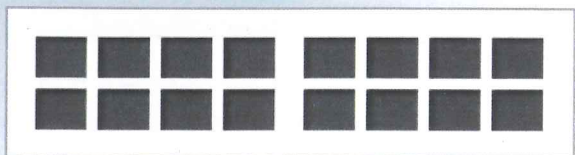


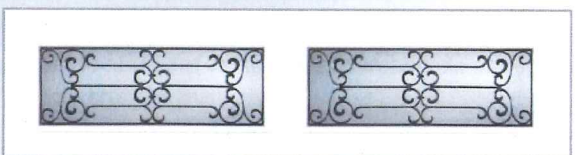
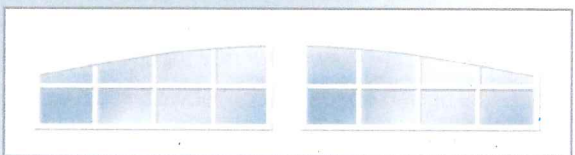
Solid Top Sections

Solid top sections in rectangular, square and arch designs provide more design options to complement new home styles.



Faux Top Sections

Faux top sections create the illusion of a window by using a solid dark gray steel background with arch, square and rectangular grille overlays. Provides added security while creating the appearance of a real window.



Glazed Top Sections

Glazed top sections in clear or obscure glass and snap-in grilles create square and rectangular designs. Wrought iron windows feature a black iron-look design on a "seeded" look acrylic that provides an Old World European style to complement light fixtures, entry doors and other decorative features.

Glazed top sections (windows) NOT available in 15'0" and 15'6" width doors.

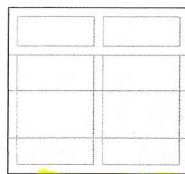
Note: All glazed top sections available up to WindCode® W1. Short glazed top sections, SQ22, Plain Short and Wrought Iron Short (WIS) available up to WindCode® W6.

Contact your local dealer for door width restrictions.

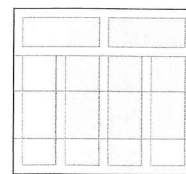
Acrylic windows require special cleaning. Never use products that contain ammonia or petroleum products to clean acrylic. Please visit clapdoor.com/acrylic for complete details.

Door Designs

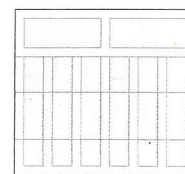
SERIES 1



Design 11

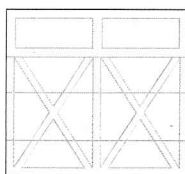


Design 12

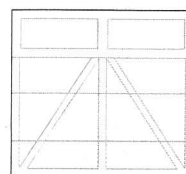


Design 13

SERIES 2

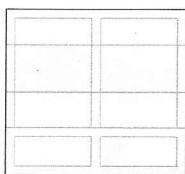


Design 21

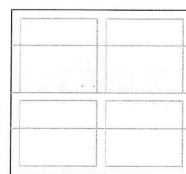


Design 22

SERIES 3

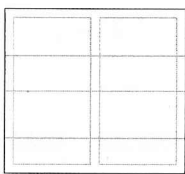


Design 31



Design 36

SERIES 4



Design 41

All door designs shown with a solid TOP11 Design; additional top sections are shown below.

