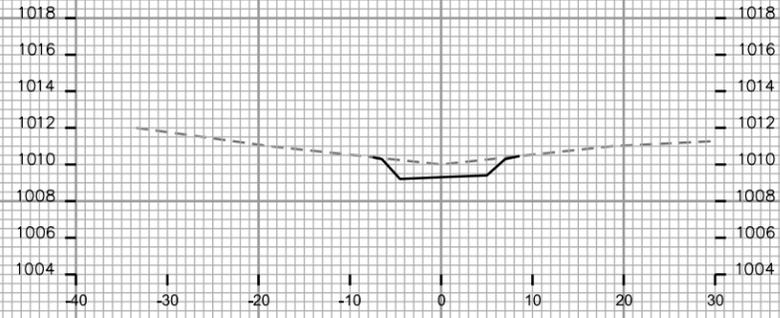
PLOT NAME: _____

REV. DATE: _____

ORIGINATOR: CITY OF MADISON - STREETS DIVISION



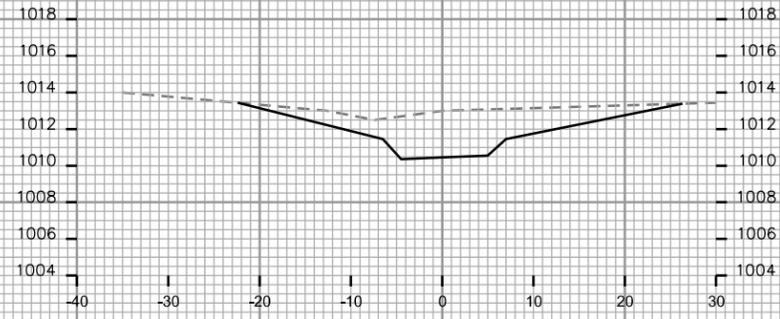
STA. 12+50



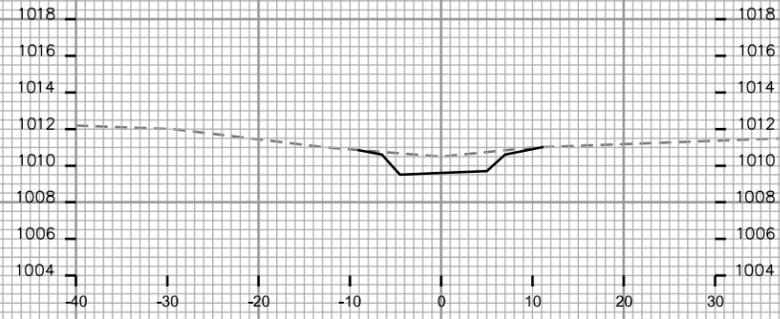
STA. 15+50



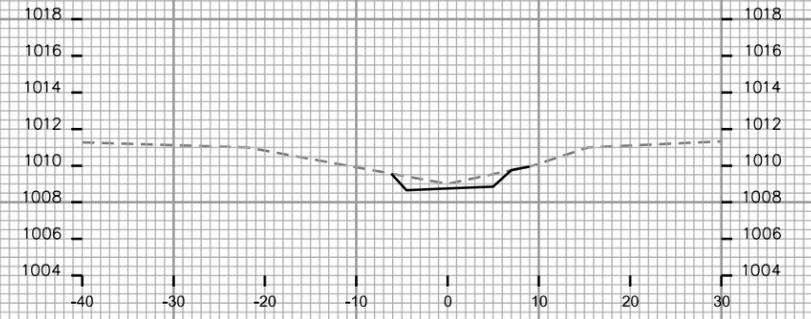
STA. 18+50



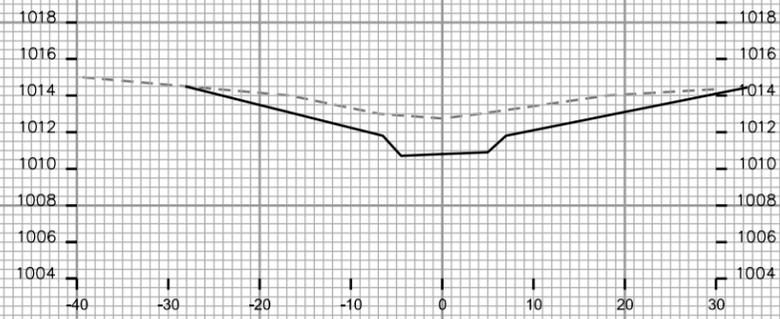
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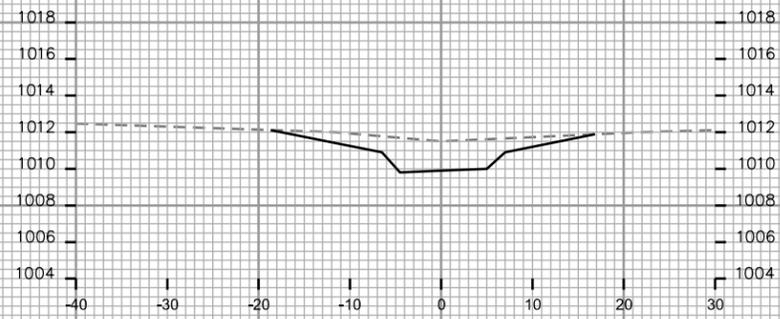
STA. 14+50



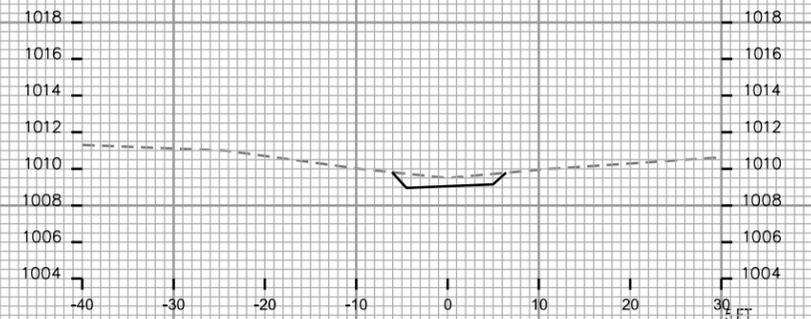
STA. 17+50



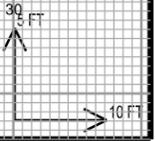
STA. 10+50

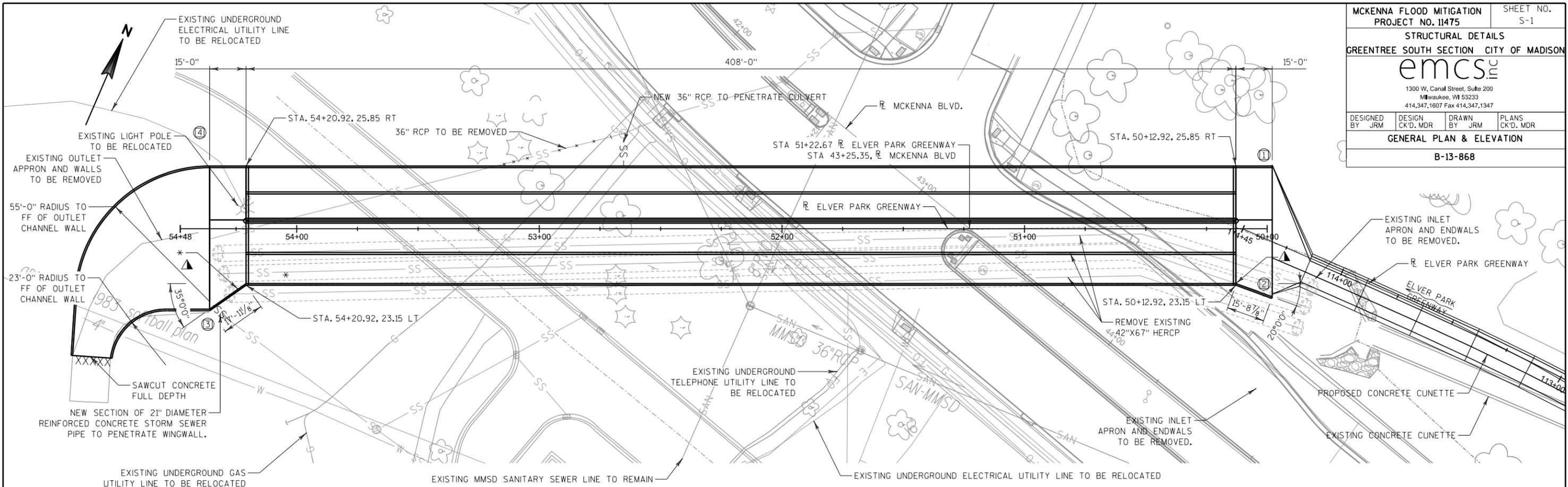


STA. 13+50



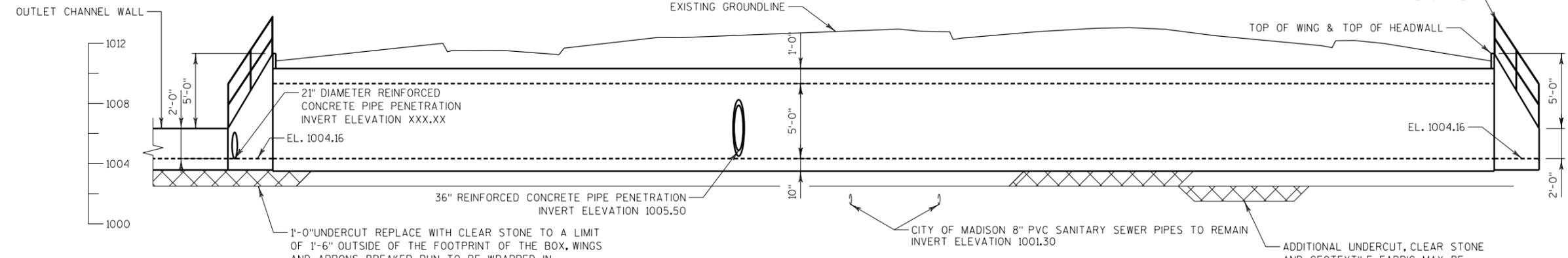
STA. 16+50





PLAN

(FOUR CELL BOX CULVERT)



ELEVATION

SCALE 1/4"=5'
 ELEVATION TAKEN ALONG R OF ELVER PARK GREENWAY

OUTLET

INLET

LIST OF DRAWINGS

1. GENERAL PLAN & ELEVATION
2. CROSS SECTION AND QUANTITIES
3. CONSTRUCTION STAGING DETAILS
4. APRON DETAILS
5. WINGWALL DETAILS
6. OUTLET SLAB DETAILS
7. RAILING PIPE DETAILS

LEGEND

- (X) DENOTES WINGWALL NUMBER
- * FOR NAME PLATE LOCATION, SEE "BOX CULVERT DETAIL" SHEET.
- ▲ FOR CORNER DETAILS SEE "APRON DETAILS" AND "WINGWALL DETAILS" SHEETS.

DESIGN DATA

LIVE LOAD:
 DESIGN LOADING: HL-93
 MATERIAL PROPERTIES:
 CONCRETE MASONRY $f'_c = 3.5$ KSI
 BAR STEEL REINFORCEMENT $f_y = 60$ KSI

SOIL DATA

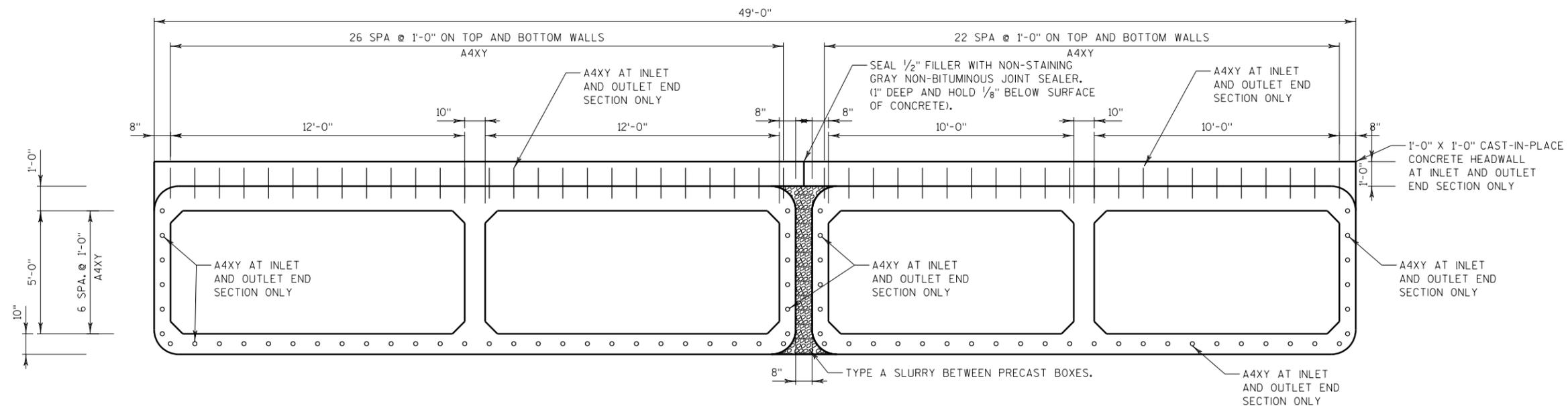
DRY UNIT WEIGHT OF SOIL $\gamma = 120$ LBS/FT³
 $K_0 = 0.5$ FOR AT REST CONDITIONS
 $\phi = 30^\circ$
 LL SURCHARGE = 2 FT
 MAX FACTORED BEARING RESISTANCE = 2,000 PSF

GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- ALL DIMENSIONS ARE IN FEET AND INCHES UNLESS OTHERWISE NOTED.
- ALL STATIONS AND ALL ELEVATIONS ARE IN FEET.
- THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- THE UPPER LIMITS OF "EXCAVATION CUT" SHALL BE THE EXISTING GROUND LINE.
- SELECT FILL IS REQUIRED BEHIND ALL WINGWALLS.
- ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH "SELECT FILL" TO THE TOP OF THE BOX WITHIN THE LENGTH OF THE BOX.
- ALL CONCRETE EDGES TO BE BEVELED 3/4" UNLESS NOTED OTHERWISE.
- SEE PLANS FOR R-13-337 FOR WORK EAST OF STATION 114+30.



April 1, 2019



TOTAL ESTIMATED QUANTITIES

| BID ITEM NO. | BID ITEMS | UNIT | TOTAL |
|--------------|--------------------------------------|------|--------|
| 20101 | EXCAVATION CUT | CY | 11,800 |
| 20140 | GEOTEXTILE FABRIC TYPE SAS NON WOVEN | SY | 5,535 |
| 20205 | SELECT FILL | CY | 2,470 |
| 20217 | CLEAR STONE | TON | 1,820 |
| 20302 | SAWCUT CONCRETE FULL DEPTH | LF | 16 |
| 20321 | REMOVE CONCRETE PAVEMENT | CY | 30 |
| 30121 | EPOXY COATED BAR STEEL REINFORCING | LBS | 4,140 |
| 50501 | BOX CULVERTS 10' x 5' | LF | 408 |
| 50502 | BOX CULVERTS 12' x 5' | LF | 408 |
| 90004 | RAILING PIPE | LF | 170 |
| 90007 | CONCRETE MASONRY CUNETTE | CY | 64 |
| 90009 | CONCRETE MASONRY WING WALLS | CY | 58 |
| 90010 | REMOVING STRUCTURE | LS | 1 |
| 90011 | TEMPORARY SHORING | SF | 1,210 |
| 90012 | RUBBERIZED MEMBRANE WATERPROOFING | SY | 12 |

SECTION THRU PRECAST BOX

LOOKING UPSTATION

GENERAL NOTES

MEMBER THICKNESSES ARE BASED ON ENGINEERING JUDGEMENT. CONTRACTOR SHALL HAVE A REGISTERED ENGINEER DESIGN THE PRECAST BOX CULVERTS AND PROVIDE SEALED DRAWINGS TO THE CITY OF MADISON FOR APPROVAL.

