Craig Deller

Conservation Services for Cultural Heritage

Madison, Wisconsin

January 25, 2018

RE: THE PEOPLE'S PRONOUNS: A sculpture proposal by Ray Chi

The amount of materials information provided by the artist is not sufficient to establish long term maintenance protocols.

"Process:

- Community outreach
- Design refinement
- •Material testing and color sampling
- Structural engineering
- Final design and fabrication blueprints
- Metal fabrication: laser cutting, sheet forming, welding, custom bracket fabrication
- Sandblasting and powder-coating
- On-site concrete base formwork and casting
- Delivery and installation"

Concerns:

- The only mention of materials is "Perforated Aluminum"
 - No gauge (thickness) is provided.
- Is the entire sculpture aluminum?
- No mention of the type of concrete or additional materials which could be subject to corrosion. Anchor bolts., etc

Respectfully submitted,

Craig Deller

Conservator; Fellow-AIC