Top/Window Sections

SERIES 1 & SERIES 2



TOP11



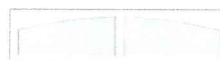
TOP12



Wrought Iron Short



TOP13



ARCH1



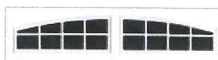
Wrought Iron Long



XG14



XG24



XA24



Plain Short



REC12



SQ22



Plain Long



REC14



SQ24



ARCH1



GRVA1



GRLA1

SERIES 3 & SERIES 4



TOP11







































ARCH1

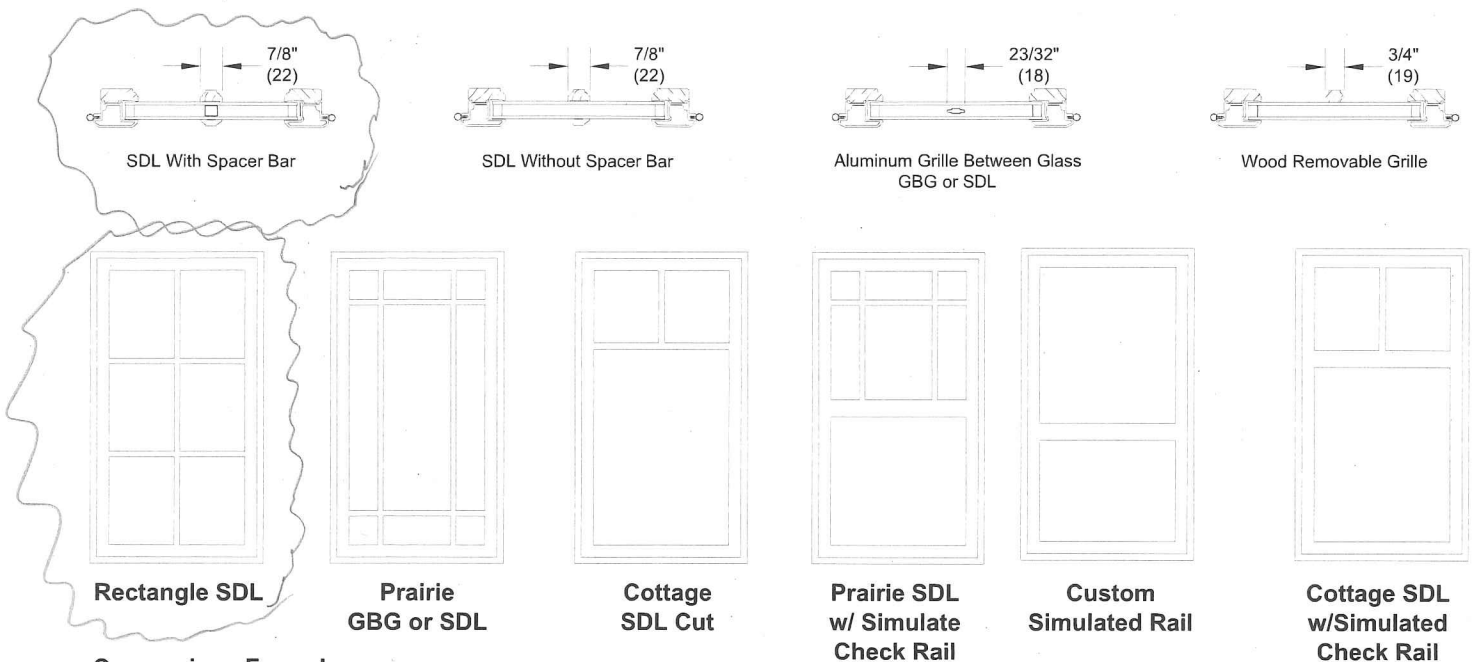
Additional double width door designs available.

Operator/Stationary Units

MO (mm)	2-0 1/2 (622)	2-4 1/2 (724)	2-8 1/2 (826)	3-0 1/2 (927)	3-4 1/2 (1029)	4-0 1/2 (1232)
RO (mm)	2-1 (635)	2-5 (737)	2-9 (838)	3-1 (940)	3-5 (1041)	4-1 (1245)
Frame Size (mm)	2-0 (610)	2-4 (711)	2-8 (813)	3-0 (914)	3-4 (1016)	4-0 (1219)
DLO (mm)	1-6 25/32 (477)	1-10 25/32 (579)	2-2 25/32 (680)	2-6 25/32 (782)	2-10 25/32 (884)	3-6 25/32 (1087)