A4XY BARS TO BE PLACED IN END SECTIONS DURING FABRICATION OF THE BOX CULVERT. A4XY BARS SHALL BE INCIDENTAL TO ITEMS "BOX CULVERTS 10'x5'" AND "BOX CULVERTS 12'x5'".

THE UPPER LIMITS OF "EXCAVATION CUT" FOR B-13-868 SHALL BE THE EXISTING GROUNDLINE.

THE BACKFILL QUANTITIES ARE BASED ON THE PAY LIMITS SHOWN ON THE PLANS AND MAY NOT REFLECT ACTUAL PLACED QUANTITIES.

"SELECT FILL" REQUIRED ON THE BOX CULVERT SIDES AND BEHIND APRON WINGS FOR 3 FEET. BACKFILL PLACED BEYOND PAY LIMITS OR EXCEEDING PLAN QUANTITIES SHALL BE INCIDENTAL TO "EXCAVATION CUT".

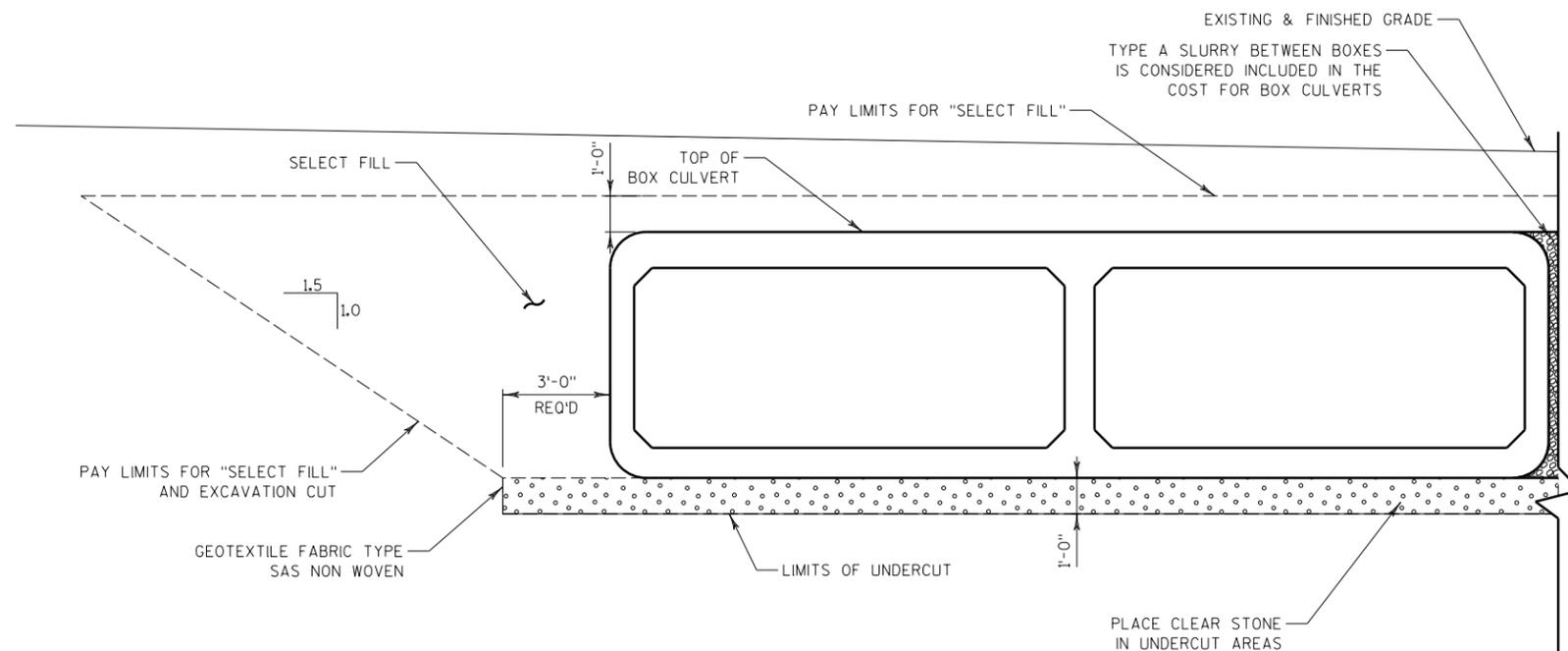
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

UNLESS OTHERWISE SPECIFIED, CONTRACTION JOINTS SHALL BE NORMAL TO THE CENTERLINE.

DOWEL BARS SHALL BE INSTALLED PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

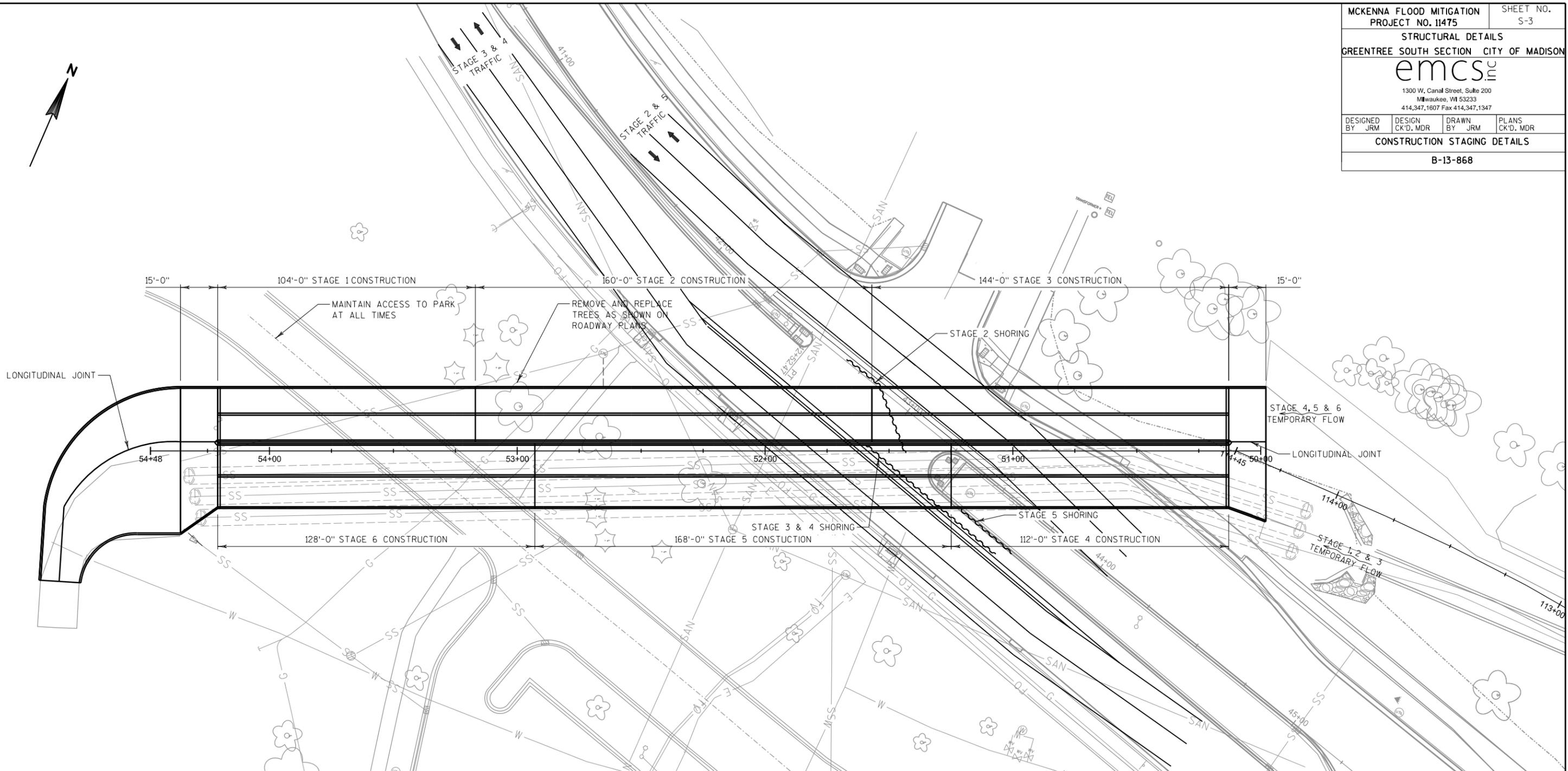
CONSTRUCTION JOINTS SHALL BE A MINIMUM OF 4 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGNED EITHER PARALLEL TO CONTRACTION JOINTS OR AT 90 DEGREES TO THE CENTERLINE.

APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF THE DOWEL BARS TO PREVENT BONDING.



PRECAST BOX BACKFILL DETAILS

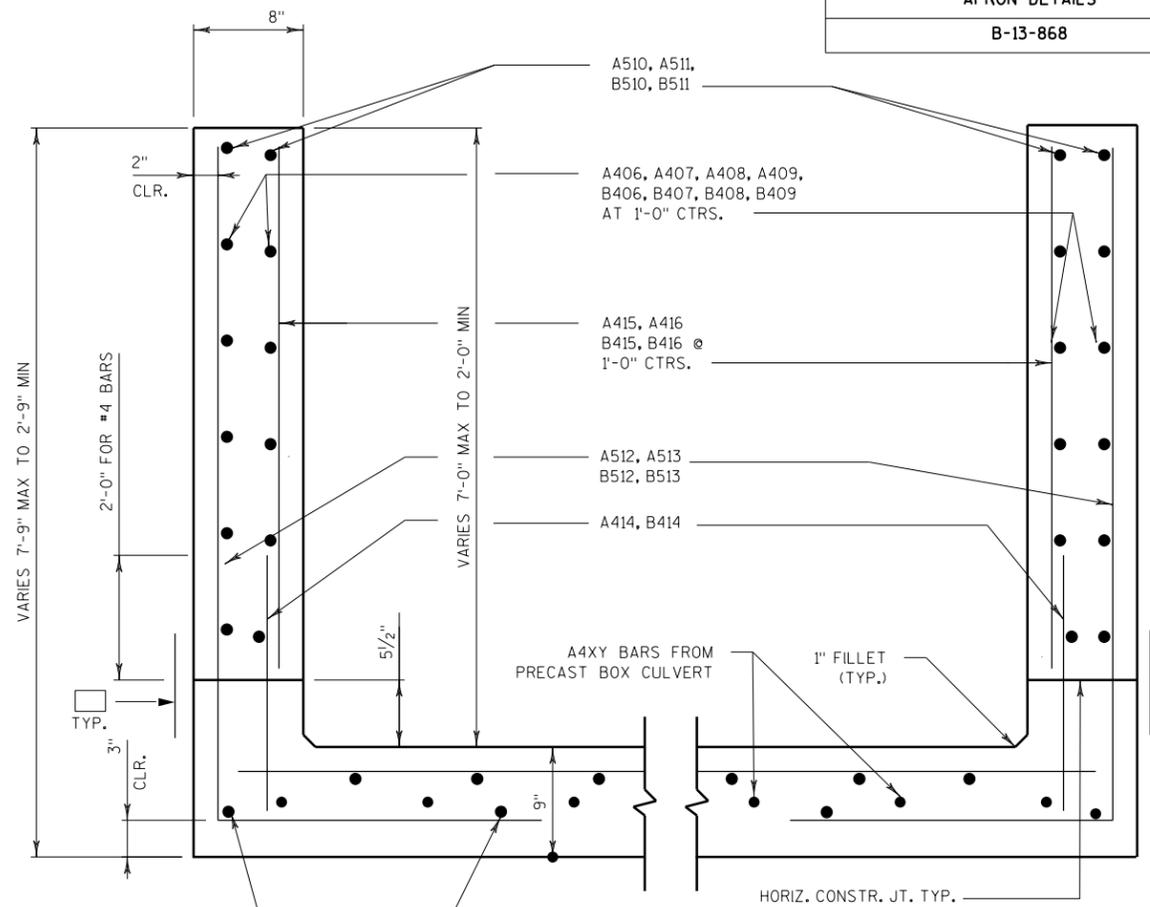
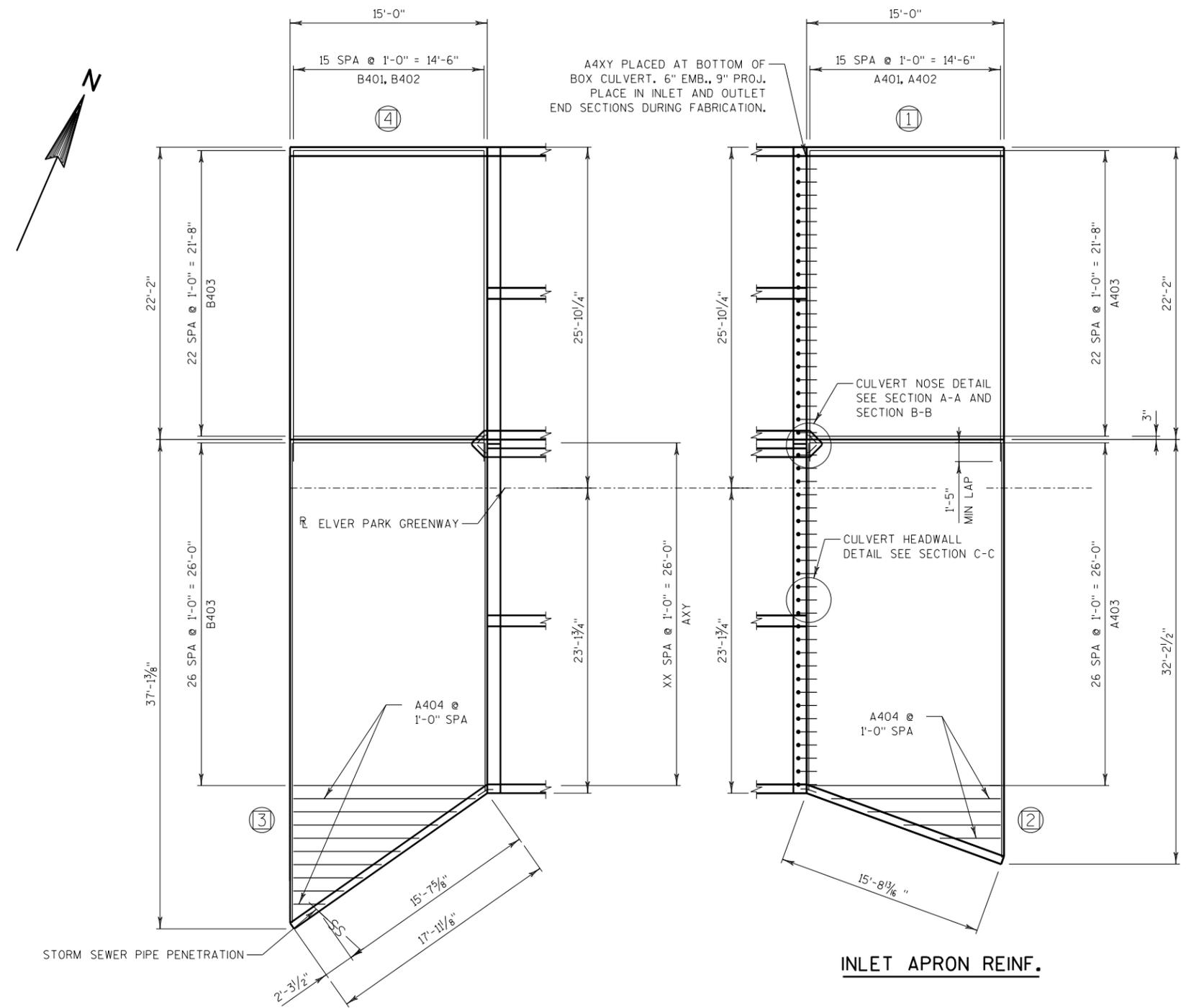
LEFT SIDE SHOWN, RIGHT SIDE SIMILAR



STAGED CONSTRUCTION PLAN

NOTES

1. FOR TRAFFIC STAGING INFORMATION, SEE TRAFFIC CONTROL SHEETS.
2. EARTH RETENTION, STREAM DIVERSION, DEWATERING AND CONSTRUCTION SEQUENCING MEANS AND METHODS ARE THE RESPONSIBILITY OF THE CONTRACTOR.

