

FRONT VIEW



SIDE VIEW

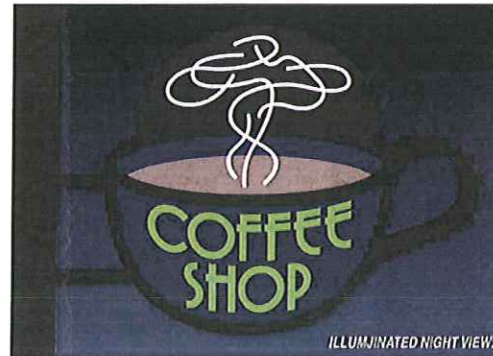
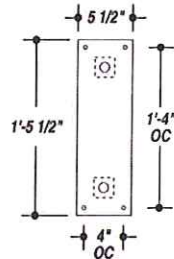


ALTERNATE SIDE:

THESE ARE THE KEY ASSUMPTIONS THAT HAVE BEEN USED IN CALCULATING THE STRUCTURAL SUPPORT FOR YOUR SIGN:

- Centroid Height: 2.500 ft
- Sign Area: 18.000 sq ft
- Number of Support Columns: 2
- Steel type: new
- Wind Pressure: 30.000 lbs/ sq ft
- Section Modulus: 0.270 per column
- 2.000 Inch Steel SQUARE Tube: (inch wall), each column
- Number of Anchor Bolts per side: (on side of plate parallel to sign face) = 2
- Anchor Bolt spacing (in.): (on side of plate perpendicular to sign face) = 16.00
- Accepted Bolt diameter(in.): 0.38
- Length of thread: 1.41 Total Length: 13.77
- Base plate minimum length: 17.63
- Base plate minimum thickness: 0.15

IF SOIL OR DIGGING CONDITIONS VARY FROM THESE ASSUMPTIONS, INCREMENTAL CHARGES MAY BE NECESSARY. PLEASE NOTIFY SIGN PRODUCTIONS IF YOU PREFER TO PAY FOR SOIL TESTS THAT WILL VERIFY YOUR CONDITIONS PRIOR TO INSTALLATION OF YOUR SIGN.



ILLUMINATED NIGHT VIEW:

TOTAL SQ. FT. OF SIGNAGE: 14.6 sq. ft. VIEWING DISTANCE OF PRIMARY SIGN COPY: 250+ ft.

UNLESS OTHERWISE SPECIFIED:

ALL FLUORESCENT LAMPS WILL BE T12-CW-HO LAMPS. ALL BALLASTS WILL BE COLD START ALL-WEATHER BALLASTS. ALL NEON TRANSFORMERS WILL BE 30 MLLIAMPS. 120V PRIMARY POWER TO SIGNS WILL BE BY OTHERS. ALL DATA LINES TO ELECTRONIC SIGNAGE WILL BE BY OTHERS. ALL PAINT COLORS WILL BE SEMI-GLOSS FINISH.

THIS IS AN ORIGINAL COMPUTER GENERATED COLOR PRINT. COLORS REPRESENTED ON THIS PRINT MAY NOT MATCH THE PMS CHIP, VINYL OR PAINT COLORS EXACTLY. IT IS TO BE VIEWED AS A REPRESENTATION ONLY. ALL DESIGNS & SPECIFICATIONS ARE THE SOLE PROPERTY OF SIGN PRODUCTIONS, P.C. THEY ARE ONLY FOR THE CUSTOMERS USE IN CONNECTION WITH A PROPOSED PROJECT. ARTWORK AND PRINTED MATERIAL ARE NOT TO BE USED BY ANYONE OUTSIDE OF YOUR ORGANIZATION, NOR IS IT TO BE REPRODUCED, COPIED OR EXHIBITED IN ANY FORM WITHOUT THE CONSENT OF SIGN PRODUCTIONS, INC.

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5119 - Terminal Dr. McFarland, Wisconsin 53558 • 608-838-7794

JOB DESCRIPTION

D/F ILLUMINATED EXTERIOR FLAG-MOUNTED CABINET SIGN

FABRICATE CABINET WITH 1" TUBE FRAME AND ALUMINUM. 1 1/2" RETAINERS. FACE WITH ROUTED ALUMINUM BACKED WITH WHITE ACRYLIC W/ APPLIED VINYL GRAPHICS. MOUNT ROUTED FACE FLUSH TO FRONT OF RETAINERS. ILLUMINATE WITH LEDs. MASK AND PAINT.

CUT, WEED, PAPER, AND APPLY VINYL GRAPHICS TO FACE.

FLAG-MOUNT CABINET TO BRICK FASCIA VIA MATCH-PLATE PER DETAILS.

- 7725-10 WHITE (VINYL)
- 3630-137 EUROPEAN BLUE (VINYL / PAINTED VINYL)
- 3630-71 SHADOW GREY (VINYL)
- 7725-25 SUNFLOWER (PAINT)
- UC 600-741-T (A9634-T) (VINYL)
- 3630-97 BRISTOL BLUE (PAINT)

FILE NAME 24394-03-0 DATE 05.10.10 SCALE 1"=1'-0"
 JOB NAME GROUND ZERO
 LOCATION 744 WILLIAMSON STREET, MADISON, WI 53703
 DRAWN BY JER SALESMAN LYNN SEIDLINGER

DESIGN APPROVED BY: _____
 AUTHORIZED SIGNATURE _____
 DATE _____

Sign