1-7 3/8 (492) 1-7 5/8 (498) 1-7 1/8 (486) 1-1 29/32 (353)	 IAWN 2519	 IAWN 2919	 IAWN 3319	 IAWN 3719	 IAWN 4119	 IAWN 4919
1-11 3/8 (594) 1-11 5/8 (600) 1-11 1/8 (587) 1-5 29/32 (455)	 IAWN 2523	 IAWN 2923	 IAWN 3323	 IAWN 3723	 IAWN 4123	 IAWN 4923
2-3 3/8 (695) 2-3 5/8 (702) 2-3 1/8 (689) 1-9 29/32 (657)	 IAWN 2527	 IAWN 2927	 IAWN 3327	 IAWN 3727	 IAWN 4127	 IAWN 4927
2-11 3/8 (899) 2-11 5/8 (905) 2-11 1/8 (892) 2-5 29/32 (760)	 IAWN 2535	 IAWN 2935	 IAWN 3335	 IAWN 3735	 IAWN 4135	 IAWN 4935
3-3 3/8 (1000) 3-3 5/8 (1006) 3-3 1/8 (994) 2-9 29/32 (861)	 IAWN 2539	 IAWN 2939	 IAWN 3339	 IAWN 3739	 IAWN 4139	 IAWN 4939
3-11 3/8 (1203) 3-11 5/8 (1210) 3-11 1/8 (1197) 3-5 29/32 (1065)	 IAWN 2547	 IAWN 2947	 IAWN 3347	 IAWN 3747	 IAWN 4147	 IAWN 4947

Section Details: Divided Lite Options



Conversions Formula:

$$\frac{\text{Total DLO} - \text{Total Bar Width}}{\text{Number of lites}} = \text{Individual DLO}$$

NOTES:

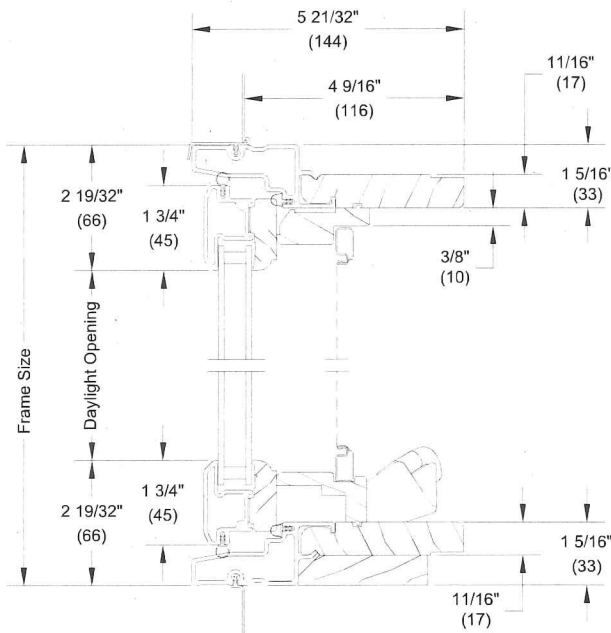
- Direct Glaze Round Top with Wood Grilles, GBG, or SDL will only align with the default lite cut of the unit it is intended to be mullied with.
- Wood Grilles for special sizes will default to the next smaller standard size lite pattern. Wood Grilles are not available in lite patterns other than the Wood Grille patterns listed in the following pages.
- Rectangle GBGs for special size units will default to the next smaller standard size lite pattern. Also available will be Prairie pattern and customer specified equal rectangular lite patterns.
- Rectangular SDL for special size units will default to the next smaller standard size lite pattern. Also available will be Prairie patterns, Cottage patterns, and customer specified equal rectangular lite patterns.
- Prairie GBGs and SDL are not available in lite patterns other than the Prairie patterns listed in the following pages.
- Cottage SDL for special sizes will default to the next smaller standard size lite pattern. Cottage SDL is not available in lite patterns other than the Cottage patterns listed in the following pages.
- Round Top lite patterns will not align with Casement/Awning optional GBG or SDL lite patterns.
- Maximum number of lites wide and high for equal lite SDL is 11 lites.
- Minimum DLO measurement for equal lite GBG and SDL option is 3" (76) and will be validated by OMS.
- Standard DLO measurement for Prairie GBG and SDL option is 4" (102) Special DLO corners are n/a.
- Standard DLO height measurement for Cottage SDL option is 10" (254). Special DLO heights are n/a.
- Simulated Rail: Rectangular, Prairie 6-Lite and 9-Lite SDL patterns are available with Simulated Rail.
- Simulated Rail: custom ratio and specified DLO are available with Simulated Rail and will be validated by OMS.
- An ICADG 7316 with wood grille will align over a 25-3W or 37-2W ICA assembly only.
- An ICATR 7316 or 7319 with wood grille will align over a 73-1W picture only.
- GBGs are not available on Impact IZ3 units.