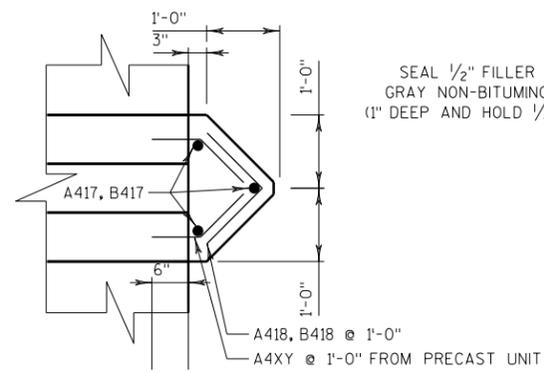


SECTION THRU WINGWALLS

18" MIN. WIDTH RUBBERIZED MEMBRANE WATERPROOFING ALONG HORIZ. CONSTR. JT. IN WING. (TYP.)

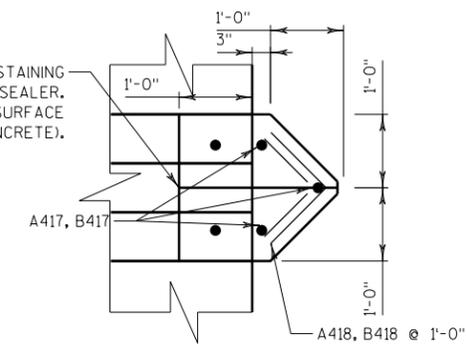
OUTLET APRON REINF.

INLET APRON REINF.



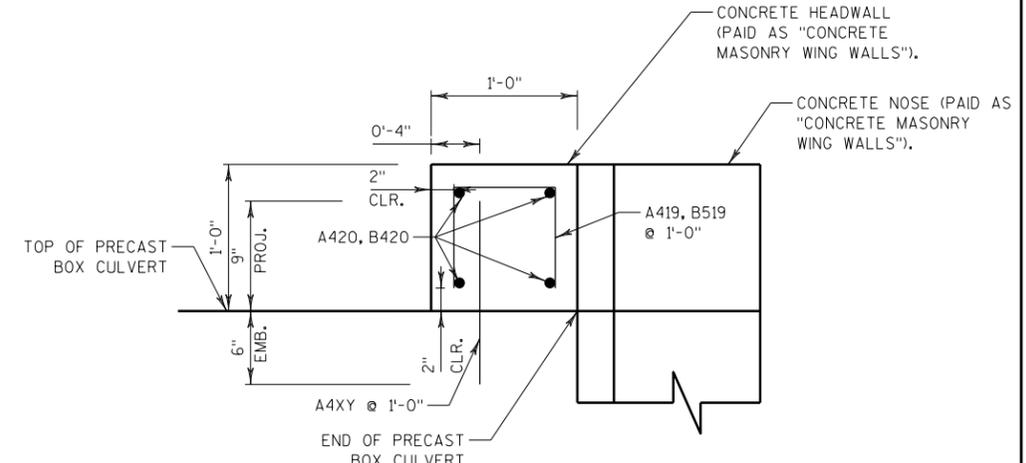
SECTION A-A BELOW HEADWALL

INLET NOSE SHOWN OUTLET NOSE SIMILIAR



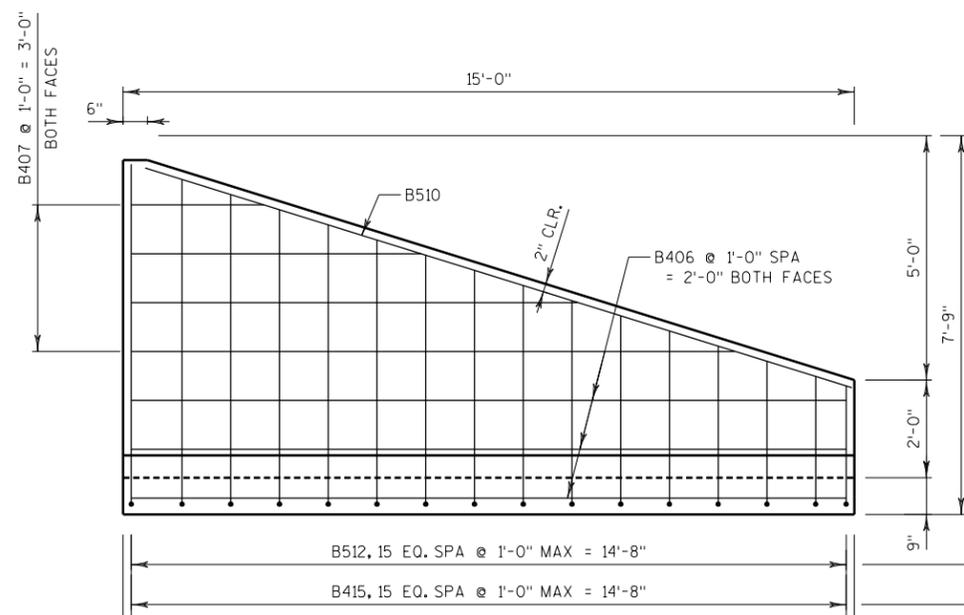
SECTION B-B AT HEADWALL

INLET NOSE SHOWN OUTLET NOSE SIMILIAR

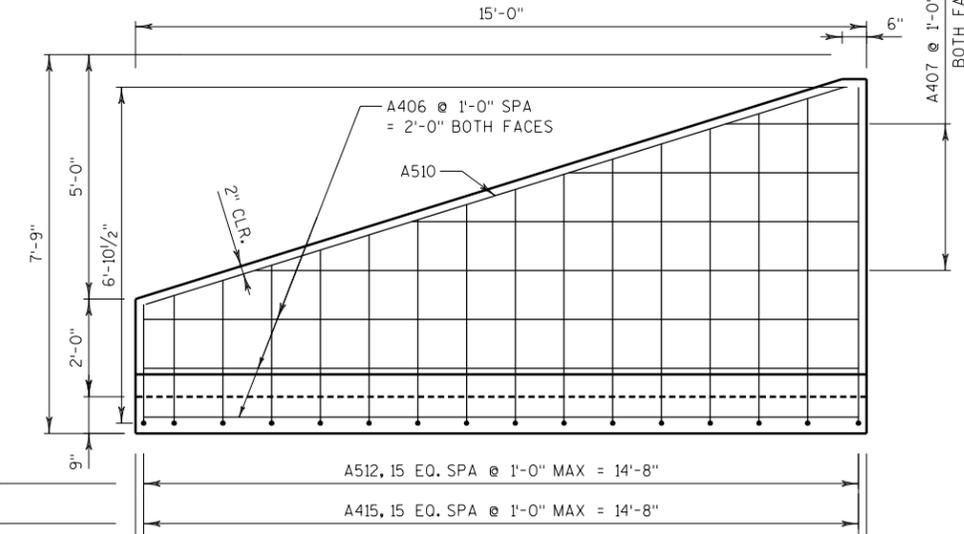


SECTION C-C AT HEADWALL

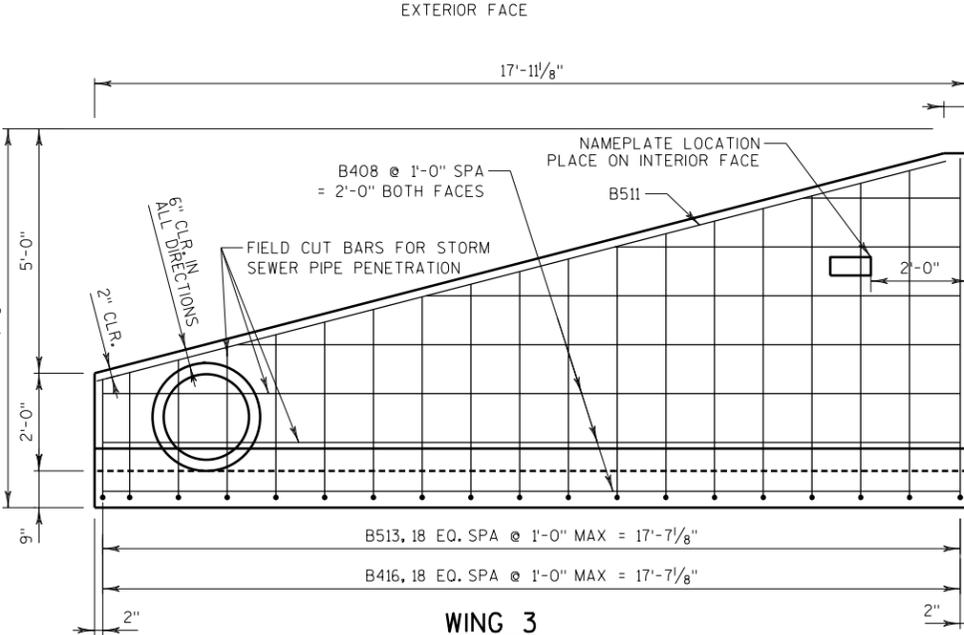
INLET END SHOWN OUTLET END SIMILIAR



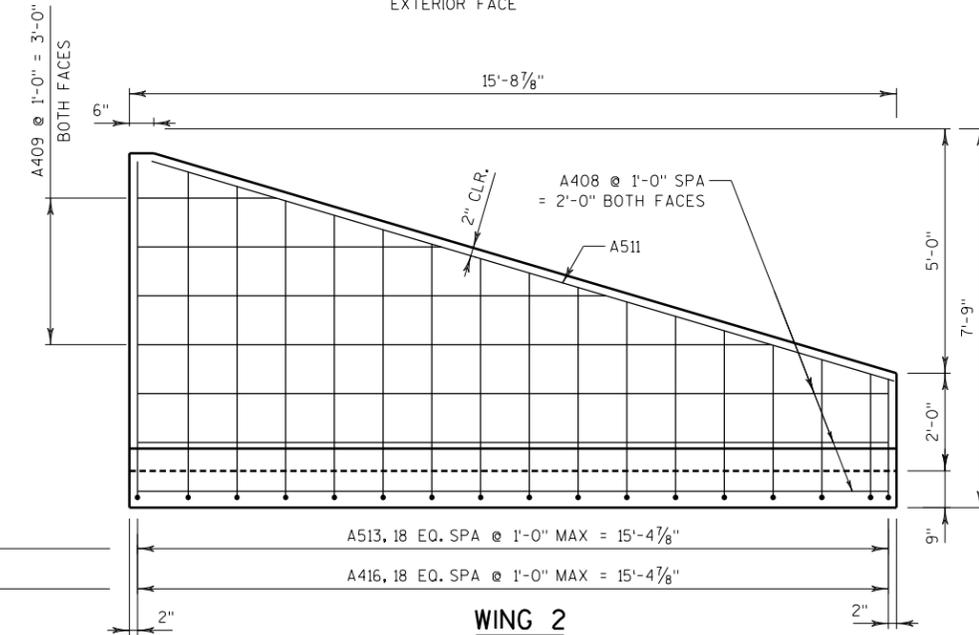
WING 4
EXTERIOR FACE



WING 1
EXTERIOR FACE



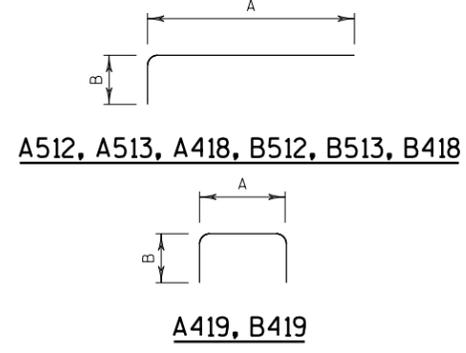
WING 3
EXTERIOR FACE



WING 2
EXTERIOR FACE

NOTE:
ALL WING ELEVATION VIEWS SHOW EXTERIOR FACE REINFORCING ONLY. INTERIOR FACE REINFORCING NOT SHOWN FOR CLAIRTY.

| BAR MARK | 'A' | 'B' |
|----------|----------|-------|
| A512 | VARIABLE | 6'-1" |
| A513 | VARIABLE | 6'-1" |
| A418 | 1'-0" | 1'-0" |
| A419 | 0'-8" | 0'-9" |
| B512 | VARIABLE | 6'-1" |
| B513 | VARIABLE | 6'-1" |
| B418 | 1'-0" | 1'-0" |
| B419 | 0'-8" | 0'-9" |



BILL OF BARS - OUTLET

| BAR MARK | NO. REQ'D | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|-----------|---------|------|------------|----------------------------------|
| A401 | 16 | 23'-7" | | | INLET APRON LONGITUDINAL STAGE 1 |
| A402 | 16 | 28'-11" | | X | INLET APRON LONGITUDINAL STAGE 2 |
| A403 | 54 | 14'-6" | | | INLET APRON TRANSVERSE |
| A404 | 4 | 8'-9" | | X | INLET APRON TRANSVERSE |
| A406 | 6 | 14'-8" | | | LONG. AT WING 1 |
| A407 | 8 | 7'-7" | | X | LONG. AT WING 1 TOP |
| A408 | 6 | 15'-5" | | | LONG. AT WING 2 |
| A409 | 8 | 8'-0" | | X | LONG. AT WING 2 TOP |
| A510 | 2 | 15'-0" | | | WINGWALL 1 DIAGONAL |
| A511 | 2 | 15'-11" | | | WINGWALL 2 DIAGONAL |
| A512 | 16 | 8'-4" | X | X | WINGWALL 1 VERT. B.F. |
| A513 | 17 | 8'-4" | X | X | WINGWALL 2 VERT. B.F. |
| A414 | 33 | 2'-12" | | | WINGWALL 1 VERT. I.F. |
| A415 | 16 | 3'-10" | | X | WINGWALL 1 VERT. I.F. |
| A416 | 17 | 3'-10" | | X | WINGWALL 1 & 2 VERT. F.F. |
| A417 | 3 | 5'-6" | | | INLET NOSE VERT. |
| A418 | 8 | 1'-11" | X | | INLET NOSE HORIZ. |
| A419 | 56 | 2'-1" | X | | INLET HEADERS TIES |
| A420 | 4 | 26'-0" | | | INLET HEADERS LONGITUDINAL |
| A421 | 4 | 22'-0" | | | INLET HEADERS LONGITUDINAL |

BAR SERIES TABLE - OUTLET

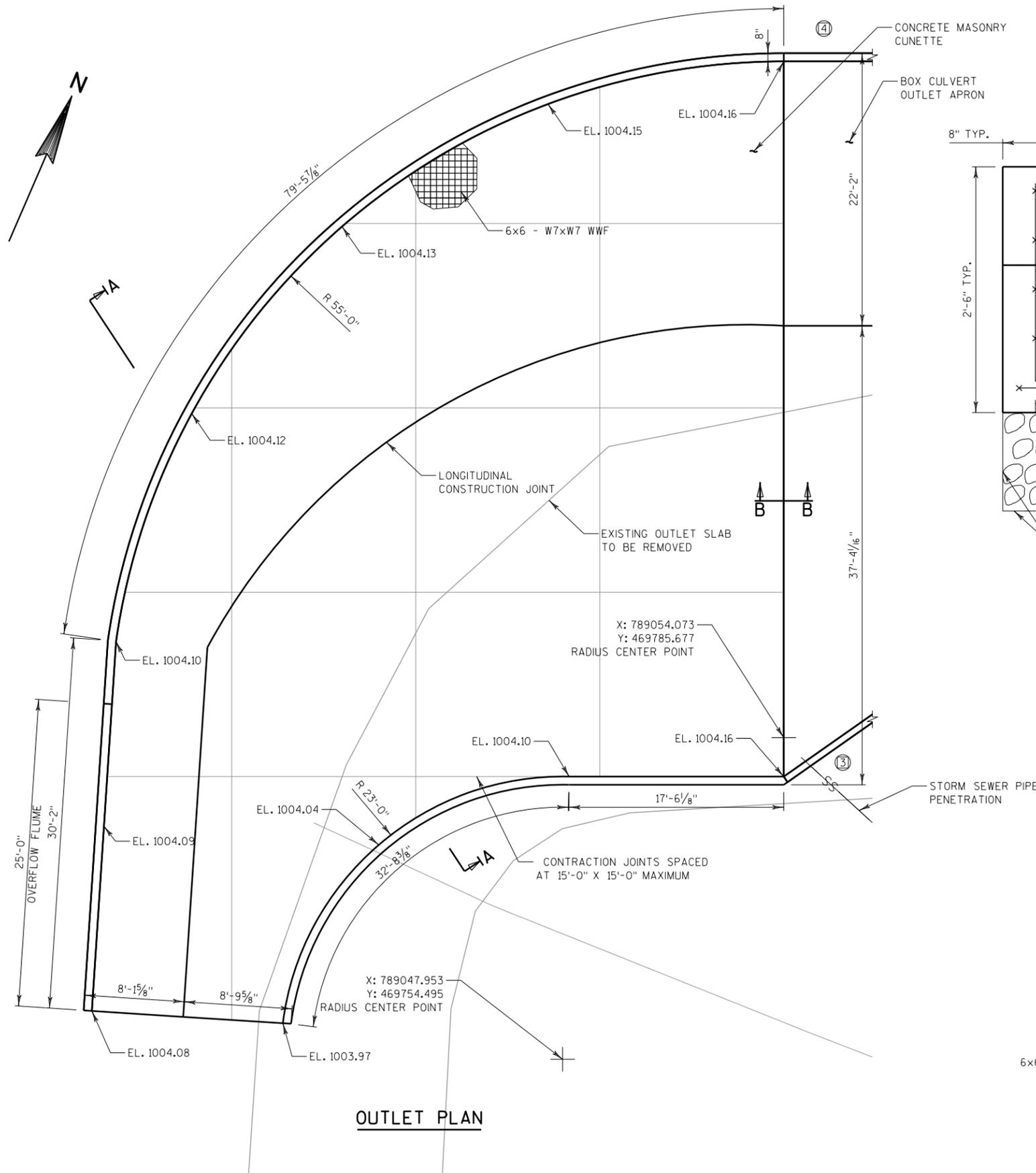
| BAR MARK | NO. REQ'D. | LENGTHS FOR EACH SERIES |
|----------|----------------|-------------------------|
| B402 | 1 SERIES OF 16 | 26'-5" TO 36'-5" |
| B404 | 1 SERIES OF 9 | 2'-5" TO 13'-10" |
| B407 | 2 SERIES OF 4 | 2'-9" TO 12'-5" |
| B409 | 2 SERIES OF 4 | 3'-3" TO 14'-10" |
| B512 | 1 SERIES OF 16 | 8'-4" TO 13'-4" |
| B513 | 1 SERIES OF 19 | 8'-4" TO 13'-4" |
| B415 | 1 SERIES OF 16 | 1'-5" TO 6'-4" |
| B416 | 1 SERIES OF 19 | 1'-5" TO 6'-4" |

BILL OF BARS - INLET

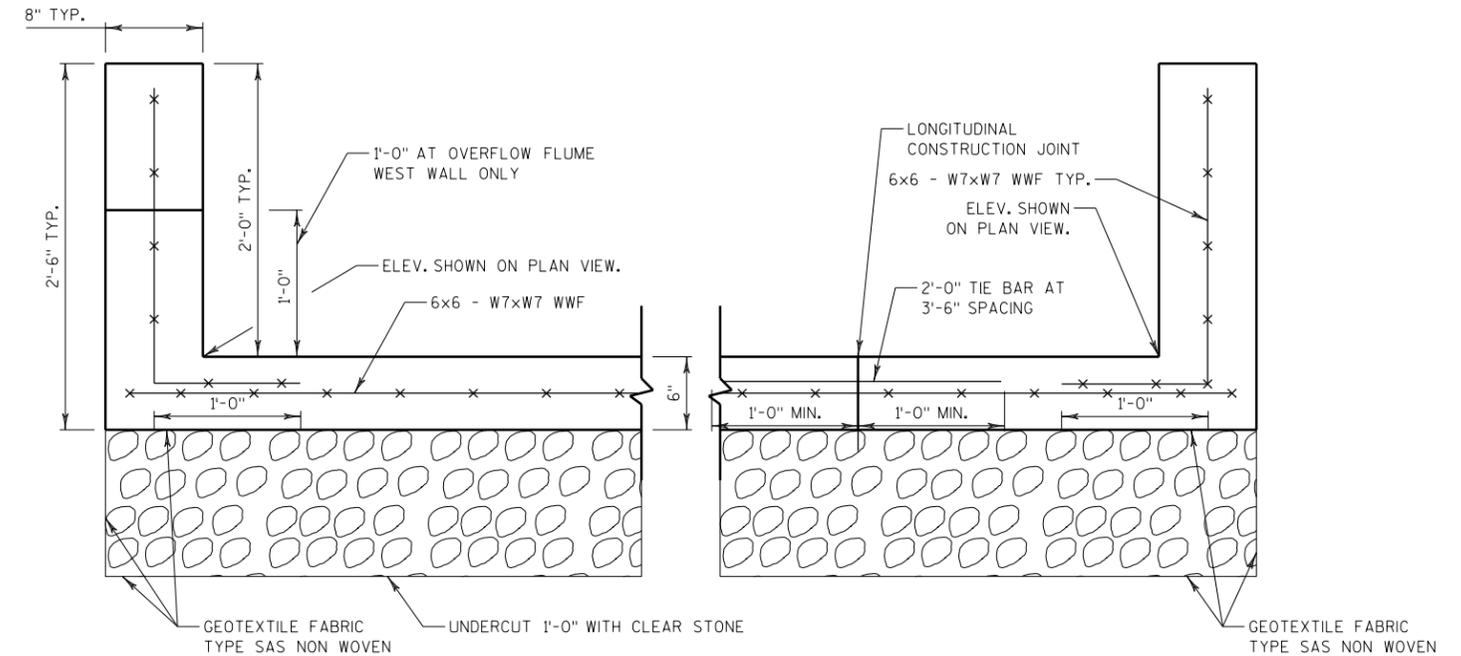
| BAR MARK | NO. REQ'D | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|-----------|--------|------|------------|-----------------------------------|
| B401 | 16 | 23'-7" | | | OUTLET APRON LONGITUDINAL STAGE 1 |
| B402 | 16 | 31'-6" | | X | OUTLET APRON LONGITUDINAL STAGE 2 |
| B403 | 50 | 14'-6" | | | OUTLET APRON TRANSVERSE |
| B404 | 9 | 8'-2" | | X | OUTLET APRON TRANSVERSE |
| B406 | 6 | 14'-8" | | | LONG. AT WING 4 |
| B407 | 8 | 7'-7" | | X | LONG. AT WING 4 TOP |
| B408 | 6 | 17'-7" | | | LONG. AT WING 3 |
| B409 | 8 | 9'-1" | | X | LONG. AT WING 3 TOP |
| B510 | 2 | 15'-0" | | | WINGWALL 4 DIAGONAL |
| B511 | 2 | 18'-0" | | | WINGWALL 3 DIAGONAL TOP |
| B512 | 16 | 8'-4" | X | X | WINGWALL 4 VERT. B.F. |
| B513 | 19 | 8'-4" | X | X | WINGWALL 3 VERT. B.F. |
| B414 | 35 | 2'-12" | | | OUTLET WINGWALL 3 & 4 VERT. F.F. |
| B415 | 16 | 3'-10" | | X | OUTLET WINGWALL 4 VERT. F.F. |
| B416 | 19 | 3'-10" | | X | OUTLET WINGWALL 3 VERT. F.F. |
| B417 | 3 | 5'-6" | | | OUTLET NOSE VERT. |
| B418 | 8 | 1'-11" | X | | OUTLET NOSE HORIZ. |
| B419 | 56 | 2'-1" | X | | OUTLET HEADERS TIES |
| B420 | 4 | 26'-0" | | | OUTLET HEADERS LONGITUDINAL |
| B421 | 4 | 22'-0" | | | OUTLET HEADERS LONGITUDINAL |

BAR SERIES TABLE - INLET

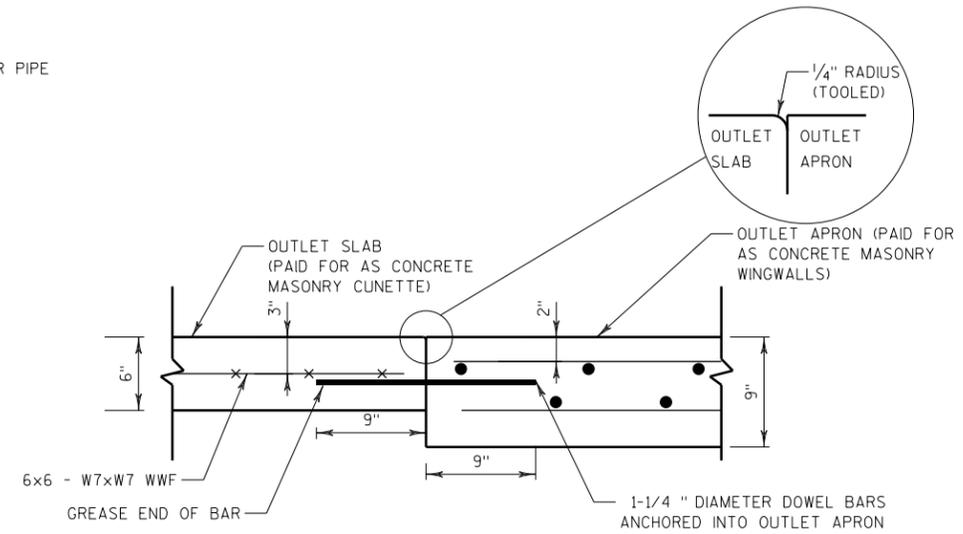
| BAR MARK | NO. REQ'D. | LENGTHS FOR EACH SERIES |
|----------|----------------|-------------------------|
| A402 | 1 SERIES OF 16 | 26'-4" TO 31'-5" |
| A404 | 1 SERIES OF 4 | 4'-8" TO 12'-11" |
| A407 | 2 SERIES OF 4 | 2'-9" TO 12'-5" |
| A409 | 2 SERIES OF 4 | 2'-10" TO 13'-0" |
| A512 | 1 SERIES OF 16 | 8'-4" TO 13'-4" |
| A513 | 1 SERIES OF 17 | 8'-4" TO 13'-4" |
| A415 | 1 SERIES OF 16 | 1'-5" TO 6'-4" |
| A416 | 1 SERIES OF 17 | 1'-5" TO 3'-10" |



OUTLET PLAN



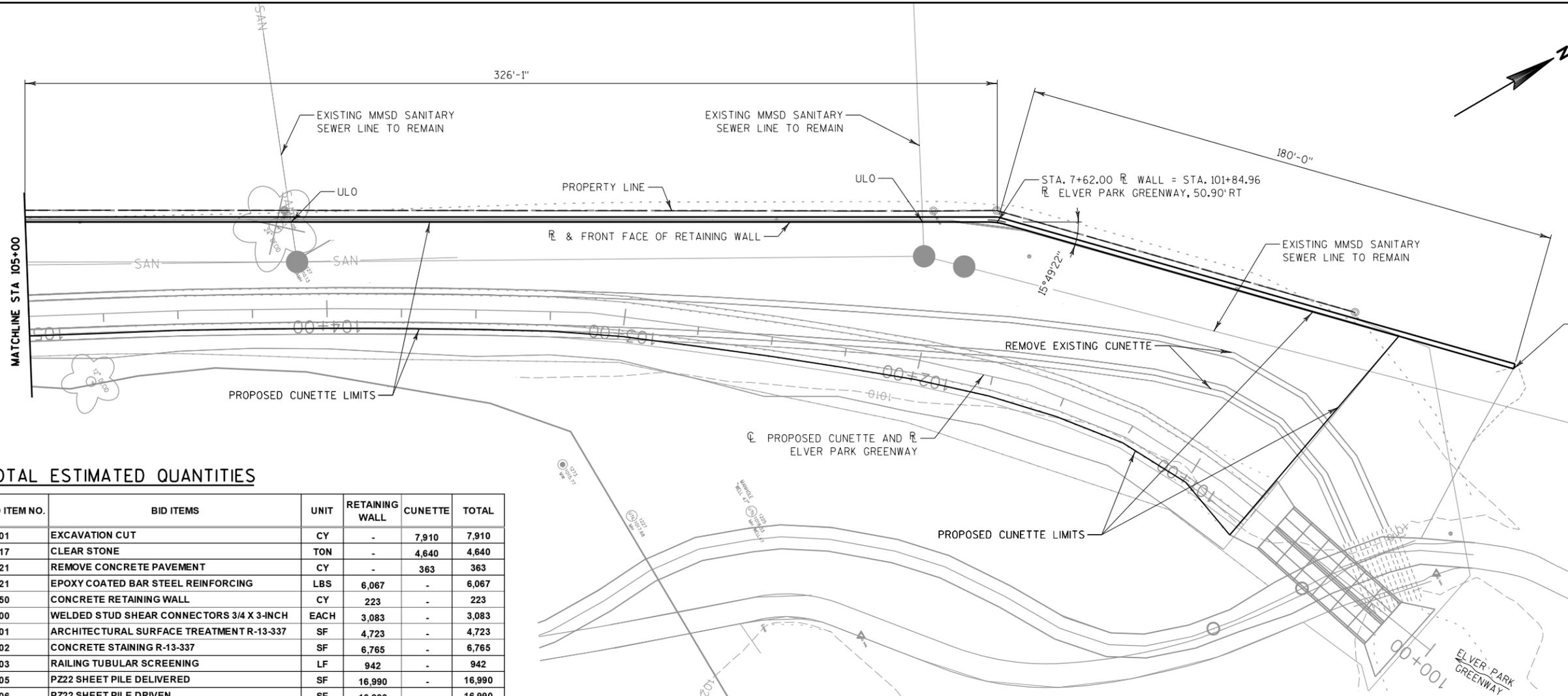
SECTION A-A THRU OUTLET SLAB & WALLS



SECTION B-B THRU OUTLET SLAB & OUTLET APRON

LEGEND

(X) DENOTES WINGWALL NUMBER



TOTAL ESTIMATED QUANTITIES

| BID ITEM NO. | BID ITEMS | UNIT | RETAINING WALL | CUNETTE | TOTAL |
|--------------|---|------|----------------|---------|--------|
| 20101 | EXCAVATION CUT | CY | - | 7,910 | 7,910 |
| 20217 | CLEAR STONE | TON | - | 4,640 | 4,640 |
| 20321 | REMOVE CONCRETE PAVEMENT | CY | - | 363 | 363 |
| 30121 | EPOXY COATED BAR STEEL REINFORCING | LBS | 6,067 | - | 6,067 |
| 30450 | CONCRETE RETAINING WALL | CY | 223 | - | 223 |
| 90000 | WELDED STUD SHEAR CONNECTORS 3/4 X 3-INCH | EACH | 3,083 | - | 3,083 |
| 90001 | ARCHITECTURAL SURFACE TREATMENT R-13-337 | SF | 4,723 | - | 4,723 |
| 90002 | CONCRETE STAINING R-13-337 | SF | 6,765 | - | 6,765 |
| 90003 | RAILING TUBULAR SCREENING | LF | 942 | - | 942 |
| 90005 | PZ22 SHEET PILE DELIVERED | SF | 16,990 | - | 16,990 |
| 90006 | PZ22 SHEET PILE DRIVEN | SF | 16,990 | - | 16,990 |
| 90007 | CONCRETE MASONRY CUNETTE | CY | - | 972 | 972 |