Wood-Ultrex Casement / Awning

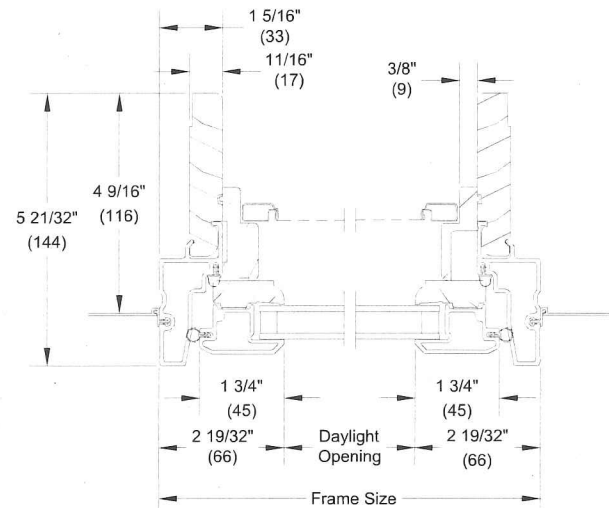
Section Details: Operating - Casement / Awning

Scale: 3" = 1' 0"

Operating - 4 9/16" (116)

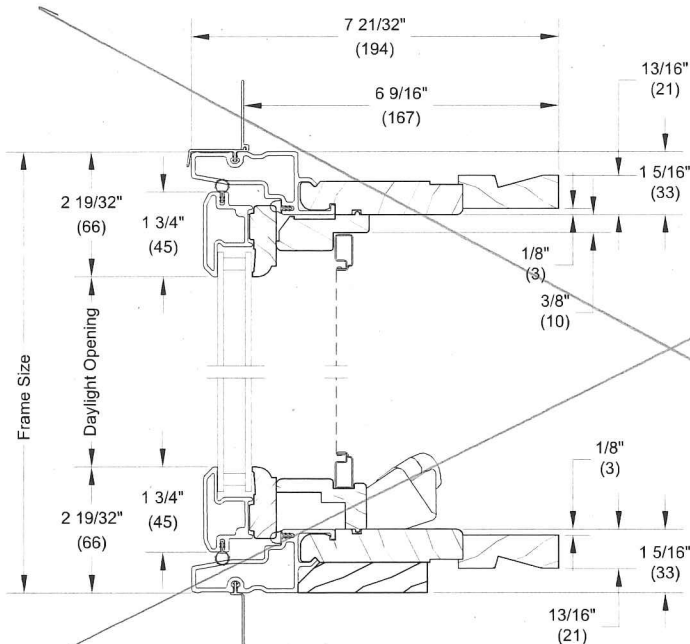


Head Jamb and Sill

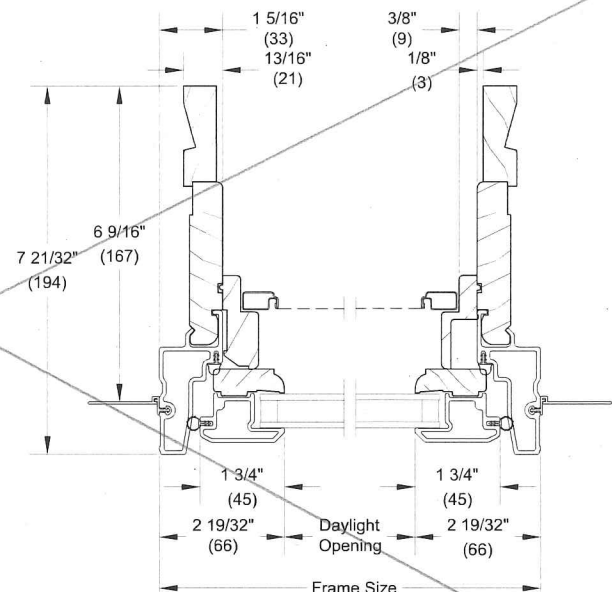


Jamb

~~**Operating - 6 9/16" (167)**~~



~~**Head Jamb and Sill**~~



~~**Jamb**~~

Door Details

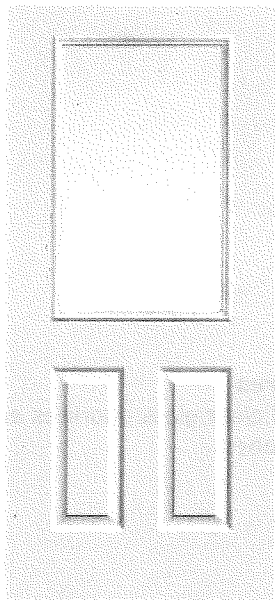

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Back to basics. Traditions combines attractive designs and value-based options to create a great, cost-conscious alternative for your front entry door or house-to-garage entrance.

Steel Entry Door Systems: Traditions

About this entry door system

This entry door system is available with different features. The table below breaks down the various product options by size and available features. You should work with an authorized Therma-Tru dealer and/or your builder to determine the best option for your home based on environment and region of the country.

Door

Half Lite 2 Panel Flush Style IDs	Available Sizes	Available Options
TS206	2'6" N x 6'8" 2'8" x 6'8" 2'10" x 6'8" 3'0" x 6'8"	



Finish Option: Paintable

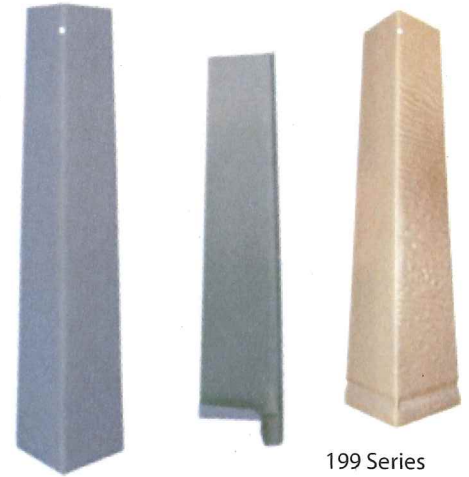


[Installation
Instructions](#)

199 Series Siding Corners

The **199 Series Corners** are manufactured with a full wraparound lower lip requiring no bottom nail and are the industry standard corner for hardboard and fiber cement siding. The outside is primed and ready to paint and coated for full protection on the inside. The corners come in a variety of standard lengths and return lip sizes to fit most available hardboard or cement fiber plank siding. Corners are specified by the length of the board, not the exposure.

The **199 Series Bay Window Corners** can be made by modifying our standard 199 Series corner to be opened up for bay window treatment. Please contact the factory for available angles. Also, please be aware that opening the corners to a larger inside angle will leave a small notched opening in the return lip.



199 Series Corners

199 Series Beaded Corners



199 Series Prefinished Corners

The **199 Series Beaded & Colonial Corners** are available for some manufacturer's beaded and Colonial products. Check with factory for availability.

The **199 Series Prefinished Corners** are stocked in all of the James Hardie ColorPlus® colors, and some of the Allura ColorMax® colors. Colors have been carefully developed and matched for both color and sheen.

Specifications and Styles Stocked

Material	Aluminum - .015" Primed Aluminum
	Stainless Steel - available on special order
	Copper - available on special order
	See other product sheet for Prefinished
Texture	Smooth and Wood Grain
Face Width	1 3/4" on the bottom tapering to 1 1/4" on top
Return Lip Size	varies - see list to right
Length	varies - see list to right
Packaging	100/CTN

Length	Return Lip				
	1/4" (Fits Surelock)	5/16"	3/8" (aka 1/2" S/A)	7/16"	1/2"
6"	-	-	✓	✓	✓
6 1/4" for 5 1/4" & 6 1/4"	-	✓	-	-	-
7 1/4"	-	✓	-	-	-
8"	✓	-	✓	✓	✓
8 1/4"	-	✓	-	-	-
9 1/4"	-	✓	-	-	-
9 1/2"	-	-	-	✓	-
12"	-	✓	✓	✓	✓
✓ Stocked - Non Stock (Special Order)					