PLAN
 (SHEET PILE RETAINING WALL WITH CONCRETE FACING)



April 1, 2019

LIST OF DRAWINGS

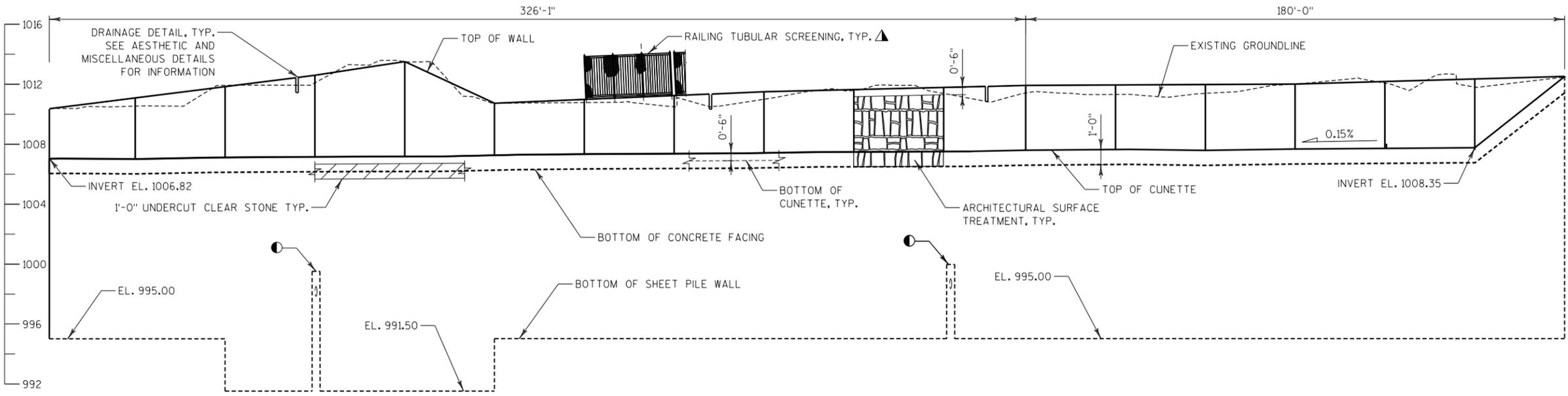
1. GENERAL PLAN & ELEVATION 1
2. GENERAL PLAN & ELEVATION 2
3. CROSS SECTION & STAGING DETAILS
4. RETAINING WALL DETAILS
5. AESTHETIC AND MISCELLANEOUS DETAILS
6. RAILING TUBULAR SCREENING

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
 ALL DIMENSIONS ARE IN FEET AND INCHES UNLESS OTHERWISE NOTED.
 ALL STATIONS AND ALL ELEVATIONS ARE IN FEET.
 THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
 ALL CONCRETE EDGES TO BE BEVELED 3/4" UNLESS NOTED OTHERWISE.
 REMOVING EXISTING CUNETTE WILL BE PAID FOR UNDER BID ITEM "REMOVING CONCRETE PAVEMENT". QUANTITY WAS CALCULATED BASED ON AN ASSUMED EXISTING CUNETTE THICKNESS OF 6".
 WALL JOINTS ARE SHOWN AT 30'-0" SPACING, HOWEVER, JOINTS SHOULD COINCIDE WITH STEEL SHEET PILE JOINTS. THE WALL JOINTS SHOULD ALSO COINCIDE WITH THE TUBULAR SCREENING RAILING POST SPACING.

LEGEND

- SHEET PILE WALL TO BE INSTALLED 1'-0" CLEAR OF MMSD FACILITIES AS SHOWN IN THE PLANS
- ▲ SEE "RAILING TUBULAR SCREENING" SHEET FOR DETAILS..



UNFOLDED ELEVATION

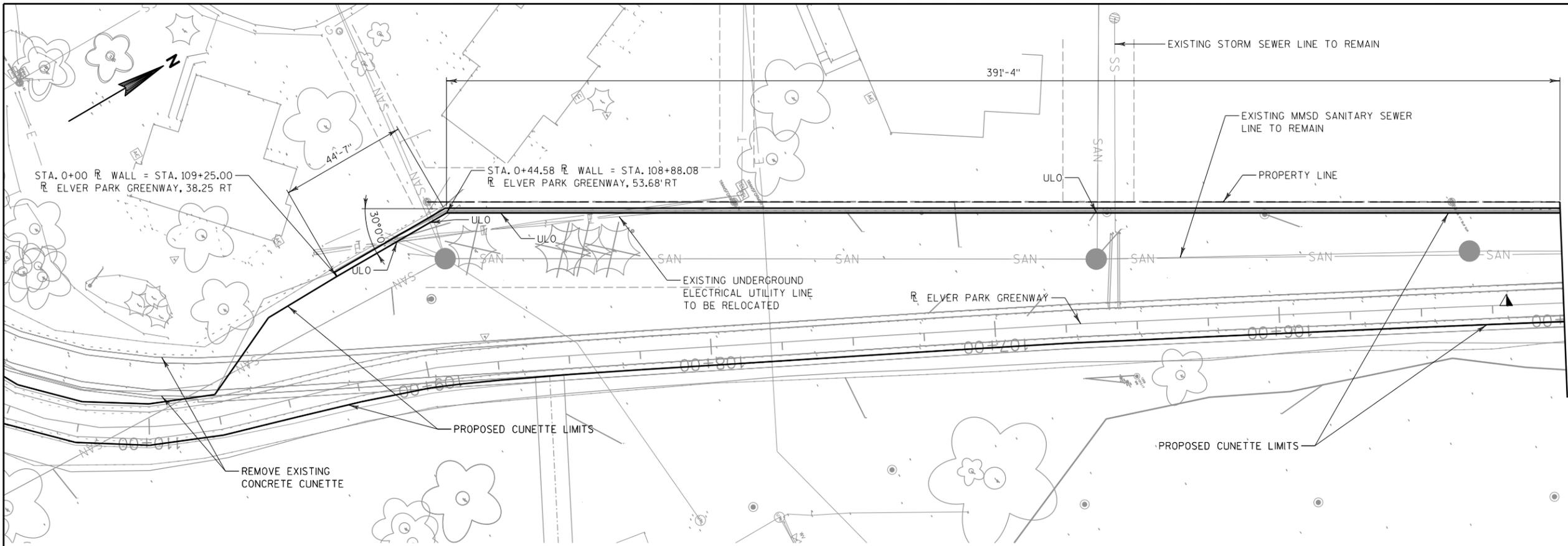
SCALE 1H:5V
 ELEVATION TAKEN ALONG R OF ELVER PARK GREENWAY

SOIL DATA

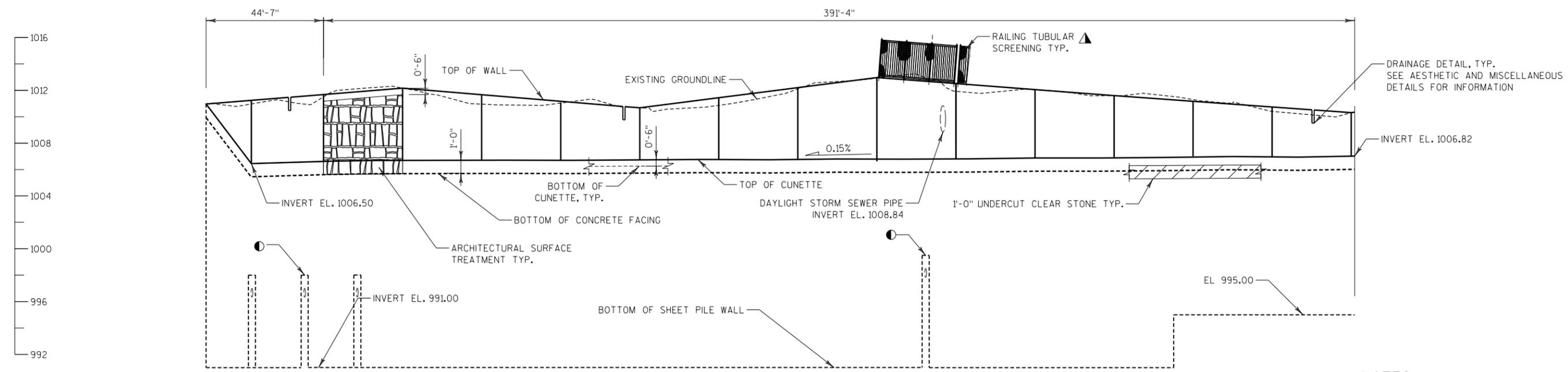
DRY UNIT WEIGHT OF SOIL $\gamma = 120 \text{ LBS/FT}^3$
 MAX FACTORED BEARING PRESSURE = 2,000 PSF
 $K_o = 0.3$
 $K_p = 3.25$
 $K_o = 0.47$ FOR AT REST CONDITIONS
 $\phi = 30^\circ$

DESIGN DATA

MATERIAL PROPERTIES:
 CONCRETE MASONRY _____ $f'c = 3.5 \text{ KSI}$
 BAR STEEL REINFORCEMENT _____ $f_y = 60 \text{ KSI}$

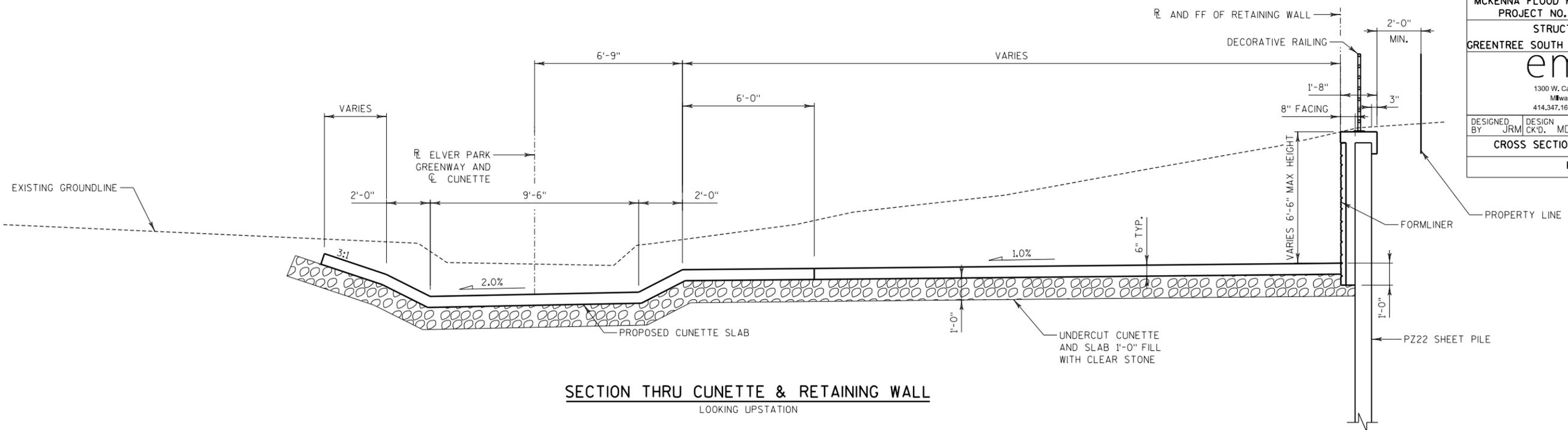


PLAN
(SHEET PILE RETAINING WALL WITH CONCRETE FACING)

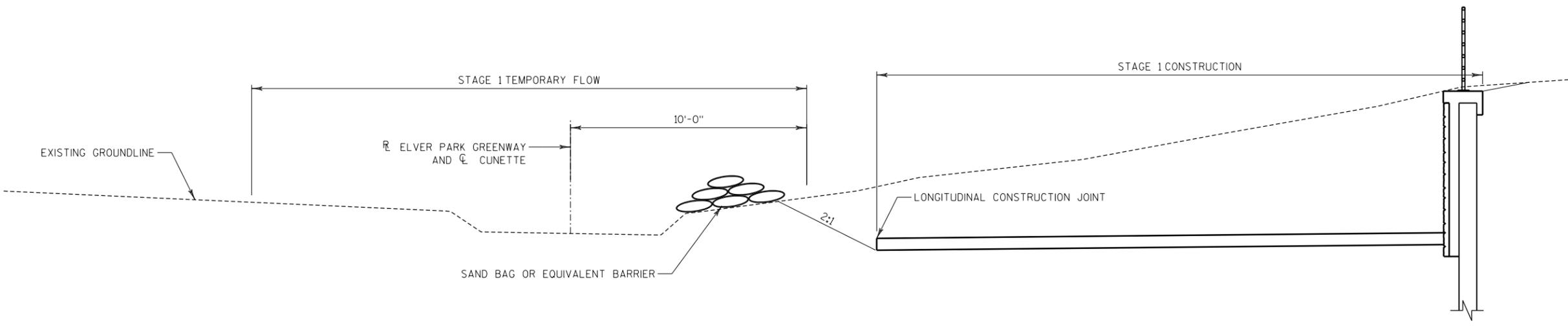


UNFOLDED ELEVATION
SCALE 1H:5V
ELEVATION TAKEN ALONG R OF ELVER PARK GREENWAY

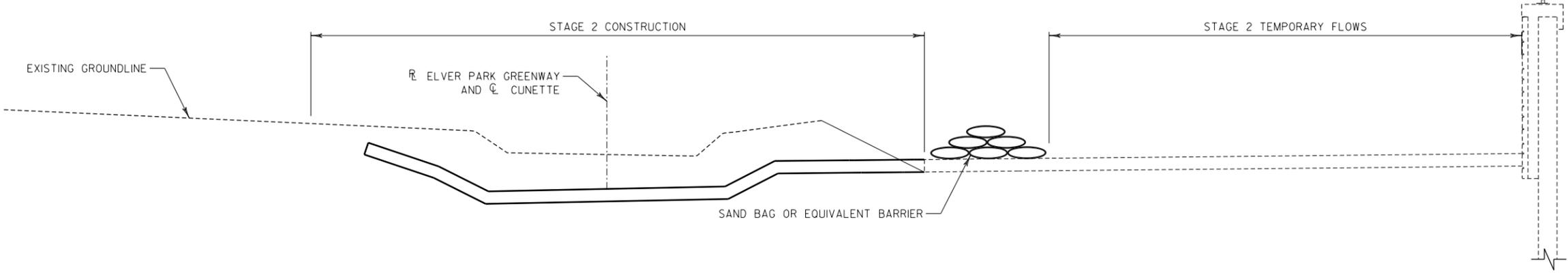
- NOTES**
SEE NOTES FROM SHEET R-1.
- LEGEND**
- SHEET PILE WALL TO BE INSTALLED 1'-0" CLEAR OF MMSD FACILITIES AS SHOWN IN THE PLANS
 - ▲ SEE "RAILING TUBULAR SCREENING" SHEET FOR DETAILS.



SECTION THRU CUNETTE & RETAINING WALL
LOOKING UPSTATION



STAGE 1 CUNETTE & RETAINING WALL CONSTRUCTION
LOOKING UPSTATION



STAGE 2 CUNETTE & RETAINING WALL CONSTRUCTION
LOOKING UPSTATION

NOTES
EARTH RETENTION, STREAM DIVERSION, DEWATERING AND CONSTRUCTION SEQUENCING MEANS AND METHODS ARE THE RESPONSIBILITY OF THE CONTRACTOR.
SEE SPECIFICATIONS FOR TEMPORARY WATER FLOWS EXPECTED DURING CONSTRUCTION.

CUNNETTE ELEVATIONS

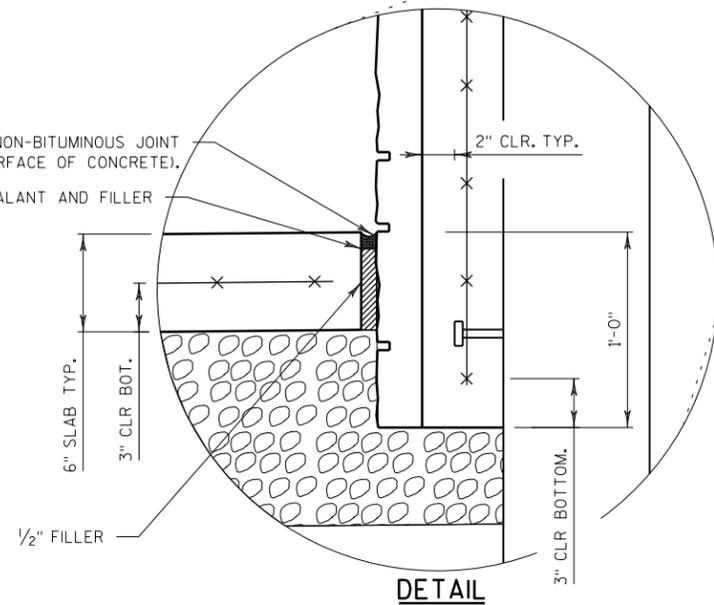
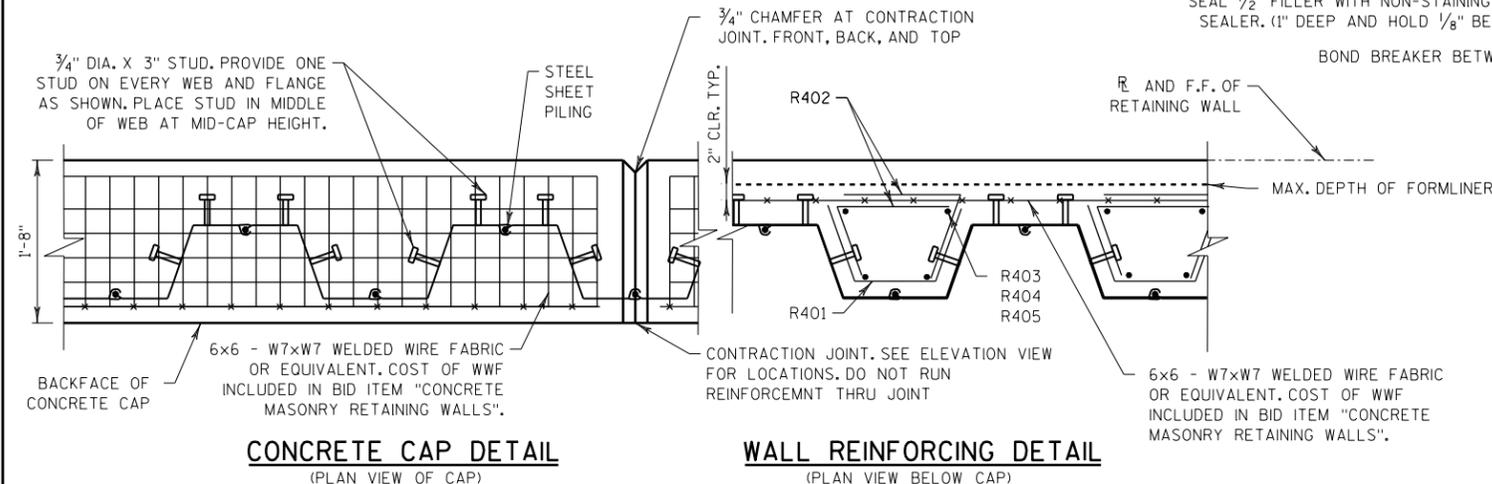
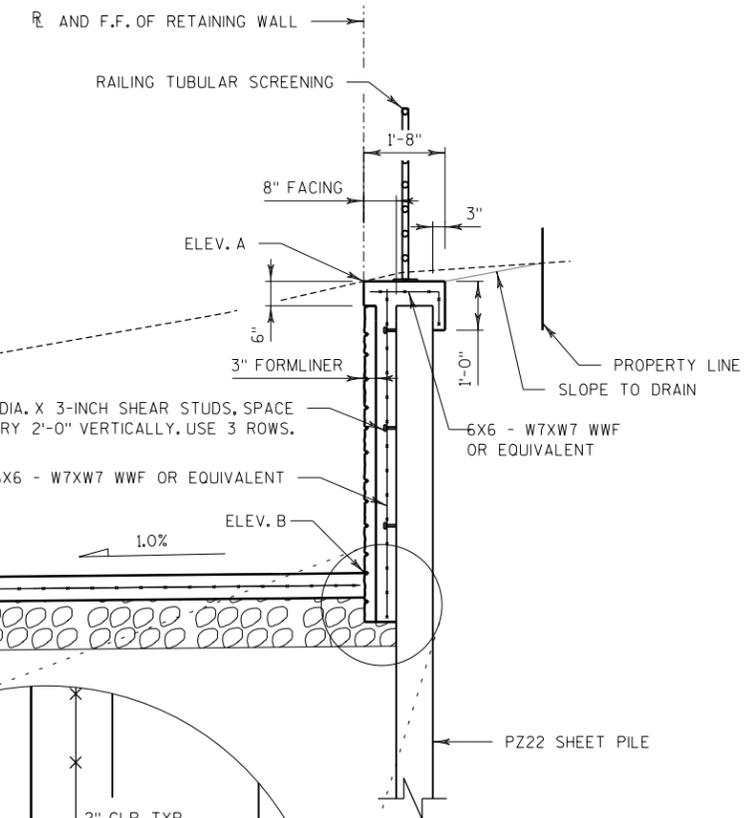
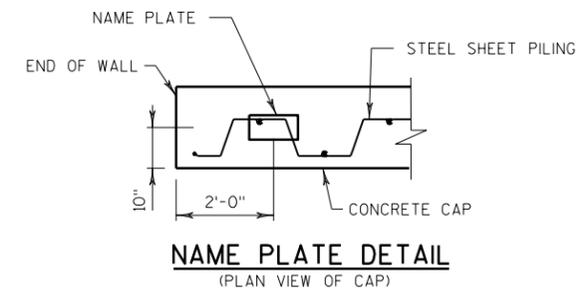
| ELVER PARK GREENWAY STATION | ELEV. C | ELEV. D | ELEV. E | ELEV. F | OFFSET FROM ELEV. E TO ELEV. F |
|-----------------------------|---------|---------|---------|---------|--------------------------------|
| 100+66.00 | 1006.36 | 1007.46 | 1007.27 | N/A | N/A |
| 100+75.00 | 1006.35 | 1007.44 | 1007.25 | 1007.36 | 5.50 |
| 101+00.00 | 1006.31 | 1007.41 | 1007.22 | 1007.22 | 0.00 |
| 101+25.00 | 1006.28 | 1007.37 | 1007.18 | 1007.18 | 0.00 |
| 101+50.00 | 1006.24 | 1007.33 | 1007.14 | 1007.14 | 0.00 |
| 101+75.00 | 1006.20 | 1007.30 | 1007.11 | 1007.11 | 0.00 |
| 102+00.00 | 1006.17 | 1007.26 | 1007.07 | 1007.07 | 0.00 |
| 102+25.00 | 1006.13 | 1007.22 | 1007.03 | 1007.03 | 0.00 |
| 102+50.00 | 1006.09 | 1007.19 | 1007.00 | 1007.00 | 0.00 |
| 102+75.00 | 1006.05 | 1007.15 | 1006.96 | 1006.96 | 0.00 |
| 103+00.00 | 1006.02 | 1007.12 | 1006.93 | 1006.93 | 0.00 |
| 103+25.00 | 1005.98 | 1007.08 | 1006.89 | 1006.89 | 0.00 |
| 103+50.00 | 1005.94 | 1007.04 | 1006.85 | 1006.85 | 0.00 |
| 103+75.00 | 1005.91 | 1007.00 | 1006.81 | 1006.81 | 0.00 |
| 104+00.00 | 1005.87 | 1006.97 | 1006.78 | 1006.78 | 0.00 |
| 104+25.00 | 1005.83 | 1006.93 | 1006.74 | 1006.74 | 0.00 |
| 104+50.00 | 1005.80 | 1006.89 | 1006.70 | 1006.70 | 0.00 |
| 104+75.00 | 1005.76 | 1006.85 | 1006.66 | 1006.66 | 0.00 |
| 105+00.00 | 1005.72 | 1006.82 | 1006.63 | 1006.63 | 0.00 |
| 105+25.00 | 1005.68 | 1006.78 | 1006.59 | 1006.59 | 0.00 |
| 105+50.00 | 1005.65 | 1006.74 | 1006.55 | 1006.55 | 0.00 |
| 105+75.00 | 1005.61 | 1006.71 | 1006.52 | 1006.52 | 0.00 |
| 106+00.00 | 1005.55 | 1006.65 | 1006.46 | 1006.46 | 0.00 |
| 106+25.00 | 1005.54 | 1006.63 | 1006.44 | 1006.44 | 0.00 |
| 106+50.00 | 1005.50 | 1006.60 | 1006.41 | 1006.41 | 0.00 |
| 106+75.00 | 1005.46 | 1006.56 | 1006.37 | 1006.37 | 0.00 |
| 107+00.00 | 1005.43 | 1006.52 | 1006.33 | 1006.33 | 0.00 |
| 107+25.00 | 1005.39 | 1006.48 | 1006.29 | 1006.29 | 0.00 |
| 107+50.00 | 1005.35 | 1006.45 | 1006.26 | 1006.26 | 0.00 |
| 107+75.00 | 1005.32 | 1006.41 | 1006.22 | 1006.22 | 0.00 |
| 108+00.00 | 1005.28 | 1006.38 | 1006.19 | 1006.19 | 0.00 |
| 108+25.00 | 1005.24 | 1006.34 | 1006.15 | 1006.15 | 0.00 |
| 108+50.00 | 1005.20 | 1006.30 | 1006.11 | 1006.11 | 0.00 |
| 108+75.00 | 1005.17 | 1006.26 | 1006.07 | 1006.07 | 0.00 |
| 109+00.00 | 1005.13 | 1006.23 | 1006.04 | 1006.04 | 0.00 |
| 109+25.00 | 1005.09 | 1006.19 | 1006.00 | 1006.00 | 0.00 |
| 109+50.00 | 1005.06 | 1006.15 | 1005.96 | 1005.96 | 0.00 |
| 109+75.00 | 1005.02 | 1006.11 | 1005.92 | 1005.92 | 0.00 |
| 110+00.00 | 1004.98 | 1006.08 | 1005.89 | 1005.89 | 0.00 |
| 110+25.00 | 1004.95 | 1006.04 | 1005.85 | 1005.85 | 0.00 |
| 110+50.00 | 1004.91 | 1006.00 | 1005.81 | 1005.81 | 0.00 |
| 110+75.00 | 1004.87 | 1005.97 | 1005.78 | 1005.78 | 0.00 |
| 111+00.00 | 1004.84 | 1005.93 | 1005.74 | 1005.74 | 0.00 |

CUNNETTE ELEVATIONS (CONT.)

| ELVER PARK GREENWAY STATION | ELEV. C | ELEV. D | ELEV. E | ELEV. F | OFFSET FROM ELEV. E TO ELEV. F |
|-----------------------------|---------|---------|---------|---------|--------------------------------|
| 111+25.00 | 1004.80 | 1005.89 | 1005.70 | 1005.70 | 0.00 |
| 111+50.00 | 1004.76 | 1005.86 | 1005.67 | 1005.67 | 0.00 |
| 111+75.00 | 1004.72 | 1005.82 | 1005.63 | 1005.63 | 0.00 |
| 112+00.00 | 1004.69 | 1005.79 | 1005.60 | 1005.60 | 0.00 |
| 112+25.00 | 1004.65 | 1005.75 | 1005.56 | 1005.56 | 0.00 |
| 112+50.00 | 1004.61 | 1005.71 | 1005.52 | 1005.52 | 0.00 |
| 112+75.00 | 1004.58 | 1005.67 | 1005.48 | 1005.48 | 0.00 |
| 113+00.00 | 1004.54 | 1005.64 | 1005.45 | 1005.45 | 0.00 |
| 113+25.00 | 1004.50 | 1005.60 | 1005.41 | 1005.41 | 0.00 |
| 113+50.00 | 1004.47 | 1005.56 | 1005.37 | 1005.37 | 0.00 |
| 113+75.00 | 1004.43 | 1005.52 | 1005.33 | 1005.33 | 0.00 |
| 114+00.00 | 1004.31 | N/A | N/A | N/A | N/A |
| 114+25.00 | 1004.27 | N/A | N/A | N/A | N/A |
| 114+50.00 | 1004.23 | N/A | N/A | N/A | N/A |

RETAINING WALL ELEVATIONS

| WALL STATION | NORTHING | EASTING | ELVER PARK GREENWAY STATION | ELVER PARK GREENWAY OFFSET | ELEV. A | ELEV. B |
|--------------|-----------|-----------|-----------------------------|----------------------------|---------|---------|
| 0+00.00 | 789851.83 | 470114.31 | 109+25.00 | 38.25 | 1010.97 | 1006.51 |
| 0+17.00 | 789851.90 | 470131.31 | 109+08.91 | 43.71 | 1011.24 | 1006.58 |
| 0+44.58 | 789852.02 | 470158.89 | 108+88.08 | 53.68 | 1011.68 | 1006.71 |
| 0+74.58 | 789867.14 | 470184.81 | 108+59.76 | 50.91 | 1012.16 | 1006.73 |
| 1+04.58 | 789882.25 | 470210.72 | 108+30.19 | 48.94 | 1011.66 | 1006.75 |
| 1+34.58 | 789897.36 | 470236.64 | 108+00.04 | 47.04 | 1011.17 | 1006.78 |
| 1+64.58 | 789912.48 | 470262.56 | 107+70.07 | 45.14 | 1010.67 | 1006.80 |
| 1+94.58 | 789927.59 | 470288.47 | 107+40.31 | 43.22 | 1011.44 | 1006.83 |
| 2+24.58 | 789942.70 | 470314.39 | 107+10.37 | 41.42 | 1012.20 | 1006.85 |
| 2+54.58 | 789957.81 | 470340.30 | 106+80.42 | 39.64 | 1012.96 | 1006.88 |
| 2+84.58 | 789972.93 | 470366.22 | 106+51.03 | 38.13 | 1012.51 | 1006.91 |
| 3+14.58 | 789988.04 | 470392.13 | 106+21.06 | 36.78 | 1012.05 | 1006.94 |
| 3+44.58 | 790003.15 | 470418.05 | 105+91.14 | 35.43 | 1011.59 | 1006.97 |
| 3+74.58 | 790018.27 | 470443.96 | 105+61.17 | 34.13 | 1011.16 | 1007.00 |
| 4+04.58 | 790033.38 | 470469.88 | 105+31.39 | 32.83 | 1010.73 | 1007.03 |
| 4+34.58 | 790048.49 | 470495.79 | 105+01.41 | 31.69 | 1010.31 | 1007.07 |
| 4+64.58 | 790063.61 | 470521.71 | 104+71.43 | 30.52 | 1011.07 | 1007.10 |
| 4+79.58 | 790071.16 | 470534.66 | 104+56.44 | 29.98 | 1011.44 | 1007.12 |
| 4+94.58 | 790078.72 | 470547.62 | 104+42.25 | 29.52 | 1011.82 | 1007.13 |
| 5+24.58 | 790093.83 | 470573.54 | 104+12.25 | 29.19 | 1012.47 | 1007.17 |
| 5+54.58 | 790108.94 | 470599.45 | 103+82.77 | 29.14 | 1013.48 | 1007.22 |
| 5+84.58 | 790124.06 | 470625.37 | 103+53.19 | 29.42 | 1010.71 | 1007.26 |
| 6+14.58 | 790139.17 | 470651.28 | 103+23.29 | 30.08 | 1010.97 | 1007.31 |
| 6+44.58 | 790154.28 | 470677.20 | 102+96.58 | 32.52 | 1011.22 | 1007.38 |
| 6+74.58 | 790169.40 | 470703.11 | 102+67.10 | 36.44 | 1011.47 | 1007.46 |
| 7+04.58 | 790184.51 | 470729.03 | 102+37.65 | 40.58 | 1011.62 | 1007.54 |
| 7+34.58 | 790199.62 | 470754.94 | 102+08.98 | 45.48 | 1011.76 | 1007.64 |
| 7+50.00 | 470768.26 | 790207.39 | 101+96.34 | 48.29 | 1011.84 | 1007.68 |
| 7+62.00 | 470778.63 | 790213.43 | 101+84.96 | 50.92 | 1011.89 | 1007.73 |
| 7+92.00 | 470799.44 | 790235.04 | 101+62.50 | 49.75 | 1011.92 | 1007.75 |
| 8+22.00 | 470820.25 | 790256.65 | 101+32.66 | 52.75 | 1011.95 | 1007.82 |
| 8+52.00 | 470841.07 | 790278.25 | 101+13.25 | 58.92 | 1011.98 | 1007.91 |
| 8+82.00 | 470861.88 | 790299.86 | 100+93.30 | 67.33 | 1012.15 | 1008.03 |
| 9+12.00 | 470882.69 | 790321.47 | 100+64.57 | 79.37 | 1012.33 | 1008.19 |
| 9+42.00 | 470903.50 | 790343.07 | 100+37.00 | 91.00 | 1012.50 | 1008.35 |



MCKENNA FLOOD MITIGATION PROJECT NO. 11475 SHEET NO. R-4

STRUCTURAL DETAILS GREENTREE SOUTH SECTION CITY OF MADISON

emcs
1300 W. Canal Street, Suite 200
Milwaukee, WI 53233
414.347.1607 Fax 414.347.1347

DESIGNED BY JRM DESIGN CK'D. MDR DRAWN BY JRM PLANS CK'D. MDR

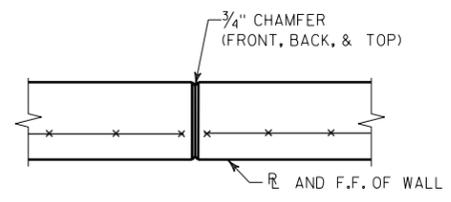
RETAINING WALL DETAILS

R-13-337

NOTES

THE MAXIMUM SPACING BETWEEN SAWCUT CONTRACTION JOINTS IS 15'-0" IN BOTH DIRECTIONS. SEE SHEET R-5 FOR DETAILS.

FOR DOWELLED JOINT DETAILS AT BOX CULVERT INLET SLAB SEE B-13-868 PLANS.

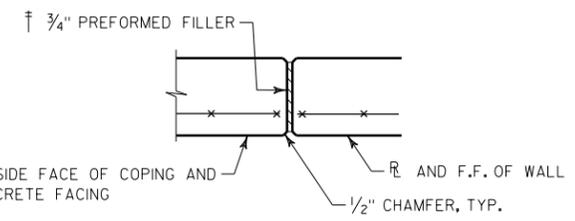


WALL CONTRACTION JOINT

DO NOT RUN BAR STEEL THRU JOINT

MAXIMUM SPACING OF JOINTS SHALL BE 12'-0" AND MUST LINE UP WITH THE STEEL SHEET PILE JOINTS.

ALL CONTRACTION JOINTS TO EXTEND THE FULL DEPTH OF COPING.



WALL EXPANSION JOINT

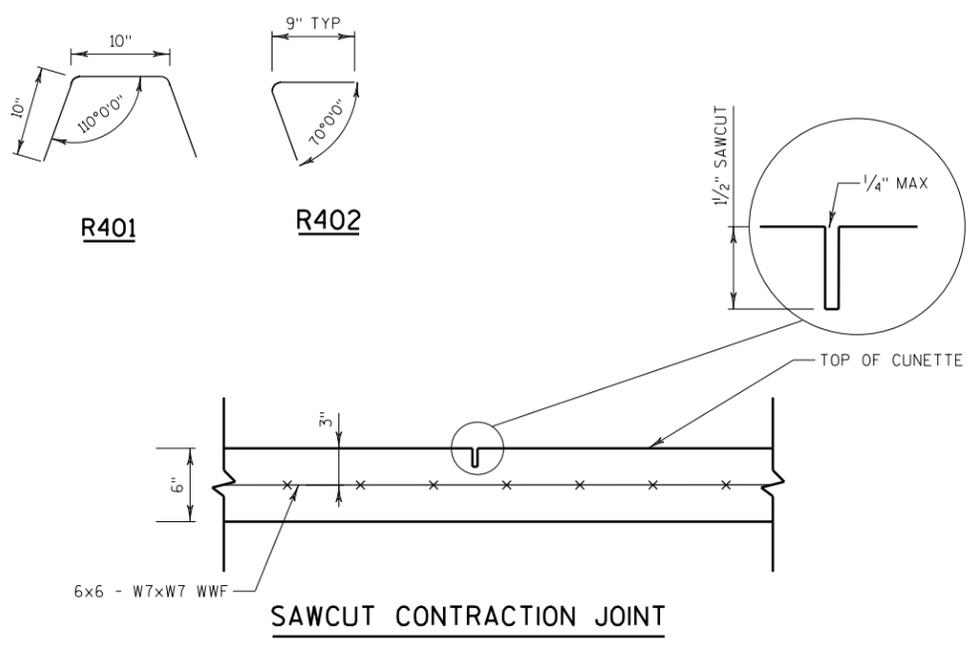
DO NOT RUN BAR STEEL THRU JOINT

MAXIMUM SPACING OF JOINTS SHALL BE 50'-0" AND MUST LINE UP WITH THE SHEET PILE JOINTS.

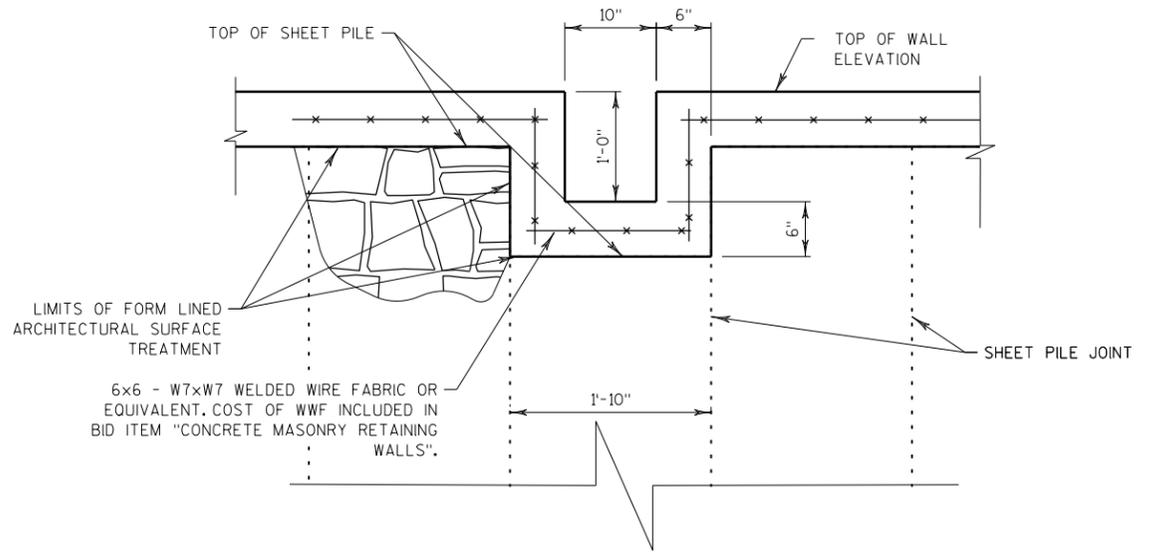
† SEAL ALL EXPOSED HORIZ. AND VERT. SURFACES OF PREFORMED FILLER WITH A NON-STAINING, COLOR TO MATCH WALL PANEL OR COPING STAINING, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONC.)

BILL OF BARS

| BAR MARK | COAT | NO. | LENGTH | BENT | LOCATION |
|----------|------|------|--------|------|--------------------------|
| R401 | X | 2570 | 1'-5" | X | PAVING BLOCK VERT. DOWEL |
| R402 | X | 1285 | 2'-8" | X | PAVING BLOCK STIRRUP |
| R403 | X | 260 | 4'-0" | | SHEET PILE VERTICAL |
| R404 | X | 688 | 5'-0" | | SHEET PILE VERTICAL |
| R405 | X | 196 | 6'-0" | | SHEET PILE VERTICAL |



SAWCUT CONTRACTION JOINT



DRAINAGE DETAIL

(ELEVATION VIEW AT TOP OF CAP)

PLACE AT EXISTING LOW SWALES AT THE DIRECTION OF THE FIELD ENGINEER TO ALLOW FOR DRAINAGE

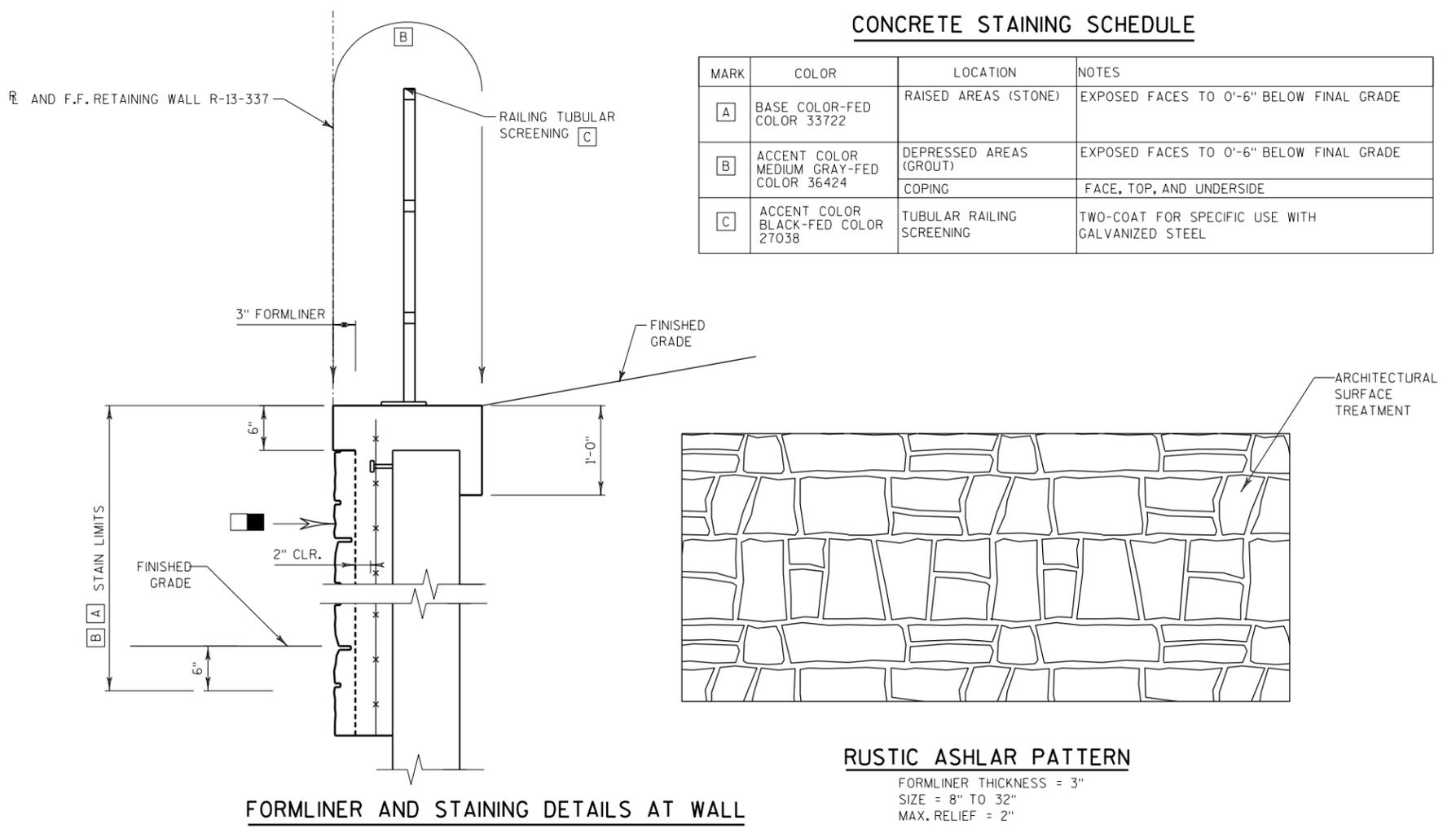
SPACE TUBULAR RAIL POSTS MIN. 7" FROM EDGE OF DRAINAGE DETAIL. SEE TUBULAR RAILING SCREENING SHEET FOR POST ANCHORAGE DETAILS.

NOTES

- EXPOSED FACE TO BE STAINED 1'-0" (MIN) BELOW FINISHED GRADE. PAY LIMIT IS 1'-0" BELOW FINISHED GRADE (FF).
- ALL JOINTS SHALL BE LOCATED AS SHOWN ON WALL ELEVATIONS AND MUST COINCIDE WITH PANEL JOINT ON FRONT FACE WHERE BOTTOM OF LIP INTERSECTS WITH PANEL JOINT.
- AESTHETIC PANEL PATTERN SHALL BE PLACED AS SHOWN ON GENERAL PLAN AND ELEVATION SHEET.
- PROVIDE FORM LINED ARCHITECTURAL SURFACE TREATMENT USING RUSTIC ASHLAR PATTERN. ARCHITECTURAL SURFACE TREATMENT TO EXTEND VERTICALLY FROM 6" COPING AT TOP OF WALL TO A MINIMUM OF 1'-0" BELOW TOP OF CUNETTE SLAB ELEVATION AND EXTEND HORIZONTALLY FULL LENGTH OF EXPOSED WALL FACE.
- ALL ARCHITECTURAL SURFACE TREATMENT FORMLINER AREAS SHALL BE STAINED IN A RANDOMLY MIXED COLOR ARRANGMENT TO ACHIEVE A TEXTURED LOOK AS DIRECTED BY THE CITY.
- PLACE REINFORCEMENT WITH MINIMUM 2" OF CLEAR COVER UNLESS OTHERWISE SHOWN.

CONCRETE STAINING SCHEDULE

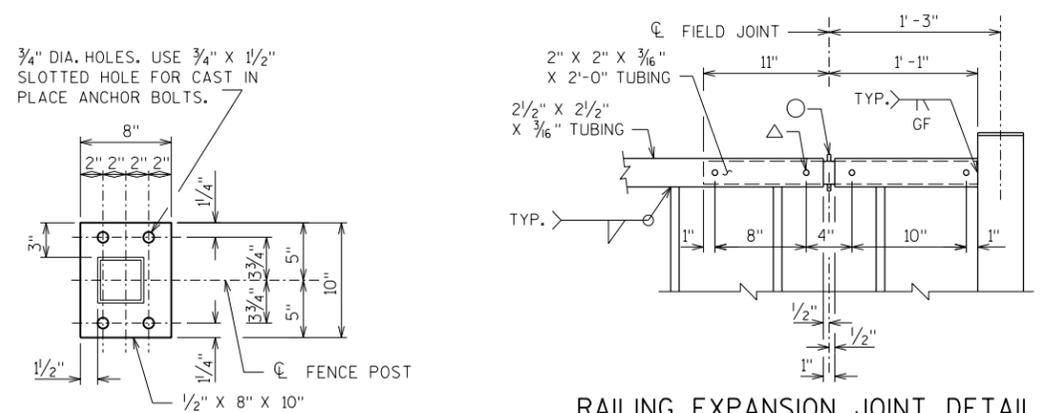
| MARK | COLOR | LOCATION | NOTES |
|------|--|-----------------------------------|--|
| A | BASE COLOR-FED COLOR 33722 | RAISED AREAS (STONE) | EXPOSED FACES TO 0'-6" BELOW FINAL GRADE |
| B | ACCENT COLOR MEDIUM GRAY-FED COLOR 36424 | DEPRESSED AREAS (GROUT) COPING | EXPOSED FACES TO 0'-6" BELOW FINAL GRADE FACE, TOP, AND UNDERSIDE |
| C | ACCENT COLOR BLACK-FED COLOR 27038 | TUBULAR RAILING SCREENING | TWO-COAT FOR SPECIFIC USE WITH GALVANIZED STEEL |



FORMLINER AND STAINING DETAILS AT WALL

RUSTIC ASHLAR PATTERN

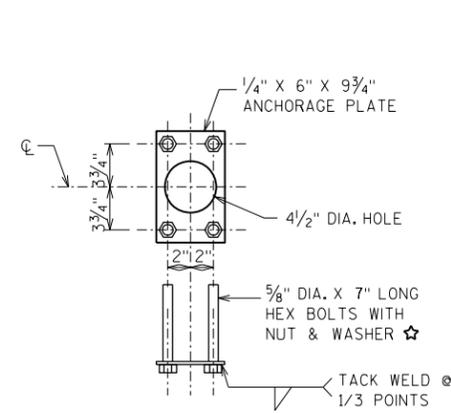
FORMLINER THICKNESS = 3"
 SIZE = 8" TO 32"
 MAX. RELIEF = 2"



BASE PLATE

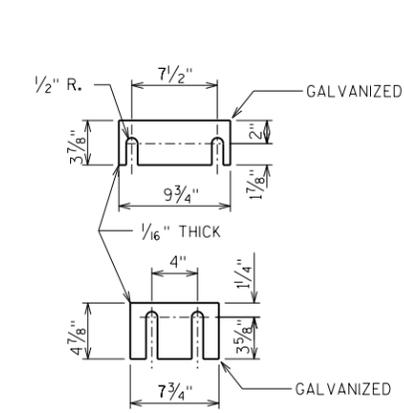
RAILING EXPANSION JOINT DETAIL

- LEGEND**
- 5/16" x 3/8" WELDED STUDS
 - △ WELD BEAD ON EACH SIDE OF TUBE. GRIND BEADS SO THAT SLEEVE FITS FREELY INSIDE THE 2 1/2" x 2 1/2" TUBE.



ANCHORAGE DETAIL

- ☆ ALTERNATIVE ANCHORAGE: ADHESIVE ANCHORS 5/8-INCH, EMBED 5" IN CONCRETE. ADHESIVE ANCHORS SHALL CONFORM TO SECTION 502.2.12 OF WISDOT STANDARD SPECIFICATIONS.
- NOTE: ANCHOR PLATE NOT REQUIRED WHEN ADHESIVE ANCHORS ARE USED.

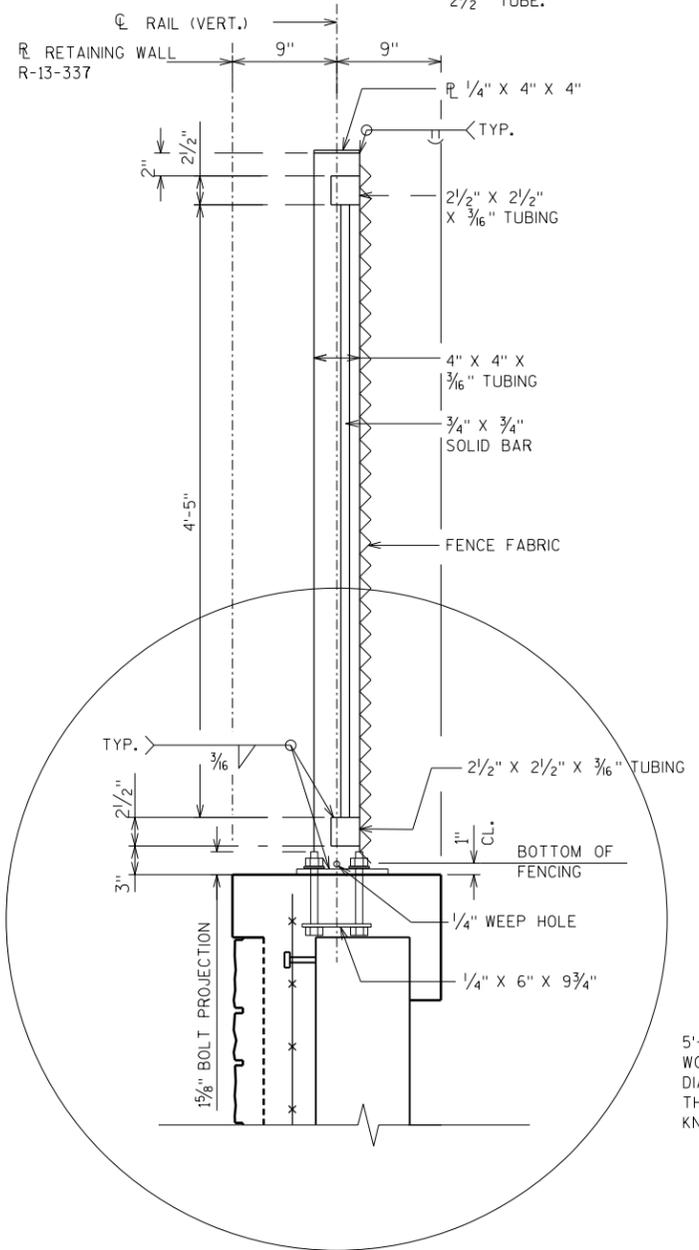


SHIM PLATE DETAILS

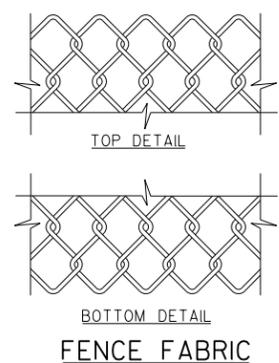
TWO SHIMS OF EACH SIZE REQUIRED PER POST

NOTES

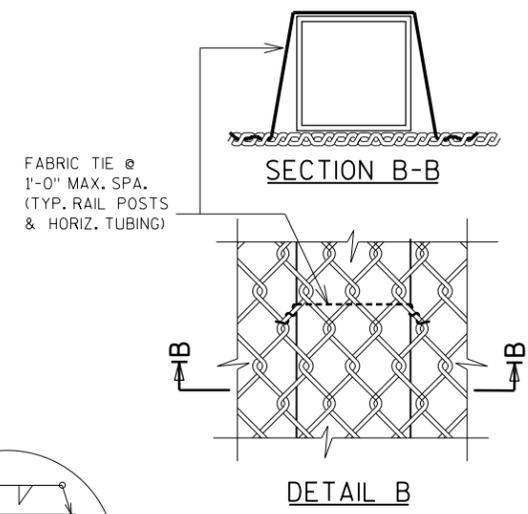
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- STRUCTURAL TUBING SHALL CONFORM TO ASTM A500, GRADE B. PLATES, ANGLES, BARS AND SHIMS SHALL CONFORM TO ASTM A709, GRADE 36. FENCE FABRIC SHALL CONFORM TO F668, CLASS 2B.
- ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET POSTS NORMAL TO GRADE.
- ALL POST SPACINGS ARE TAKEN HORIZONTAL ALONG CENTERLINE OF RAILING AT BASE OF POST.
- STEEL SHIMS SHALL BE PROVIDED & USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.
- CAULK AROUND PERIMETER OF BASE PLATES AND FILL PORTION OF SLOTTED HOLES AROUND ANCHOR BOLTS WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- CUT BOTTOM OF POST TO MAKE VERTICAL IN TRANSVERSE DIRECTION.
- ANCHOR BOLTS, NUTS AND WASHERS SHALL BE EITHER STAINLESS STEEL OR ASTM 307. IF 307 IS USED, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED.
- THE BID ITEM SHALL BE "RAILING TUBULAR SCREENING" WHICH SHALL INCLUDE ALL ITEMS SHOWN.
- RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE NOT MORE THAN 3 POSTS.
- VENT HOLES SHALL BE DRILLED IN MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.
- ALL RAILING MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING THE STEEL RAILING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS. PAINT OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED AMS STD. COLOR NO. 27038, BLACK. FENCE FABRIC AND TIES TO BE VINYL-COATED. COLOR SHALL BE BLACK IN ACCORDANCE WITH ASTM F934.
- THE END OF THE FABRIC SHALL BE ATTACHED TO THE POST BY MEANS OF A TENSION BAR THREADED THROUGH THE END LOOPS OF THE FABRIC AND SECURED TO THE POST WITH CLAMPS & BOLT. THE FABRIC SHALL BE STRETCHED TO REMOVE ALL SLACK.



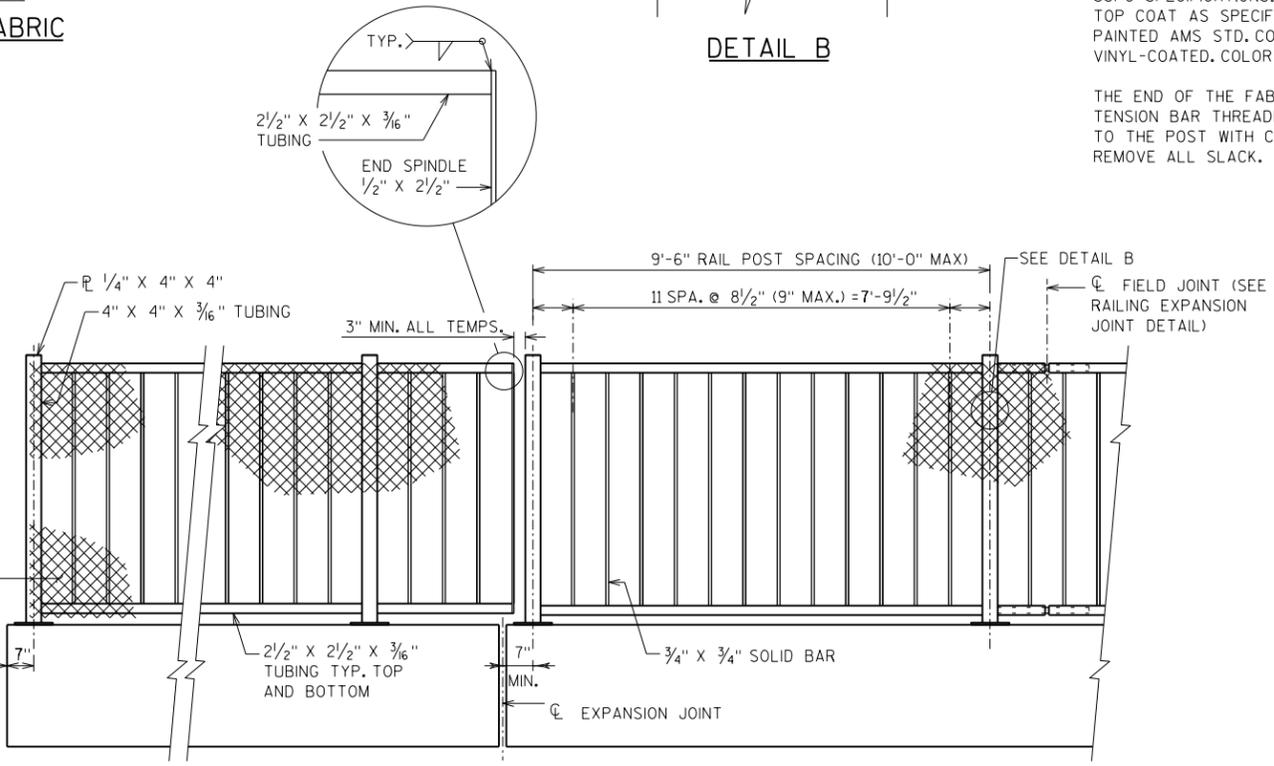
SECTION THRU RAILING



FENCE FABRIC



DETAIL B



INSIDE ELEVATION OF RAILING